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ADDENDUM NO. 1
NEW BAND ROOM AND ATHLETIC FACILITIES FOR JACKSONVILLE HIGH SCHOOL
Architect Job No. 22-47B
November 30, 2023
DCM #Pending

BIDS DUE:

Thursday, December 14, 2023
until 2:00 p.m., local time
At Jacksonville City Schools
320 Branscomb Drive SW
Jacksonville, AL 36265

The Plans and Specifications are here by amended. The following supersedes all contrary and/or conflicting information and is made part of the contract documents.

GENERAL

1. The Bid date has changed, see below:

BIDS DUE:

Thursday, December 14, 2023
until 2:00 p.m., local time
At Jacksonville City Schools
320 Branscomb Drive SW
Jacksonville, AL 36265

SPECIFICATIONS

1. **ADD** the following attached specification sections in their entirety:
 - 01410 – QA/QC, Structural Tests, and Structural Special Inspections & Schedule of Special Inspections
 - 03300 – Cast-In-Place Concrete
 - 03420 – Architectural Precast Concrete
 - 05120 – Structural Steel
 - 05310 – Steel Deck
 - 06176 – Metal-Plate-Connected Wood Trusses
 - 07540 – Thermoplastic Polyolefin (TPO) Roofing System
 - 08420 – Aluminum-Framed Storefront

2. **Section 16000 – Electrical :**

DELETE ~~2.26 Intercom Sound System~~ in its entirety and **REPLACE** with the following:

2.26 Sound System

A. General:

The contractor shall complete alterations and additions to the existing Sound System as specified herein as shown on the plans together with all equipment and accessories required to provide a complete operating System. The System shall be installed by a factory trained sound system contractor for the equipment manufacturer.

The entire System shall be guaranteed for a period of one (1) year from the date of final acceptance of the installation and any defective equipment or parts shall be replaced or repaired, during the guarantee period, at no cost to the Owner.

The manufacturer and model numbers are provided to establish quality of equipment and operating requirements for the system. Any proposed substitution of equipment must be approved by the Architect within ten days prior to bid date. No substitution will be permitted after the project bid date.

B. Console:

The contractor shall replace the existing Dukane Console with a new CAREHAWK CH1000 central controller and (3) CAREHAWK AP1 admin consoles. Contractor shall connect all existing zones and all new zones to new console for a complete operating system. All existing call-in switches, digital clocks, speakers, etc. are to remain.

C. Ceiling Speakers:

1. Furnish speakers in classrooms, common areas, etc. as indicated on drawings.
2. Ceiling speaker assembly shall consist of Atlas SD72 speaker, Atlas CS95-8 enclosure, Atlas 62-8 baffle, and Atlas 180-2 supports.
3. Horn speakers shall be Atlas AP15T.

D. Call-In Switch:

1. The INTERCOM SYSTEM shall allow for the use of normally open, normally closed, wireless and virtual call buttons. INTERCOM SYSTEMS not capable of using all the above call button types shall not be considered.
2. The INTERCOM SYSTEM shall allow for the use of virtual call buttons installed on local PC computers. INTERCOM SYSTEMS that do not support virtual call buttons shall not be considered.
3. Call buttons shall be Dukane D-CS25.

E. Wall Clocks:

1. Dukane 2" clocks will be model 24ZB20 with 110-1674 recessed back box
2. Dukane 4" clocks will be model 24ZB40 with 110-3902 recessed back box
3. Dukane 12" analog clocks will be model 24AB12R with two gang back box
4. Double face analog clock housings will be 24SBDCF12R
5. Dukane clock power supply is model 110-3693 and requires 145-184-SC back box with 110-2191-SC door.

F. Sound System Existing:

The Sound System is existing and this contractor shall make additions as called for on the drawings and specifications. Speakers and Call-in Switches added shall

be compatible with the existing system. If the addition overloads the existing amplifier then this contractor shall expand the system or replace it to accommodate the existing plus additions.

G. Sound System Installation:

1. All wiring shall be in accordance with the local national codes.
2. Wiring shall be run in conduit except where accessible above lay-in ceilings. The wiring shall consist of the following:
 - a. West Penn 357 cable from amplifier to speakers.



SECTION 01410 – QA/ QC, STRUCTURAL TESTS, AND STRUCTURAL SPECIAL INSPECTIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes administrative and procedural requirements required for compliance with the International Building Code, Chapter 17, Structural Tests and Special Inspections as well as specific quality-assurance and -control requirements for individual construction activities as referenced in the Sections that specify those activities.
- B. Structural testing and special inspection services are required to verify compliance with requirements specified or indicated. These services do not relieve contractor of responsibility for compliance with other construction document requirements.
 1. Specified tests, inspections, and related actions do not limit Contractor's other quality-assurance and -control procedures that facilitate compliance with the construction document requirements.
 2. Requirements for contractor to provide quality-assurance and quality-control services required by architect, owner, or authorities having jurisdiction are not limited by provisions of this section.
- C. The owner will engage one or more qualified special inspectors and / or testing agencies to conduct structural tests and special inspections specified in this section and related sections and as maybe specified in other divisions of these specifications.

1.3 DEFINITIONS

- A. Approved Agency: An established and recognized agency regularly engaged in conducting tests or furnishing inspection services, when such agency has been approved by the building official and the Structural Engineer of Record.
- B. Construction Documents: Written (including specifications), graphic and pictorial documents prepared or assembled for describing the design, location and physical characteristics of the elements of a project necessary for obtaining a building permit. Construction Documents include all supplemental instructions, sketches, addenda, and revisions to the drawings and specifications issued by the registered design professional beyond those issued for a building permit.
- C. Shop Drawings / Submittal Data: Written, graphic and pictorial documents prepared and / or assembled by the contractor based on the Construction Documents.
- D. Structural Observation: Visual observation of the structural system by a representative of the registered design professional's office for general conformance to the approved construction

documents. Structural observations are not considered part of the structural tests and special inspections and do not replace inspections and testing by the testing agency or special inspector.

- D. Special Inspector: A qualified person who demonstrating competence, to the satisfaction of the code enforcement official and registered design professional in responsible charge, for inspection of the particular type of construction or operation requiring special inspection. The special inspector shall be a licensed professional engineer or engineering intern or a qualified representative from the testing agency.
- E. Special Inspection, Continuous: The full-time observation of work requiring special inspection by an approved special inspector who is present in the area where the work is being performed.
- F. Special Inspection, Periodic: The part-time or intermittent observation of work requiring special inspection by an approved special inspector who is present in the area where the work has been or is being performed and at the completion of the work.
- G. Testing Agency: A qualified materials testing laboratory under the responsible charge of a licensed professional engineer, approved by the code enforcement official and the registered design professional in responsible charge, to measure, examine, test, calibrate, or otherwise determine the characteristics or performance of construction materials and verify confirmation with construction documents.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications:
 - 1. Minimum qualifications of inspection and testing agencies and their personnel shall comply with ASTM E329-03 Standard Specification for Agencies in the Testing and / or Inspection of Materials Used in Construction.
 - a. Inspectors and individuals performing tests shall be certified for the work being performed as outlined in the appendix of the ASTM E329. Certification by organizations other than those listed must be submitted to the building official for consideration before proceeding with work.
 - 2. Additional minimum qualifications of inspection and testing agencies and their personnel inspecting and testing concrete and concrete related work shall be as follows:
 - a. An independent agency, acceptable to the Structural Engineer of Record qualified according to ASTM C 1077.
 - b. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-01 or an equivalent certification program.
 - c. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician - Grade I. Testing Agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician - Grade II.
 - 3. In addition to these requirements, local jurisdiction may have additional requirements. It is the responsibility of the testing and inspection agencies to meet local requirements and comply with local procedures.

1.5 CONFLICTING REQUIREMENTS, REPORTS, AND TEST RESULTS

- A. General: If compliance with two or more standards is specified and the standards establish different or conflicting requirements for minimum quantities or quality levels, comply with the most

stringent requirement. Refer uncertainties and requirements that are different, but apparently equal, to the registered design professional in responsible charge for a decision before proceeding.

- B. Minimum Quantity or Quality Levels: The quantity or quality level shown or specified shall be the minimum provided or performed. The actual installation may comply exactly with the minimum quantity or quality specified, or it may exceed the minimum within reasonable limits. To comply with these requirements, indicated numeric values are minimum or maximum, as appropriate, for the context of requirements. Refer uncertainties to the registered design profession in responsible charge for a decision before proceeding.
- C. The special inspector's reports and testing agencies results shall have precedence over reports and test results provided by the contractor.
- D. Where a conflict exists between the construction documents and approved shop drawings / submittal data, the construction documents shall govern unless the shop drawings / submittal data are more restrictive. All conflicts shall be brought to the attention of the registered design professional in responsible charge.

1.6 SUBMITTALS BY SPECIAL INSPECTOR AND / OR TESTING AGENCY

- A. Special inspectors shall keep and distribute records of inspections. The special inspector shall furnish inspection reports to the building official, and to the registered design professional in responsible charge, contractor, architect, and owner. Reports shall indicate that work inspected was done in conformance to approved construction documents. Discrepancies shall be brought to the immediate attention of the contractor for correction. If the discrepancies are not corrected, the discrepancies shall be brought to the attention of the building official and to the registered design professional in responsible charge prior to the completion of that phase of the work. A final report documenting required special inspections and correction of any discrepancies noted in the inspections shall be submitted at a point in time agreed upon by the permit applicant and the building official prior to the start of work.
 - 1. Special inspection reports and test results shall include, but not be limited to, the following:
 - a. Date of inspection.
 - b. Description of inspections or tests performed including location (reference grid lines, floors, elevations, etc.).
 - c. Statement noting that the work, material, and / or product conforms or does not conform to the construction document requirements.
 - 1) Name and signature of contractor's representative who was notified of work, material, and / or products that do not meet the construction document requirements.
 - d. Name and signature of special inspector and / or testing agency representative performing the work.
 - e. Additional information as required herein.
- B. Schedule of Non-Compliant Work: Each agent shall maintain a log of work that does not meet the requirements of the construction documents. Include reference to original inspection / test report and subsequent dates of re-inspection / retesting.
- C. Reports and tests shall be submitted within 1 week of inspection or test. Schedule of Non-Compliant Work shall be updated daily and submitted at monthly intervals.
- D. Concrete Test Reports: Test results shall be reported in writing to Architect, Engineer, concrete manufacturer, and Contractor within 24 hours of testing. Reports of compressive-strength tests

shall contain:

1. Project identification name and number.
 2. Date and time of concrete placement.
 3. Mix design number or identification.
 4. Design compressive strength at 28 days.
 5. Design Air Content.
 6. Design Slump.
 7. Location of concrete batch in Work.
 8. Time concrete was batched.
 9. Amount of water withheld at plant.
 10. Amount of water added at site.
 11. Temperature of mix at point of placement.
 12. Slump at point of placement
 - a. When use of a Type I or II plasticizing admixture conforming to ASTM C 1017 or when a Type F or G high range water reducing admixture conforming to ASTM C494 is used, slump shall be measured and report both before addition of the admixture and at the point of placement.
 13. Air content.
 14. Name of concrete testing and inspecting agency.
 - a. Name of Laboratory Technician and ACI Certification Number.
 - b. Name of Field Technician and ACI Certification Number.
 15. Compressive breaking strength.
 16. Type of break.
- E. Final Report of Special Inspections. Submitted by each agent listed in the schedule of Structural Testing and Special Inspections.

PART 2 - PRODUCTS (not used)

PART 3 - EXECUTION

3.1 CONTRACTOR'S RESPONSIBILITY

- A. The contractor shall coordinate the inspection and testing services with the progress of the work. The contractor shall provide sufficient notice to allow proper scheduling of all personnel. The contractor shall provide safe access for performing inspection and on site testing.
- B. The contractor shall submit schedules to the owner, registered design professionals and testing and inspecting agencies. Schedules will note milestones and durations of time for materials requiring structural tests and special inspections.
- C. The contractor shall repair and / or replace work that does not meet the requirements of the construction documents.

- a. Contractor shall engage an engineer / architect to prepare repair and / or replacement procedures.
 - b. Engineer / architect shall be registered in the state in which the project is located. Engineer shall be acceptable to the registered design professional in responsible charge, code enforcement official, and owner.
 - c. Procedures shall be submitted for review and acceptance by the registered design professional in responsible charge, code enforcement official, and owner before proceeding with corrective action.
- D. The contractor shall be responsible for costs of:
- a. Re-testing and re-inspection of materials, work, and / or products that do not meet the requirements of the construction documents and shop drawings / submittal data.
 - b. Review of proposed repair and / or replacement procedures by the registered design professional in responsible charge and the inspectors and testing agencies.
 - c. Repair or replacement of work that does not meet the requirements of the construction documents.

3.2 STRUCTURAL OBSERVATIONS

- A. Structural observations may be made periodically as determined by the registered design professional in responsible charge.

3.3 TESTING AND INSPECTION

- A. Testing and inspection shall be in accordance with the attached Schedule of Special Inspections, as listed elsewhere in the project documents, and as listed herein.

B. Inspection of Fabricator's QC procedures

- 1. Review the quality control procedures of the following fabricators for completeness and adequacy relative to the fabricator's scope of work: steel fabricator AND metal truss fabricators.
 - i. Exception: AISC Certified Steel Fabricators that submit a "Certificate of Compliance" at completion of their scope of work.

C. Soils, Periodic Inspection.

- 1. Verify bearing capacities of soils beneath footings is in accordance with the approved project soils report and earthwork specifications.
- 2. Verify assumed bearing capacities (As noted on the drawings, recommended by the geotechnical engineer, and specified in earthwork specifications.) and determine settlements of soils beneath footings and building pad.
- 3. Verify site preparation prior to beginning fill placement. Verify fill material type, placement method, lift thickness, and compaction of fill material. Verify in-place density of compacted fill.
 - i. As recommended in approved soils report and specified in earthwork specifications.

D. Concrete, Continuous Inspection

1. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
 - i. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd, but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
 - ii. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
2. Slump: ASTM C 143; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
3. Air Content: ASTM C 231, pressure method, for normal-weight concrete; ASTM C 173, volumetric method, for structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
4. Concrete Temperature: ASTM C 1064; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
5. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - i. Unit Weight is only required for lightweight concrete
6. Compressive-Strength Tests: ASTM C 39; test one laboratory-cured specimens at 7 days, one set of two specimens at 28 days, and hold one in reserve for later testing as directed by the Structural Engineer of Record.
 - i. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
7. Inspect bolts to be installed prior to and during placement of concrete.
8. Inspect concrete placement to verify operations are in accordance with project requirements.
 - i. Verify correct mix is used.

E. Concrete, Periodic Inspection

1. Floor flatness:
 - i. Measure floor and slab flatness and levelness according to ASTM E 1155 within **24** hours of finishing..
2. Inspect concrete formwork prior to concrete placement, except as noted. Verify that construction joints are properly keyed. Verify that slab recesses, if any, have been installed.
3. Inspect reinforcing steel prior to concrete placement, except as noted, for installation including size, spacing and bar clearances. Verify that lap splices and embedment lengths

are per the construction documents. Verify that dowels for work above are properly aligned and spaced to match other work.

4. Inspect all concrete curing operations and verify they are in accordance with project requirements.

F. Masonry, Periodic Inspection

1. At beginning of masonry construction:
 - i. Inspect proportions of site prepared mortar and grout.
 - ii. Inspect construction of mortar joints.
 - iii. Inspect reinforcement for correct size and spacing.
2. At beginning of masonry construction and every 1000 square feet of masonry thereafter
 - i. Inspect work for size and location of structural elements
 - ii. Inspect work for correct location and type of embeds and anchor bolts.
 - iii. Specified size, grade, and type of reinforcement.
3. Prior to grouting
 - i. Inspect masonry cells and cleanouts prior to placement of grout. Verify spaces are clear.
 - ii. Inspect any site prepared grout proportions.
 - iii. Inspect placement of reinforcement.
 - iv. Inspect construction of mortar joints
4. Inspect protection of masonry during cold weather and hot weather.
 - i. During periods with temperatures below 40 degrees or above 90 degrees.
5. Verify compliance with all required inspection provisions of the construction documents and approved submittals.

G. Steel Construction, Periodic Inspection

1. Inspect high-strength bolts, nuts and washers:
 - i. Identify markings to conform to ASTM standards specified in the construction document.
 - ii. Inspect manufacturer's certificate of compliance.
2. Inspect high-strength bolting: Bearing-type connections.
3. Inspect and verify structural steel material:

- i. Identification markings to conform to ASTM standards specified in the approved construction documents.
 - ii. Manufacturers' certified mill test reports.
- 4. Inspect and verify weld filler materials:
 - i. Identification markings to conform to AWS specification in the approved construction documents.
 - ii. Manufacturer's certificate of compliance required
- 5. Inspect welding: Structural Steel:
 - i. Single-pass fillet welds $\leq 5/16$
 - ii. Metal roof deck connections.

H. Trusses, Periodic Inspection

- 1. Inspect metal roof trusses and shop built components.
 - i. Inspect truss production in shop unless fabricator is approved by building official and submits certification of compliance at end of scope of work. Inspect 10% of trusses. Inspect 100% of trusses if discrepancies are observed.
- 2. Inspect site-built assemblies including site built trusses. Inspect erected trusses including bridging and attachments.
 - i. Inspect all site-built trusses. Inspect erected trusses and installation of bridging.
- 3. Inspect connection of truss elements including number of screws and attachment of connections of individual truss components.
- 4. Inspect truss to truss connections and truss to structure connections.
- 5. Inspect high-load diaphragms.
 - i. Inspect all diaphragms after installation is complete.
- 6. Inspect restraint/bracing.
 - i. For trusses spanning greater than 60ft, verify that the temporary installation restraint/bracing and the permanent individual truss member restraint/bracing are installed in accordance with the approved truss submittal package.

I. Special Inspection for Wind Resistance, Periodic Inspection

- 1. Roof Cladding and Roof Framing Connections.
- 2. Wall Connections to Roof.
- 3. Diaphragms connections to framing.

J. Reference related specifications for the minimum level of inspections and testing. Provide

additional inspections and testing as necessary to determine compliance with the construction drawings.

PART 4 - SCHEDULES AND FORMS (ATTACHED)

Statement of Special Inspections

Project: *New Band Room and Athletic Facilities for Jacksonville High School*

Location: *1000 George Douthit Drive SW, Jacksonville, Alabama*

Owner: *Jacksonville City Schools*

Design Professional in Responsible Charge:

This *Statement of Special Inspections* is submitted as a condition for permit issuance in accordance with the Special Inspection and Structural Testing requirements of the Building Code. It includes a schedule of Special Inspection services applicable to this project as well as the name of the Special Inspection Coordinator and the identity of other approved agencies to be retained for conducting these inspections and tests. This *Statement of Special Inspections* encompass the following disciplines:

- Structural Mechanical/Electrical/Plumbing
 Architectural Other: _____

The Special Inspection Coordinator shall keep records of all inspections and shall furnish inspection reports to the Building Official and the Registered Design Professional in Responsible Charge. Discovered discrepancies shall be brought to the immediate attention of the Contractor for correction. If such discrepancies are not corrected, the discrepancies shall be brought to the attention of the Building Official and the Registered Design Professional in Responsible Charge. The Special Inspection program does not relieve the Contractor of his or her responsibilities.

Interim reports shall be submitted to the Building Official and the Registered Design Professional in Responsible Charge.

A *Final Report of Special Inspections* documenting completion of all required Special Inspections, testing and correction of any discrepancies noted in the inspections shall be submitted prior to issuance of a Certificate of Use and Occupancy.

Job site safety and means and methods of construction are solely the responsibility of the Contractor.

Interim Report Frequency: *Weekly* or per attached schedule.

Prepared by:

(type or print name)

Signature

Date



Owner's Authorization:

Building Official's Acceptance:

Signature

Date

Signature

Date

Final Report of Special Inspections

Project:

Location:

Owner:

Owner's Address:

Architect of Record:

Structural Engineer of Record:

To the best of my information, knowledge and belief, the Special Inspections required for this project, and itemized in the *Statement of Special Inspections* submitted for permit, have been performed and all discovered discrepancies have been reported and resolved other than the following:

Comments:

(Attach continuation sheets if required to complete the description of corrections.)

Interim reports submitted prior to this final report form a basis for and are to be considered an integral part of this final report.

Respectfully submitted,
Special Inspector

(Type or print name)

Signature

Date



Licensed Professional Seal

Agent's Final Report

Project:

Agent:

Special Inspector:

To the best of my information, knowledge and belief, the Special Inspections or testing required for this project, and designated for this Agent in the *Statement of Special Inspections* submitted for permit, have been performed and all discovered discrepancies have been reported and resolved other than the following:

Comments:

(Attach continuation sheets if required to complete the description of corrections.)

Interim reports submitted prior to this final report form a basis for and are to be considered an integral part of this final report.

Respectfully submitted,
Agent of the Special Inspector

(Type or print name)

Signature Date



Fabricator's Certificate of Compliance

Each approved fabricator that is exempt from Special Inspection of shop fabrication and implementation procedures per section 1704.2 of the International Building Code must submit a *Fabricator's Certificate of Compliance* at the completion of fabrication.

Project:

Fabricator's Name:

Address:

Certification or Approval Agency:

Certification Number:

Date of Last Audit or Approval:

Description of structural members and assemblies that have been fabricated:

I hereby certify that items described above were fabricated in strict accordance with the approved construction documents.

Signature

Date

Title

Attach copies of fabricator's certification or building code evaluation service report and fabricator's quality control manual

SCHEDULE OF SPECIAL INSPECTIONS				
Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
1.00	Fabricators			
1.01	Review the quality control procedures of the following fabricators for completeness and adequacy relative to the fabricator's scope of work: steel fabricator, lightgage truss fabricator, wood truss fabricator.	Periodic		OTA
1.02	The following fabricators, if registered and approved by the building official, may submit "Certificates of Compliance" at the completion of their scope of work that their fabricated items were constructed in accordance with the approved construction documents: steel fabricator, lightgage truss fabricator, wood truss fabricator.	Periodic		OTA
2.00	Soils and Deep Foundations			
2.01	Verify bearing capacities of soils beneath footings.	Periodic	As recommended in approved soils report and specified in earthwork specifications.	OTA
2.02	Verify site preparation prior to beginning fill placement. Verify fill material type, placement method, lift thickness, and compaction of fill material. Verify in-place density of compacted fill.	Periodic	As recommended in approved soils report and specified in earthwork specifications.	OTA
3.00	Concrete Construction			
3.01	Spread footings are excepted from the inspections listed below.			OTA
3.02	Continuous footings are excepted from the inspections listed below.			OTA
3.03	Slabs on grade are excepted from the inspections listed below.			OTA
3.04	Inspect reinforcing steel except as noted above for installation including size, spacing and bar clearances. Verify that lap splices and embedment lengths are per the construction documents. Verify that dowels for work above are properly aligned and spaced to match other work.	Periodic	Prior to each pour.	OTA; SDG for Shelter

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
3.05	Inspect bolts	Periodic		OTA
3.06	Verify each proposed concrete mix for the project.	Periodic	For each proposed mix.	OTA
3.07	Sample all concrete for strength tests and test concrete for slump, air content, temperature, and other tests.	Continuous	During placement operations. Reference concrete specifications for specific tests and frequencies.	OTA
3.08	Inspect concrete placement except as noted above.	Continuous		OTA
3.09	Inspect all concrete curing operations as noted in the extents column.	Periodic	Monitor during hot, cold and windy conditions. Reference concrete specifications.	OTA
3.10	Erection of precast concrete members.	Periodic	Inspect all connections.	OTA
3.11	Inspect Post installed anchors, expansion	Periodic		OTA
3.12	Inspect Post installed anchors, epoxy anchors	Continuous		OTA
4.00	Masonry Construction			
4.01	Masonry foundation walls are excluded from inspections listed below.			OTA
4.02	Inspect proportions of site prepared mortar and grout. Inspect construction of mortar joints. Inspect reinforcement for correct size and spacing. Inspect work for correct location and type of embeds and anchor bolts. Inspect work for size and location of structural elements.	Periodic	At beginning of masonry construction and every 1000 square feet of masonry thereafter.	OTA
4.04	Inspect masonry cells and cleanouts prior to placement of grout. Inspect grout proportions. Inspect placement of reinforcement.	Periodic	Prior to grouting of masonry.	OTA
4.05	Inspect grouting operations to ensure compliance with code and construction documents.	Continuous	During grouting.	OTA
4.06	Inspect proportions of site prepared mortar and grout. Inspect placement of masonry units and construction of mortar joints. Inspect reinforcement for correct size and spacing. Inspect work for correct size and location of structural elements.	Periodic	At beginning of masonry construction and every 1000 square feet of masonry thereafter.	OTA

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
4.07	Inspect masonry cells and cleanouts prior to placement of grout. Inspect placement of all grout.	Continuous	During grouting.	OTA
4.08	Inspect type size and location of anchors, including details of anchorage of masonry to structural members, frames or other construction.	Continuous	During installation of anchors.	OTA
4.09	Inspect protection of masonry during cold weather and hot weather.	Periodic	During periods with temperatures below 40 degrees or above 90 degrees.	OTA
4.10	Inspect preparation of grout specimens, mortar specimens and / or prisms.	Continuous	During preparation of all specimens.	OTA
4.11	Verify compliance with all required inspection provisions of the construction documents and approved submittals.	Periodic	As required for duration of project.	OTA
5.00	Steel Construction			
5.01	Inspect high-strength bolts, nuts and washers: a. Identify markings to conform to ASTM standards specified in the construction documents. b. Inspect manufacturer's certificate of compliance.	Periodic	Reference project specifications and ASTM material specifications; AISC 335, (Sect A3.4); AISC LRFD (Sect A3.3).	OTA
5.02	Inspect high-strength bolting: Bearing-type connections.	Periodic		OTA
5.03	Inspect high-strength bolting: Slip-critical connections.	Periodic or Continuous	Continuous monitoring required for pretensioning using calibrated wrench method or turn-of-nut method without matchmarking.	OTA
5.04	Inspect and verify structural steel material: a. Identification markings to conform to ASTM standards specified in the approved construction documents. b. Manufacturers' certified mill test reports.	Periodic	Confirm that materials meet applicable ASTM specifications noted in construction documents.	OTA
5.05	Inspect and verify weld filler materials: a. Identification markings to conform to AWS specification in the approved construction documents. b. Manufacturer's certificate of compliance required.	Periodic	Confirm that materials meet applicable ASTM specifications noted in construction documents.	OTA
5.06	Inspect welding: Structural Steel: 1) Complete and partial penetration groove 2) Multipass fillet welds. 3) Single-pass fillet welds $> 5/16$ "	Continuous	Per specifications and AWS D1.1	OTA
5.07	Inspect welding: Structural Steel: 1) Single-pass fillet welds $\leq 5/16$ " 2) Floor and deck welds.	Periodic	Per specifications and AWS D1.1	OTA

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
5.08	6. Inspect steel frame joint details for compliance with approved construction documents: a. Details such as bracing and stiffening. b. Member locations. c. Application of joint details at each connection.	Periodic	Inspect complete frame.	OTA
5.09	Steel deck attachment, roof	Periodic		OTA
6.00	Special Inspections for Wind Resistance			
6.01	Roof Cladding and Roof Framing Connections	Periodic		OTA
6.02	Wall Connections to Roof and Floor Diaphragms and Framing	Periodic		OTA
6.03	Roof and Floor Diaphragm Systems, including Collectors, Drag Struts, and Boundary Elements.	Periodic		OTA
6.04	Vertical Windforce-Resisting Systems, including Braced Frames, Moment Frames, and Shearwalls	Periodic		OTA
6.05	Windforce-Resisting System Connections to the Foundation.	Periodic		OTA
6.06	Fabrication and installation of components and assemblies required to meet the impact-resistance requirements of Section 1609.1.4.	Periodic		OTA
7.00	Special Inspections for Seismic Resistance			
7.01	Inspect structural welding in accordance with AISC 341.	Continuous	Exceptions: 1. Single-pass fillet welds not exceeding 5/16 inch in size. 2. Floor and roof deck welding.	OTA
7.02	Inspect nailing, bolting, anchoring and other fastening of components within the seismic-force-resisting system including drag-struts, braces and hold-downs.	Periodic		OTA

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
7.03	Inspect welding operations of cold-formed steel framing elements of the seismic-force-resisting system.	Periodic		OTA
7.04	Inspect screw attachment, bolting, anchoring and other fastening of cold-formed steel framing components within the seismic-force-resisting system.	Periodic		OTA
7.05	Certificates of compliance used in masonry construction		Prior to construction.	OTA
7.06	Verify masonry <i>f'm</i> .		Prior to construction.	OTA
7.07	Test masonry <i>f'm</i> .	Periodic	Test for each 5000 sf of masonry.	OTA
7.08	Verification of proportions of materials in mortar and grout as delivered to the site	Periodic		OTA
7.09	Review certified mill test reports of all concrete reinforcing.			OTA
7.10	Submit certificate of compliance for designated seismic system components			OTA
8.00	Cold Formed Steel Framing Construction			
8.01	Inspect exterior wall infill including installed studs' sizes and attachments.	Periodic		OTA
8.02	Inspect roof trusses assembly/framing and attachments.	Periodic		OTA
8.03	Verify size and gage of load bearing studs.	Periodic		OTA
8.04	Verify load bearing framing spacing, configuration and attachments.	Periodic		OTA
8.05	Verify load bearing bracing and blocking	Periodic		OTA
8.06	Proper seating of studs in track.	Periodic		OTA
8.07	Stud header size, gauge, and construction per structural drawings for load bearing walls.	Periodic		OTA
8.08	Screw attachments, bolting, anchoring, and other fastening of components per structural drawings.	Periodic		OTA
8.09	Welding of elements per structural drawings.	Periodic		OTA
8.10	Where a cold-formed steel truss clear span is 60 feet or greater, verify that the temporary installation restraint/bracing and the permanent individual truss member restraint/bracing are installed in accordance with the approved truss submittal package.	Periodic		OTA
INSPECTION AGENTS				
#	Firm, Address, Telephone			
OTA	Owner's Testing Agent			
SDG	SDG -- 300 Chase Park South, Suite 125, Hoover, AL 35244 -- (205) 824 - 5200			

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
<p><i>Note: The inspection and testing agent(s) shall be engaged by the Owner or the Owner's Agent, and not by the Contractor or Subcontractor whose work is to be inspected or tested. Any conflict of interest must be disclosed to the Building Official prior to commencing work. The qualifications of the Inspection Agent(s) may be subject to the approval of the Building Official.</i></p> <p>Is the Schedule of Special Inspection Services part of a Quality Assurance Plan as defined in Sections 1705 or 1706 of the Building Code? _____</p>				

SCHEDULE OF SPECIAL INSPECTIONS				
Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
1.00	Fabricators			
1.01	Review the quality control procedures of the following fabricators for completeness and adequacy relative to the fabricator's scope of work: steel fabricator, lightgage truss fabricator, wood truss fabricator.	Periodic		OTA
1.02	The following fabricators, if registered and approved by the building official, may submit "Certificates of Compliance" at the completion of their scope of work that their fabricated items were constructed in accordance with the approved construction documents: steel fabricator, lightgage truss fabricator, wood truss fabricator.	Periodic		OTA
2.00	Soils and Deep Foundations			
2.01	Verify bearing capacities of soils beneath footings.	Periodic	As recommended in approved soils report and specified in earthwork specifications.	OTA
2.02	Verify site preparation prior to beginning fill placement. Verify fill material type, placement method, lift thickness, and compaction of fill material. Verify in-place density of compacted fill.	Periodic	As recommended in approved soils report and specified in earthwork specifications.	OTA
3.00	Concrete Construction			
3.01	Spread footings are excepted from the inspections listed below.			OTA
3.02	Continuous footings are excepted from the inspections listed below.			OTA
3.03	Slabs on grade are excepted from the inspections listed below.			OTA
3.04	Inspect reinforcing steel except as noted above for installation including size, spacing and bar clearances. Verify that lap splices and embedment lengths are per the construction documents. Verify that dowels for work above are properly aligned and spaced to match other work.	Periodic	Prior to each pour.	OTA; SDG for Shelter

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
3.05	Inspect bolts	Periodic		OTA
3.06	Verify each proposed concrete mix for the project.	Periodic	For each proposed mix.	OTA
3.07	Sample all concrete for strength tests and test concrete for slump, air content, temperature, and other tests.	Continuous	During placement operations. Reference concrete specifications for specific tests and frequencies.	OTA
3.08	Inspect concrete placement except as noted above.	Continuous		OTA
3.09	Inspect all concrete curing operations as noted in the extents column.	Periodic	Monitor during hot, cold and windy conditions. Reference concrete specifications.	OTA
3.10	Erection of precast concrete members.	Periodic	Inspect all connections.	OTA
3.11	Inspect Post installed anchors, expansion	Periodic		OTA
3.12	Inspect Post installed anchors, epoxy anchors	Continuous		OTA
4.00	Masonry Construction			
4.01	Masonry foundation walls are excluded from inspections listed below.			OTA
4.02	Inspect proportions of site prepared mortar and grout. Inspect construction of mortar joints. Inspect reinforcement for correct size and spacing. Inspect work for correct location and type of embeds and anchor bolts. Inspect work for size and location of structural elements.	Periodic	At beginning of masonry construction and every 1000 square feet of masonry thereafter.	OTA
4.04	Inspect masonry cells and cleanouts prior to placement of grout. Inspect grout proportions. Inspect placement of reinforcement.	Periodic	Prior to grouting of masonry.	OTA
4.05	Inspect grouting operations to ensure compliance with code and construction documents.	Continuous	During grouting.	OTA
4.06	Inspect proportions of site prepared mortar and grout. Inspect placement of masonry units and construction of mortar joints. Inspect reinforcement for correct size and spacing. Inspect work for correct size and location of structural elements.	Periodic	At beginning of masonry construction and every 1000 square feet of masonry thereafter.	OTA

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
4.07	Inspect masonry cells and cleanouts prior to placement of grout. Inspect placement of all grout.	Continuous	During grouting.	OTA
4.08	Inspect type size and location of anchors, including details of anchorage of masonry to structural members, frames or other construction.	Continuous	During installation of anchors.	OTA
4.09	Inspect protection of masonry during cold weather and hot weather.	Periodic	During periods with temperatures below 40 degrees or above 90 degrees.	OTA
4.10	Inspect preparation of grout specimens, mortar specimens and / or prisms.	Continuous	During preparation of all specimens.	OTA
4.11	Verify compliance with all required inspection provisions of the construction documents and approved submittals.	Periodic	As required for duration of project.	OTA
5.00	Steel Construction			
5.01	Inspect high-strength bolts, nuts and washers: a. Identify markings to conform to ASTM standards specified in the construction documents. b. Inspect manufacturer's certificate of compliance.	Periodic	Reference project specifications and ASTM material specifications; AISC 335, (Sect A3.4); AISC LRFD (Sect A3.3).	OTA
5.02	Inspect high-strength bolting: Bearing-type connections.	Periodic		OTA
5.03	Inspect high-strength bolting: Slip-critical connections.	Periodic or Continuous	Continuous monitoring required for pretensioning using calibrated wrench method or turn-of-nut method without matchmarking.	OTA
5.04	Inspect and verify structural steel material: a. Identification markings to conform to ASTM standards specified in the approved construction documents. b. Manufacturers' certified mill test reports.	Periodic	Confirm that materials meet applicable ASTM specifications noted in construction documents.	OTA
5.05	Inspect and verify weld filler materials: a. Identification markings to conform to AWS specification in the approved construction documents. b. Manufacturer's certificate of compliance required.	Periodic	Confirm that materials meet applicable ASTM specifications noted in construction documents.	OTA
5.06	Inspect welding: Structural Steel: 1) Complete and partial penetration groove 2) Multipass fillet welds. 3) Single-pass fillet welds $> 5/16$ "	Continuous	Per specifications and AWS D1.1	OTA
5.07	Inspect welding: Structural Steel: 1) Single-pass fillet welds $\leq 5/16$ " 2) Floor and deck welds.	Periodic	Per specifications and AWS D1.1	OTA

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
5.08	6. Inspect steel frame joint details for compliance with approved construction documents: a. Details such as bracing and stiffening. b. Member locations. c. Application of joint details at each connection.	Periodic	Inspect complete frame.	OTA
5.09	Steel deck attachment, roof	Periodic		OTA
6.00	Special Inspections for Wind Resistance			
6.01	Roof Cladding and Roof Framing Connections	Periodic		OTA
6.02	Wall Connections to Roof and Floor Diaphragms and Framing	Periodic		OTA
6.03	Roof and Floor Diaphragm Systems, including Collectors, Drag Struts, and Boundary Elements.	Periodic		OTA
6.04	Vertical Windforce-Resisting Systems, including Braced Frames, Moment Frames, and Shearwalls	Periodic		OTA
6.05	Windforce-Resisting System Connections to the Foundation.	Periodic		OTA
6.06	Fabrication and installation of components and assemblies required to meet the impact-resistance requirements of Section 1609.1.4.	Periodic		OTA
7.00	Special Inspections for Seismic Resistance			
7.01	Inspect structural welding in accordance with AISC 341.	Continuous	Exceptions: 1. Single-pass fillet welds not exceeding 5/16 inch in size. 2. Floor and roof deck welding.	OTA
7.02	Inspect nailing, bolting, anchoring and other fastening of components within the seismic-force-resisting system including drag-struts, braces and hold-downs.	Periodic		OTA

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
7.03	Inspect welding operations of cold-formed steel framing elements of the seismic-force-resisting system.	Periodic		OTA
7.04	Inspect screw attachment, bolting, anchoring and other fastening of cold-formed steel framing components within the seismic-force-resisting system.	Periodic		OTA
7.05	Certificates of compliance used in masonry construction		Prior to construction.	OTA
7.06	Verify masonry <i>f'm</i> .		Prior to construction.	OTA
7.07	Test masonry <i>f'm</i> .	Periodic	Test for each 5000 sf of masonry.	OTA
7.08	Verification of proportions of materials in mortar and grout as delivered to the site	Periodic		OTA
7.09	Review certified mill test reports of all concrete reinforcing.			OTA
7.10	Submit certificate of compliance for designated seismic system components			OTA
8.00	Cold Formed Steel Framing Construction			
8.01	Inspect exterior wall infill including installed studs' sizes and attachments.	Periodic		OTA
8.02	Inspect roof trusses assembly/framing and attachments.	Periodic		OTA
8.03	Verify size and gage of load bearing studs.	Periodic		OTA
8.04	Verify load bearing framing spacing, configuration and attachments.	Periodic		OTA
8.05	Verify load bearing bracing and blocking	Periodic		OTA
8.06	Proper seating of studs in track.	Periodic		OTA
8.07	Stud header size, gauge, and construction per structural drawings for load bearing walls.	Periodic		OTA
8.08	Screw attachments, bolting, anchoring, and other fastening of components per structural drawings.	Periodic		OTA
8.09	Welding of elements per structural drawings.	Periodic		OTA
8.10	Where a cold-formed steel truss clear span is 60 feet or greater, verify that the temporary installation restraint/bracing and the permanent individual truss member restraint/bracing are installed in accordance with the approved truss submittal package.	Periodic		OTA
INSPECTION AGENTS				
#	Firm, Address, Telephone			
OTA	Owner's Testing Agent			
SDG	SDG -- 300 Chase Park South, Suite 125, Hoover, AL 35244 -- (205) 824 - 5200			

SPECIAL INSPECTIONS SCHEDULE

Item	Inspection / Test / Certification	C or P	Extent / Comments	Agent
<p><i>Note: The inspection and testing agent(s) shall be engaged by the Owner or the Owner's Agent, and not by the Contractor or Subcontractor whose work is to be inspected or tested. Any conflict of interest must be disclosed to the Building Official prior to commencing work. The qualifications of the Inspection Agent(s) may be subject to the approval of the Building Official.</i></p> <p>Is the Schedule of Special Inspection Services part of a Quality Assurance Plan as defined in Sections 1705 or 1706 of the Building Code? _____</p>				

SECTION 03300 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section specifies cast-in place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
 - 1. Footings.
 - 2. Foundation walls
 - 3. Slabs-on-grade
 - 4. Concrete toppings
- B. Related Sections include the following:
 - 1. Section 02300 "Earth Work" for drainage fill under slabs-on-grade.
 - 2. Section 02751 for concrete pavement and walks.
 - 3. Division 5 for metals.

1.3 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume; subject to compliance with requirements.

1.4 SUBMITTALS

- A. Shop Drawings, General:
 - 1. Submit all shop drawings on one reproducible print and two copies only. The reproducible print will be returned. All other reproductions required by the Contractor are the responsibility of the Contractor and shall be made after reproducible is returned.
 - 2. The contractor shall fill out the Concrete Submittal Checklist and include it as part of his mix design and/or shop drawing submittal package(s). Submittals without the checklist will be returned unchecked as an incomplete submittal. The checklist sheet is located at the end of this specification section.
 - a. If there are questions, clarifications, modifications, or other items where information, a response, or approval is requested, such items must be written on the checklist. Only Pindicating such items on the shop drawings or within the calculations is not sufficient. Where items are not specifically listed on the checklist and subsequently not explicitly approved by the Structural Engineer of Record, such items are not to be considered approved or considered.

3. All shop drawings which are resubmitted for any reason shall have all revised items clouded or identified for each submittal.
 4. Contract documents shall not be used for shop drawing, including erection plans or details.
- B. Product Data: For each type of product indicated.
- C. Design Mixtures: Prepare design mixes for each type and strength of concrete by either laboratory trial mixtures or field experience methods as specified in ACI 318-05 Section 5.3. If trial mixtures method is used, the contractor is to provide and use an independent testing facility for preparing and reporting proposed mix designs.
1. All concrete mix designs shall include the following information:
 - a. Proportions of cement, fine and coarse aggregate and water.
 - b. Water/cement ratio, design strength, slump and air content.
 - c. Type of cement and aggregates.
 - d. Type and dosage of all admixtures.
 - e. Type, color and dosage of integral coloring compounds, where applicable.
 - f. Special requirements for pumping.
 - g. Any special characteristics of the mix which require precautions in the mixing, placing or finishing techniques to achieve the finished product specified.
 - h. Dated test data for the laboratory trial mixture or field experience method.
 - i. Material certifications (materials shall meet the requirements of section 2.5 below)
 - 1) Cementitious materials.
 - 2) Admixtures.
 - 3) Aggregates
 2. Submit written reports to Architect and Structural Engineer of Record of each proposed mix for each class of concrete at least 15 days prior to start of work. Do not begin concrete production until proposed mix designs have been reviewed and approved by Architect and Structural Engineer of Record.
- D. Contract documents shall not be used for shop drawing, including erection plans or details.
- E. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.
- F. Formwork Shop Drawings: Prepared by or under the supervision of a qualified professional engineer detailing fabrication, assembly, and support of formwork.
1. Shop drawings for formwork, prepared for fabrication and erection of forms for specific finished concrete surfaces. Show form construction including jointing, special form joint or reveals, location and pattern of form tie placement, and other items that affect exposed concrete visually.
 - a. Architect's review is for general architectural applications and features only. Design of formwork for structural stability and efficiency is Contractor's responsibility.
- G. Samples: Submit samples of materials as requested by Architect, including names, sources, and descriptions for waterstops, vapor retarder and other products indicated by Architect.
- H. Welding certificates.
- I. Qualification Data: For Installer, manufacturer and testing agency.

- J. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
 - 1. Aggregates. Include service record data indicating absence of deleterious expansion of concrete due to alkali aggregate reactivity.
- K. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Cementitious materials.
 - 2. Admixtures.
 - 3. Form materials and form-release agents.
 - 4. Steel reinforcement and accessories.
 - 5. Fiber reinforcement.
 - 6. Waterstops.
 - 7. Curing compounds.
 - 8. Floor and slab treatments.
 - 9. Bonding agents.
 - 10. Adhesives.
 - 11. Vapor retarders.
 - 12. Semirigid joint filler.
 - 13. Joint-filler strips.
 - 14. Repair materials.
- L. Floor surface flatness and levelness measurements to determine compliance with specified tolerances.
- M. Field quality-control test and inspection reports.
- N. Minutes of preinstallation conference.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.
- B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
 - 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
- C. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated, as documented according to ASTM E 548.
 - 1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-01 or an equivalent certification program.
 - 2. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician - Grade I. Testing Agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician - Grade II.

- D. The Owner shall employ an approved Testing Agency to perform concrete and concrete related tests and inspections (that are not specifically noted as the contractor's responsibility) as required by the Building Code, Project Documents, the Architect, and the Structural Engineer of Record.
- E. The contractor shall employ at his expense an approved Testing Agency as defined above to perform the following:
1. Evaluation of trial mixtures and/or concrete testing for mix design submission.
 2. Qualification of proposed materials and establishment of concrete mixtures.
 3. Other testing services needed or required by the contractor.
- F. Materials and installed work may require testing and retesting at any time during progress of work. Tests, including retesting of rejected materials for installed work, shall be done at Contractor's expense.
- G. Testing Responsibilities of the Contactor:
1. Submit data on qualifications of Contractor's proposed testing agency. Use of testing services will not relive the Contractor of the responsibility to furnish materials and construction in full compliance with the Contract Documents.
 2. Furnish any labor necessary to assist Owner's testing agency in obtaining and handling samples at the project site or at the source of materials.
 3. Advise Owners Testing Agency at least 24 hours in advance of operations to allow for completion of quality tests and assignment of personnel.
 4. At the Contractor's expense, provide and maintain for the sole use of the Owner's Testing agency adequate facilities for the safe storage and proper curing of concrete test specimens on the project site for initial curing as required by ASTM C31.
- H. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from one source, and obtain admixtures through one source from a single manufacturer.
- I. Welding: Qualify procedures and personnel according to AWS D1.4, "Structural Welding Code-Reinforcing Steel."
- J. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
1. ACI 301, "Specification for Structural Concrete," Sections 1 through 5.
 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
 3. ACI 302 "Guide for Concrete Floor and Slab Construction".
 4. ACI 304 "Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete".
 5. ACI 305 "Hot Weather Concreting".
 6. ACI 306 "Cold Weather Concreting".
 7. ACI 309 "Guide for Consolidation of Concrete".
 8. ACI 347 "Recommended Practice for Concrete Formwork".
 9. Concrete Reinforcing Steel Institute (CRSI), "Manual of Standard Practice."
- K. Review special inspection and testing and inspecting agency procedures for field quality control, concrete finishes and finishing, cold- and hot-weather concreting procedures, curing procedures, construction contraction and isolation joints, and joint-filler strips, semirigid joint fillers, forms and form removal limitations, shoring and reshoring procedures, vapor-retarder installation, anchor rod and anchorage device installation tolerances, steel reinforcement installation, floor and slab flatness and levelness measurement, concrete repair procedures, and concrete protection.

- L. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination."
 - 1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:
 - a. Contractor's superintendent.
 - b. Independent testing agency responsible for concrete design mixtures.
 - c. Ready-mix concrete manufacturer.
 - d. Concrete subcontractor.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.
- B. Waterstops: Store waterstops under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
 - 2. Products: Subject to compliance with requirements, provide one of the products specified.
 - 3. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 - 4. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 FORM-FACING MATERIALS

- A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
 - 1. Plywood, metal, or other approved panel materials.
 - 2. Exterior-grade plywood panels, suitable for concrete forms, complying with DOC PS 1, and as follows:
 - a. High-density overlay, Class 1 or better.
 - b. Medium-density overlay, Class 1 or better; mill-release agent treated and edge sealed.
 - c. Structural 1, B-B or better; mill oiled and edge sealed.

- d. B-B (Concrete Form), Class 1 or better; mill oiled and edge sealed.
- B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Forms for Cylindrical Columns, Pedestals, and Supports: Metal, glass-fiber-reinforced plastic, paper, or fiber tubes that will produce surfaces with gradual or abrupt irregularities not exceeding specified formwork surface class. Provide units with sufficient wall thickness to resist plastic concrete loads without detrimental deformation.
- D. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch (19 by 19 mm), minimum.
- E. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces, and adhesion of membranes to concrete.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- F. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
 - 1. Furnish units that will leave no corrodible metal closer than 1 inch (25 mm) to the plane of exposed concrete surface.
 - 2. Furnish ties that, when removed, will leave holes no larger than 1 inch (25 mm) in diameter in concrete surface.
 - 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

2.3 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), deformed.
- B. Galvanized Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420) ASTM A 706/A 706M, deformed bars, ASTM A 767/A 767M, Class I zinc coated after fabrication and bending.
- C. Epoxy-Coated Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420) ASTM A 706/A 706M, deformed bars, epoxy coated, with less than 2 percent damaged coating in each 12-inch (300-mm) bar length.
- D. Plain-Steel Wire: ASTM A 82, as drawn.
- E. Deformed-Steel Wire: ASTM A 496.
- F. Plain-Steel Welded Wire Reinforcement: ASTM A 185, plain, fabricated from as-drawn steel wire into flat sheets.
- G. Deformed-Steel Welded Wire Reinforcement: ASTM A 497, flat sheet.

2.4 REINFORCEMENT ACCESSORIES

- A. Epoxy Repair Coating: Liquid, two-part, epoxy repair coating; compatible with epoxy coating on reinforcement and complying with ASTM A 775/A 775M.
- B. Zinc Repair Material: ASTM A 780, zinc-based solder, paint containing zinc dust, or sprayed zinc.
- C. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
 - 1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.
 - 2. For epoxy-coated reinforcement, use epoxy-coated or other dielectric-polymer-coated wire bar supports.
 - 3. For zinc-coated reinforcement, use galvanized wire or dielectric-polymer-coated wire bar supports.

2.5 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
 - 1. Portland Cement: ASTM C 150, Type I, gray or white. Supplement with the following:
 - a. Fly Ash: ASTM C 618, Class C or F.
 - 1) Limit use of fly ash to not exceed 25 percent of cementitious content by weight.
 - b. Ground Granulated Blast-Furnace Slag: ASTM C 989, Grade 100 or 120.
 - 1) Limit use of Ground Granulated Blast-Furnace Slag to not exceed 50 percent of cementitious content by weight.
 - 2. Blended Hydraulic Cement: ASTM C 595, Type [IS, portland blast-furnace slag] [IP, portland-pozzolan] [I (PM), pozzolan-modified portland] [I (SM), slag-modified portland] cement.
- B. Silica Fume: ASTM C 1240, amorphous silica.
- C. Normal-Weight Aggregates: ASTM C 33, Class 3M coarse aggregate or better, graded. Provide aggregates from a single source with documented service record data of at least 10 years' satisfactory service in similar applications and service conditions using similar aggregates and cementitious materials.
 - 1. Maximum Coarse-Aggregate Size: 3/4 inch (19 mm) nominal.
 - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- D. Water: ASTM C 94/C 94M and potable.

2.6 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C 260.

- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride. Use of admixture must be approved by the Structural Engineer of Record. Include admixtures as part of mix design submittal.
1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
 3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
 4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
 6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.
- C. Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete and complying with ASTM C 494/C 494M, Type C. Set-Accelerating Corrosion-Inhibiting Admixtures must be approved by the Structural Engineer of Record. Include admixtures as part of mix design submittal.
1. Available Products:
 - a. Boral Material Technologies, Inc.; Boral BCN.
 - b. Euclid Chemical Company (The); Eucon CIA.
 - c. Grace Construction Products, W. R. Grace & Co.; DCI.
 - d. Master Builders, Inc.; Rheocrete CNI.
 - e. Sika Corporation; Sika CNI.
- D. Non-Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, non-set-accelerating, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete. Non-Set-Accelerating Corrosion-Inhibiting Admixture must be approved by the Structural Engineer of Record. Include admixtures as part of mix design submittal.
1. Available Products:
 - a. Axim Concrete Technologies; Catexol 1000CI.
 - b. Boral Material Technologies, Inc.; Boral BCN2.
 - c. Grace Construction Products, W. R. Grace & Co.; DCI-S.
 - d. Master Builders, Inc.; Rheocrete 222+.
 - e. Sika Corporation; FerroGard-901.
- E. Color Pigment: ASTM C 979, synthetic mineral-oxide pigments or colored water-reducing admixtures; color stable, free of carbon black, nonfading, and resistant to lime and other alkalis. See architectural drawings and site plan for concrete requiring color pigment.
1. Available Manufacturers:
 - a. Bayer Corporation.
 - b. ChemMasters.
 - c. Conspec Marketing & Manufacturing Co., Inc.; a Dayton Superior Company.
 - d. Davis Colors.
 - e. Elementis Pigments, Inc.
 - f. Hoover Color Corporation.
 - g. Lambert Corporation.

- h. Scofield, L. M. Company.
- i. Solomon Colors.

2. Color: As selected by Architect from manufacturer's full range.

2.7 WATERSTOPS

A. Flexible PVC Waterstops: CE CRD-C 572, with factory-installed metal eyelets, for embedding in concrete to prevent passage of fluids through joints. Factory fabricate corners, intersections, and directional changes.

1. Available Manufacturers:

- a. Bometals, Inc.
- b. Greenstreak.
- c. Meadows, W. R., Inc.
- d. Tamms Industries, Inc.
- e. Vinylex Corp.

2. Profile: As indicated.

3. Dimensions: As indicated; nontapered.

2.8 VAPOR RETARDERS

A. Underslab Vapor Barrier 1: 15 mil minimum thickness, Multi-layer, fabric-, cord-, grid-, or aluminum-reinforced, high density polyethylene, or polyolefin equivalent, complying with ASTM E 1745, Class A; stated by manufacturer as suitable for installation in contact with soil or granular fill under concrete slabs. Single ply polyethylene is prohibited.

1. Accessory Products: Vapor retarder manufacturer's recommended tape, adhesive, mastic, prefabricated boots, etc., for sealing seams and penetrations in vapor retarder.

2. Basis of Design Product:

- a. STEGO INDUSTRIES LLC Product Stego Wrap (15-mil) Vapor Barrier ; www.stegoindustries.com

3. Other Acceptable products

- a. Fortifiber Building Systems Group Product Moistop Ultra® 15; www.fortifiber.com.
- b. Reef Industries Product Griffolyn 15 Mil ; www.reefindustries.com.
- c. W.R. Meadows Inc. Product PERMINATOR 15 ; www.wrmeadows.com.
- d. Substitutions: See Section 01 6000 - Product Requirements.

B. Granular Fill: Clean mixture of crushed stone or crushed or uncrushed gravel; ASTM D 448, Size 57, with 100 percent passing a 1-1/2-inch (37.5-mm) sieve and 0 to 5 percent passing a No. 8 (2.36-mm) sieve.

C. Fine-Graded Granular Material: Clean mixture of crushed stone, crushed gravel, and manufactured or natural sand; ASTM D 448, Size 10, with 100 percent passing a 3/8-inch (9.5-mm) sieve, 10 to 30 percent passing a No. 100 (0.15-mm) sieve, and at least 5 percent passing No. 200 (0.075-mm) sieve; complying with deleterious substance limits of ASTM C 33 for fine aggregates.

2.9 FLOOR AND SLAB TREATMENTS

- A. General: The contractor shall coordinate and insure that all floor and slab treatments, curing materials and compounds, finish floor materials, related materials, paints, and repair compounds are compatible.
- B. Penetrating Liquid Floor Treatment: Clear, chemically reactive, waterborne solution of inorganic silicate or silicate materials and proprietary components; odorless; colorless; that penetrates, hardens, and densifies concrete surfaces. To be applied where concrete indicated to be sealed in Architectural Drawings.
 - 1. Available Products:
 - a. Burke by Edoco; Titan Hard.
 - b. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; Intraseal.
 - c. Dayton Superior Corporation; Day-Chem Sure Hard.
 - d. Euclid Chemical Company (The); Euco Diamond Hard.
 - e. L&M Construction Chemicals, Inc.; Seal Hard.
 - f. Meadows, W. R., Inc.; Liqui-Hard.
 - g. Nox-Crete Products Group, Kinsman Corporation; Duranox.
- C. For additional information on color-stained concrete see 03032 Color Stained concrete specifications.

2.10 CURING MATERIALS

- A. General: The contractor shall coordinate and insure that all floor and slab treatments, curing materials and compounds, finish floor materials, related materials, paints, and repair compounds are compatible. Evaporation retarder shall not be used where epoxy floor covering is to be placed; slab shall be wet cured with Absorptive Cover or Moisture-Retaining Cover as indicated below.
 - 1. The contractor shall verify and be responsible for insuring the VOC emission limits of authorities having jurisdiction are not exceeded during the project.
- B. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
 - 1. Available Products:
 - a. Burke by Edoco; BurkeFilm.
 - b. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; Aquafilm.
 - c. Dayton Superior Corporation; Sure Film.
 - d. Euclid Chemical Company (The); Eucobar.
 - e. L&M Construction Chemicals, Inc.; E-Con.
 - f. Meadows, W. R., Inc.; Sealtight Evapre.
 - g. Nox-Crete Products Group, Kinsman Corporation; Monofilm.
 - h. Sika Corporation, Inc.; SikaFilm.
- C. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.

- D. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet or natural fiber matting attached to plastic sheet backing. Acceptable product is Aquacure by DRC, exclusive distributor - Greenstreak Group, Inc. 800-325-9504, or equal.
- E. Water: Potable.
- F. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating. Review curing compounds with manufacturer and waterproofing manufacturer to make sure curing compound does not inhibit adhesion.

1. Available Products:

- a. Anti-Hydro International, Inc.; AH Curing Compound #2 DR WB.
- b. Burke by Edoco; Aqua Resin Cure.
- c. ChemMasters; Safe-Cure Clear.
- d. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; W.B. Resin Cure.
- e. Dayton Superior Corporation; Day Chem Rez Cure (J-11-W).
- f. Euclid Chemical Company (The); Kurez DR VOX.
- g. Kaufman Products, Inc.; Thinfilm 420.
- h. Lambert Corporation; Aqua Kure-Clear.
- i. L&M Construction Chemicals, Inc.; L&M Cure R.
- j. Meadows, W. R., Inc.; 1100 Clear.
- k. Nox-Crete Products Group, Kinsman Corporation; Resin Cure E.
- l. Symons Corporation, a Dayton Superior Company; Resi-Chem Clear Cure.
- m. Tamms Industries, Inc.; Horncure WB 30.
- n. Unitex; Hydro Cure 309.
- o. US Mix Products Company; US Spec Maxcure Resin Clear.
- p. Vexcon Chemicals, Inc.; Certi-Vex Enviocure 100.

- G. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, nondissipating, certified by curing compound manufacturer to not interfere with bonding of floor covering.

1. Available Products:

- a. Anti-Hydro International, Inc.; AH Clear Cure WB.
- b. Burke by Edoco; Spartan Cote WB II.
- c. ChemMasters; Safe-Cure & Seal 20.
- d. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; Cure and Seal WB.
- e. Dayton Superior Corporation; Safe Cure and Seal (J-18).
- f. Euclid Chemical Company (The); Aqua Cure VOX.
- g. Kaufman Products, Inc.; Cure & Seal 309 Emulsion.
- h. Lambert Corporation; Glazecote Sealer-20.
- i. L&M Construction Chemicals, Inc.; Dress & Seal WB.
- j. Meadows, W. R., Inc.; Vocomp-20.
- k. Metalcrete Industries; Metcure.
- l. Nox-Crete Products Group, Kinsman Corporation; Cure & Seal 150E.
- m. Symons Corporation, a Dayton Superior Company; Cure & Seal 18 Percent E.
- n. Tamms Industries, Inc.; Clearseal WB 150.
- o. Unitex; Hydro Seal.
- p. US Mix Products Company; US Spec Hydrasheen 15 percent
- q. Vexcon Chemicals, Inc.; Starseal 309.

H. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, 18 to 25 percent solids, nondissipating, certified by curing compound manufacturer to not interfere with bonding of floor covering.

1. Available Products:

- a. Burke by Edoco; Spartan Cote WB II 20 Percent.
- b. ChemMasters; Safe-Cure Clear.
- c. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; High Seal.
- d. Dayton Superior Corporation; Safe Cure and Seal (J-19).
- e. Euclid Chemical Company (The); Diamond Clear VOX.
- f. Kaufman Products, Inc.; SureCure Emulsion.
- g. Lambert Corporation; Glazecote Sealer-20.
- h. L&M Construction Chemicals, Inc.; Dress & Seal WB.
- i. MBT Protection and Repair, Div. of ChemRex; MasterKure-N-Seal VOC.
- j. Meadows, W. R., Inc.; Vocomp-20.
- k. Metalcrete Industries; Metcure 0800.
- l. Nox-Crete Products Group, Kinsman Corporation; Cure & Seal 200E.
- m. Sonneborn, Div. of ChemRex; Kure-N-Seal.
- n. Symons Corporation, a Dayton Superior Company; Cure & Seal 18 Percent E.
- o. Tamms Industries, Inc.; Clearseal WB STD.
- p. Unitex; Hydro Seal 18.
- q. US Mix Products Company; US Spec Radiance UV-25
- r. Vexcon Chemicals, Inc.; Starseal 0800.

I. Clear, Solvent-Borne, Membrane-Forming Curing and Sealing Compound: ASTM C 1315, Type 1, Class A.

1. Available Products:

- a. Burke by Edoco; Cureseal 1315.
- b. ChemMasters; Spray-Cure & Seal Plus.
- c. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; Sealcure 1315.
- d. Dayton Superior Corporation; Day-Chem Cure and Seal (J-22UV).
- e. Euclid Chemical Company (The); Super Diamond Clear.
- f. Kaufman Products, Inc.; Sure Cure 25.
- g. Lambert Corporation; UV Super Seal.
- h. L&M Construction Chemicals, Inc.; Lumiseal Plus.
- i. Meadows, W. R., Inc.; CS-309/30.
- j. Metalcrete Industries; Seal N Kure 0.
- k. Sonneborn, Div. of ChemRex; Kure-N-Seal 5.
- l. Tamms Industries, Inc.; LusterSeal 300.
- m. Unitex; Solvent Seal 1315.
- n. US Mix Products Company; US Spec CS-25
- o. Vexcon Chemicals, Inc.; Certi-Vex AC 1315

J. Clear, Waterborne, Membrane-Forming Curing and Sealing Compound: ASTM C 1315, Type 1, Class A.

1. Available Products:

- a. Burke by Edoco; Cureseal 1315 WB.
- b. ChemMasters; Polyseal WB.

- c. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; Sealcure 1315 WB.
- d. Euclid Chemical Company (The); Super Diamond Clear VOX.
- e. Kaufman Products, Inc.; Sure Cure 25 Emulsion.
- f. Lambert Corporation; UV Safe Seal.
- g. L&M Construction Chemicals, Inc.; Lumiseal WB Plus.
- h. Meadows, W. R., Inc.; Vocomp-30.
- i. Metalcrete Industries; Metcure 30.
- j. Symons Corporation, a Dayton Superior Company; Cure & Seal 31 Percent E.
- k. Tamms Industries, Inc.; LusterSeal WB 300.
- l. Unitex; Hydro Seal 25.
- m. US Mix Products Company; US Spec Radiance UV-25.
- n. Vexcon Chemicals, Inc.; Vexcon Starseal 1315.

K. For additional information on finishing and sealing floor surfaces to receive color stained concrete see COLOR STAINED CONCRETE - RESURFACING - SECTION 03032

2.11 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber.
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, epoxy resin with a Type A shore durometer hardness of 80 typically unless noted or aromatic polyurea at traffic areas with a Type A shore durometer hardness range of 90 to 95 per ASTM D 2240.
- C. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements, and as follows:
 - 1. Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.
- E. Reglets: Fabricate reglets of not less than 0.0217-inch- (0.55-mm-) thick, galvanized steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.

2.12 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3.2 mm) and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than 4100 psi (29 MPa) at 28 days when tested according to ASTM C 109/C 109M.

- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3.2 mm) and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by topping manufacturer.
 - 4. Compressive Strength: Not less than 5000 psi (34.5 MPa) at 28 days when tested according to ASTM C 109/C 109M.

2.13 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
 - 1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.
- B. Concrete type, slump, air content, and maximum water to cementitious content shall be as shown on the Structural Drawings.
- C. Cementitious Materials: Use fly ash, pozzolan, ground granulated blast-furnace slag, and silica fume as needed to reduce the total amount of portland cement, which would otherwise be used, by not less than 40 percent. Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 - 1. Fly Ash: 25 percent.
 - 2. Combined Fly Ash and Pozzolan: 25 percent.
 - 3. Ground Granulated Blast-Furnace Slag: 50 percent.
 - 4. Combined Fly Ash or Pozzolan and Ground Granulated Blast-Furnace Slag: 50 percent portland cement minimum, with fly ash or pozzolan not exceeding 25 percent.
 - 5. Silica Fume: 10 percent.
 - 6. Combined Fly Ash, Pozzolans, and Silica Fume: 35 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
 - 7. Combined Fly Ash or Pozzolans, Ground Granulated Blast-Furnace Slag, and Silica Fume: 50 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
- D. Limit water-soluble, chloride-ion content in hardened concrete to 0.06 percent by weight of cement.
- E. Admixtures: Use admixtures according to manufacturer's written instructions.
 - 1. Use of admixture must be approved by the Structural Engineer of Record. Include admixtures as part of mix design submittal
 - 2. Use water-reducing, high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
 - 3. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

4. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.
 5. Use corrosion-inhibiting admixture in concrete mixtures where indicated.
- F. Slump Limits: Proportion and design mixes to result in slump at point of placement as shown on the drawings.
1. When use of a Type I or II plasticizing admixture conforming to ASTM C 1017 or when a Type F or G high range water reducing admixture conforming to ASTM C494 is permitted, concrete shall have a slump of 2 to 4 inches before the admixture is added and a maximum slump of 8 inches at the point of delivery after the admixture is added.
- G. Color Pigment: Add color pigment to concrete mixture according to manufacturer's written instructions and to result in hardened concrete color consistent with approved mockup.

2.14 CONCRETE MIXTURES FOR BUILDING ELEMENTS

- A. Building Members: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength: As indicated in drawings.
 2. Maximum Water-Cementitious Materials Ratio: As indicated in drawings.
 3. Slump Limit: As indicated in drawings. 8 inches (200 mm), plus or minus 1 inch (25 mm), for concrete with verified slump indicated in drawings before adding high-range water-reducing admixture or plasticizing admixture].
 4. Air Content: As indicated in drawings, at point of delivery for 3/4-inch (19-mm) nominal maximum aggregate size.

2.15 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.16 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information.
1. Mixing and delivery time shall not exceed 90 minutes.
 2. When air temperature is between 85 and 90 deg F (30 and 32 deg C), reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F (32 deg C), reduce mixing and delivery time to 60 minutes.
- B. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete according to ASTM C 94/C 94M. Mix concrete materials in appropriate drum-type batch machine mixer.
1. For mixer capacity of 1 cu. yd. (0.76 cu. m) or smaller, continue mixing at least 1-1/2 minutes, but not more than 5 minutes after ingredients are in mixer, before any part of batch is released.
 2. For mixer capacity larger than 1 cu. yd. (0.76 cu. m), increase mixing time by 15 seconds for each additional 1 cu. yd. (0.76 cu. m).
 3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347R as abrupt or gradual, as follows:
 - 1. Class A, 1/8 inch (3.2 mm) for smooth-formed finished surfaces.
 - 2. Class C, 1/2 inch (13 mm) for rough-formed finished surfaces.
- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
 - 1. Install keyways, reglets, recesses, and the like, for easy removal.
 - 2. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.
- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

3.2 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."
2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.

3.3 REMOVING AND REUSING FORMS

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F (10 deg C) for 24 hours after placing concrete, if concrete is hard enough to not be damaged by form-removal operations and curing and protection operations are maintained.
 1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 75 percent of its 28-day design compressive strength.
 2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 VAPOR RETARDERS

- A. Plastic Vapor Retarders: Convene preconstruction meeting prior to starting work. Place, protect, and repair vapor retarders according to ASTM E 1643 and manufacturer's written instructions.
 1. Lap joints 6 inches (150 mm) and seal with manufacturer's recommended tape.
- B. Bituminous Vapor Retarders: Place, protect, and repair vapor retarders according to manufacturer's written instructions.

3.5 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" and Structural Drawings for placing reinforcement.
 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.

- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
 - 1. Weld reinforcing bars according to AWS D1.4, where indicated.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.
- F. Epoxy-Coated Reinforcement: Repair cut and damaged epoxy coatings with epoxy repair coating according to ASTM D 3963/D 3963M. Use epoxy-coated steel wire ties to fasten epoxy-coated steel reinforcement.
- G. Zinc-Coated Reinforcement: Repair cut and damaged zinc coatings with zinc repair material according to ASTM A 780. Use galvanized steel wire ties to fasten zinc-coated steel reinforcement.

3.6 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 - 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints, unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
 - 2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches (38 mm) into concrete.
 - 3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 - 4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 - 5. Space vertical joints in walls no further than 90' on center. Locate joints midway between piers integral with walls, near corners, and in concealed locations where possible.
 - 6. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 - 7. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
 - 1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch (3.2 mm). Repeat grooving of contraction joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
 - 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3.2-mm-) wide joints into concrete

when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.

3. Slab reinforcement shall not cross contraction joints.
- D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface, unless otherwise indicated.
 2. Terminate full-width joint-filler strips not less than 1/2 inch (13 mm) or more than 1 inch (25 mm) below finished concrete surface where joint sealants, specified in Division 07 Section "Joint Sealants," are indicated.
 3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.

3.7 WATERSTOPS

- A. Flexible Waterstops: Install in construction joints and at other joints indicated to form a continuous diaphragm. Install in longest lengths practicable. Support and protect exposed waterstops during progress of the Work. Field fabricate joints in waterstops according to manufacturer's written instructions.

3.8 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
- C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
 2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
 3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches (150 mm) into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.

- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
 - 1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 - 2. Maintain reinforcement in position on chairs during concrete placement.
 - 3. Screed slab surfaces with a straightedge and strike off to correct elevations.
 - 4. Slope surfaces uniformly to drains where required.
 - 5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.

- F. Cold-Weather Placement: Comply with the recommendations and intent of ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
 - 1. When average high and low temperature is expected to fall below 40 deg F (4.4 deg C) for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301. Deliver concrete to meet the following minimum temperatures immediately after placement:
 - a. 55 deg F for sections less than 12in. in the least dimension.
 - b. 50 deg F for sections 12in. to 36in. in the least dimension.
 - c. 45 deg F for sections 36in. to 72in. in the least dimension.
 - d. 40 deg F for sections greater than 72in. in the least dimension.
 - e. The temperature of concrete as placed shall not exceed these values by more than 20 deg F.
 - 2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 - 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.

- G. Hot-Weather Placement: Comply with ACI 301 and as follows:
 - 1. Maintain concrete temperature below 90 deg F (32 deg C) at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 - 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

3.9 FINISHING FORMED SURFACES

- A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
 - 1. Apply to concrete surfaces not exposed to public view.

- B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces exposed to public view, to receive a rubbed finish, to be covered with a coating or covering material applied directly to concrete.
- C. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:
1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.
 2. Grout-Cleaned Finish: Wet concrete surfaces and apply grout of a consistency of thick paint to coat surfaces and fill small holes. Mix one part portland cement to one and one-half parts fine sand with a 1:1 mixture of bonding admixture and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap and keep surface damp by fog spray for at least 36 hours.
 3. Cork-Floated Finish: Wet concrete surfaces and apply a stiff grout. Mix one part portland cement and one part fine sand with a 1:1 mixture of bonding agent and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Compress grout into voids by grinding surface. In a swirling motion, finish surface with a cork float.
- D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces, unless otherwise indicated.

3.10 FINISHING FLOORS AND SLABS

- A. General: Comply with the recommendations and intent of ACI 302.1R recommendations for screeding, restraighening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes to produce a profile amplitude of 1/4 inch (6 mm) in 1 direction.
1. Apply scratch finish to surfaces indicated by Architect and to receive concrete floor toppings, to receive mortar setting beds for bonded cementitious floor finishes.
- C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraighening until surface is left with a uniform, smooth, granular texture.
1. Apply float finish to surfaces indicated by Architect to receive trowel finish and to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo.
- D. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.

1. Apply a trowel finish to surfaces indicated by Architect, exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.
 2. Finish surfaces to the following tolerances, according to ASTM E 1155 (ASTM E 1155M), for a randomly trafficked floor surface:
 - a. Specified overall values of flatness, F(F) 35; and of levelness, F(L) 25; with minimum local values of flatness, F(F) 24; and of levelness, F(L) 17; for slabs-on-grade.
 3. Finish and measure surface so gap at any point between concrete surface and an unlevelled, freestanding, 10-foot- (3.05-m-) long straightedge resting on 2 high spots and placed anywhere on the surface does not exceed 3/16 inch (4.8 mm).
- E. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces indicated by Architect, where ceramic or quarry tile is to be installed by either thickset or thin-set method. While concrete is still plastic, slightly scarify surface with a fine broom.
1. Comply with flatness and levelness tolerances for trowel finished floor surfaces.
- F. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, and ramps, and elsewhere as indicated.
1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.
- G. Slip-Resistive Finish: Before final floating, apply slip-resistive aggregate or aluminum granule finish where indicated and to concrete stair treads, platforms, and ramps. Apply according to manufacturer's written instructions and as follows:
1. Uniformly spread 25 lb/100 sq. ft. (12 kg/10 sq. m) of dampened slip-resistive aggregate or aluminum granules over surface in 1 or 2 applications. Tamp aggregate flush with surface, but do not force below surface.
 2. After broadcasting and tamping, apply float finish.
 3. After curing, lightly work surface with a steel wire brush or an abrasive stone and water to expose slip-resistive aggregate or aluminum granules.
- H. Dry-Shake Floor Hardener Finish: After initial floating, apply dry-shake floor hardener to surfaces according to manufacturer's written instructions and as follows:
1. Uniformly apply dry-shake floor hardener at a rate of 100 lb/100 sq. ft. (49 kg/10 sq. m) unless greater amount is recommended by manufacturer.
 2. Uniformly distribute approximately two-thirds of dry-shake floor hardener over surface by hand or with mechanical spreader, and embed by power floating. Follow power floating with a second dry-shake floor hardener application, uniformly distributing remainder of material, and embed by power floating.
 3. After final floating, apply a trowel finish. Cure concrete with curing compound recommended by dry-shake floor hardener manufacturer and apply immediately after final finishing.

3.11 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures, unless otherwise indicated, after work of other trades is in place. Mix, place, and cure concrete, as specified, to blend with in-

place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.

- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.
- D. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items. Cast-in inserts and accessories as shown on Drawings. Screed, tamp, and trowel-finish concrete surfaces.

3.12 CONCRETE PROTECTING AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with the recommendations and intent of ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.
- B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h (1 kg/sq. m x h) before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
- C. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.
- D. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
- E. Cure concrete according to ACI 308.1, by one or a combination of the following methods:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch (300-mm) lap over adjacent absorptive covers.
 - 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
 - a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
 - b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.

- c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies will not interfere with bonding of floor covering used on Project..
3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
 - a. After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.
4. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

3.13 LIQUID FLOOR TREATMENTS

- A. Penetrating Liquid Floor Treatment: Prepare, apply, and finish penetrating liquid floor treatment according to manufacturer's written instructions to concrete floors indicated in Architectural Drawings to be troweled and sealed.
 1. Remove curing compounds, sealers, oil, dirt, laitance, and other contaminants and complete surface repairs.
 2. Do not apply to concrete that is less than seven days' old unless otherwise required by manufacturer.
 3. Apply liquid until surface is saturated, scrubbing into surface until a gel forms; rewet; and repeat brooming or scrubbing. Rinse with water; remove excess material until surface is dry. Apply a second coat in a similar manner if surface is rough or porous.
- B. Sealing Coat: Uniformly apply a continuous sealing coat of curing and sealing compound to hardened concrete by power spray or roller according to manufacturer's written instructions.

3.14 JOINT FILLING

- A. Prepare, clean, and install joint filler according to manufacturer's written instructions.
 1. Defer joint filling until concrete has aged at least one month. Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches (50 mm) deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

3.15 CONCRETE SURFACE REPAIRS

- A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of one part portland cement to two and one-half parts fine aggregate passing a No. 16 (1.18-mm) sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch (13 mm) in any dimension in solid concrete, but not less than 1 inch (25 mm) in depth. Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
 - 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
 - 3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
 - 1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch (0.25 mm) wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 - 2. After concrete has cured at least 14 days, correct high areas by grinding.
 - 3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
 - 4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
 - 5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch (6 mm) to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 - 6. Repair defective areas, except random cracks and single holes 1 inch (25 mm) or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least a 3/4-inch (19-mm) clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
 - 7. Repair random cracks and single holes 1 inch (25 mm) or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt,

and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.

- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.16 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage a special inspector and qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Testing and Inspecting: Owner will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
- C. Inspections:
 - 1. Steel reinforcement placement.
 - 2. Steel reinforcement welding.
 - 3. Headed bolts and studs.
 - 4. Verification of use of required design mixture.
 - 5. Concrete placement, including conveying and depositing.
 - 6. Curing procedures and maintenance of curing temperature.
 - 7. Verification of concrete strength before removal of shores and forms from beams and slabs.
- D. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
 - 1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd. (4 cu. m), but less than 25 cu. yd. (19 cu. m), plus one set for each additional 50 cu. yd. (38 cu. m) or fraction thereof.
 - 2. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. (76 cu. m) or fraction thereof of each concrete mixture placed each day.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 - 3. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 - 4. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - 5. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F (4.4 deg C) and below and when 80 deg F (27 deg C) and above, and one test for each composite sample.
 - 6. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.

7. Compression Test Specimens: ASTM C 31/C 31M.
 - a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
 - b. Cast and field cure two sets of two standard cylinder specimens for each composite sample.
 8. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.
 - a. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days. Compression test specimens for days not specified shall be at the contractor's expense.
 - b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
 9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
 10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi (3.4 MPa).
 11. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
 12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Structural Engineer of Record but will not be used as sole basis for approval or rejection of concrete.
 13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete at the Contractor's expense when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Structural Engineer of Record. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
 14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
 15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- E. Measure floor and slab flatness and levelness according to ASTM E 1155 (ASTM E 1155M) within 24 hours of finishing.

CONCRETE SUBMITTAL CHECKLIST

This submittal checklist must be provided with all concrete and reinforcing steel packages that are to be submitted to Structural Design Group. Absence of a properly completed checklist may result in the return of the submittal unchecked or as revise and resubmit.

MIX DESIGN		
Included?	Description	Location in project documentation where this requirement is located.
<input type="checkbox"/>	Field data or trial mixture strength data	Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Verify Mix Design Constraints Limit Fly Ash to 25% Limit Proportions per Spec Section 03300, Part II, Subsection 2.5 W/C ratio, Air, Slump per General Notes	Spec Section 03300, Part II, Subsection 2.5 General Notes – Section 4.0
<input type="checkbox"/>	Mix Design Data: 1. Proportions of cement, fine and coarse aggregate and water. 2. Water/cement ratio, design strength, slump and air content. 3. Type of cement and aggregates. 4. Type and dosage of all admixtures. 5. Type, color and dosage of integral coloring compounds, where applicable. 6. Special requirements for pumping. 7. Any special characteristics of the mix which require precautions in the mixing, placing or finishing techniques to achieve the finished product specified. 8. Material certifications 1) Cementitious materials. 2) Admixtures. 3) Aggregates .	Spec Section 03300, Part I, Subsection 1.4 Spec Section 03300, Part I, Subsection 2.5, 2.6
REBAR SHOP DRAWINGS		
Included?	Description	Location in project documentation where this requirement is located.
<input type="checkbox"/>	Submit all shop drawings on one reproducible print and two reproductions only.	General Notes - Section 2.0 Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Contract documents not used for shop drawing.	Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Resubmitted shop drawings have all revised items clouded or identified.	Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Any requested information, clarifications, requests for approvals, modifications, etc. as listed in Spec Section 03300, Part I, Subsection 1.4 are included by the contractor below.	Spec Section 03300, Part I, Subsection 1.4

FORMWORK, RE-SHORE, OTHER SHOP DRAWINGS

Included?	Description	Location in project documentation where this requirement is located.
<input type="checkbox"/>	Submit all shop drawings on one reproducible print and two reproductions only.	General Notes - Section 2.0 Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Contract documents not used for shop drawing, including erection plans or details	Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Resubmitted shop drawings have all revised items clouded or identified.	Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Any requested information, clarifications, requests for approvals, modifications, etc. as listed in Spec Section 03300, Part I, Subsection 1.4 are included by the contractor below.	Spec Section 03300, Part I, Subsection 1.4
<input type="checkbox"/>	Calculations stamped by an Engineer registered in the state where the project is located.	Spec Section 03300, Part I, Subsection 1.4

QUESTIONS, ETC. PER SECTION 03300, PART I, SUBSECTION 1.4

END OF SECTION 03300

ARCHITECTURAL PRECAST CONCRETE - SECTION 03420

1.0 - GENERAL

1.1 Scope

- A. Furnish and install all Architectural Precast Concrete as indicated on the drawings and herein specified.

1.2 Submittals

- A. Submit shop drawings for approval.
- B. Shop drawings shall show fabrication details, layout plan, connection and anchorage details not indicated on the architect's drawings, and member identification marks. The identification marks shall appear on manufactured units to facilitate correct field placement.

1.3 Qualifications

- A. The concrete products covered by this specification and shown on the drawings shall be equal quality, strength, appearance, texture, design, shape and dimensions of that manufactured by Miller Precast Company, or pre-approved equal.
- B. Architectural Precast Concrete shall be reinforced, capable of supporting tensile loads and be manufactured according to standards of wet cast process. **Dry cast products (such as Cast Stone) shall not be acceptable.**
- C. The latest edition of the following specifications, standards and codes shall govern with modifications as specified herein:
 - 1. American Concrete Institute:
ACI 315 - Manual of Standard Practice for Detailing Reinforced Concrete Structures.
ACI 318 - Building Code Requirements for Reinforced Concrete.
ACI 347 - Recommended practice for Concrete Formwork.
 - 2. American Welding Society:
AWS D1.0 - Code for Welding in Building Construction.
AWS D3.0 - Standard Qualification Procedure.
AWS D12.1 - Recommended Practices for Welding Reinforcing Steel, Metal Inserts and Connections in Reinforced Concrete Construction.
 - 3. Industrial Fasteners Institute:
Handbook on Fastener Standards.

2.0 - PRODUCTS

2.1 Materials

Materials shall be as outlined in ACI 318 - Building Code Requirements for Reinforced Concrete and the AISC Manual of Steel Construction.

2.2 Design

- A. All concrete products shall be designed to support the dead and live loads in accordance with the International Building Code.
- B. Proposed design shall be supported by complete calculations and drawings, and

shall have the architect's approval.

- C. All reinforcing, connection, bearing and fitting details shown on the drawings indicate the intent. The concrete manufacturer shall be responsible for all detail connections and design thereof. Provide all materials required.

2.3 Finish

- A. Surface textures shall be with scored markings as selected by the Architect.
- B. All standard shaped concrete products shall be cast in steel, fiberglass, or concrete molds. Special shaped products may be cast in accurately constructed forms with smooth interior surfaces of plastic coated wood, Masonite or similar materials.
- C. Formed surfaces of concrete products shall be plant finish with an Architectural Grade a Finish. All air pockets and holes larger than 1/4" shall be filled with a sand-cement paste. All form offsets or fins shall be ground smooth.
- D. All surfaces of concrete shall be clean and uniform for acceptable exposed finish.

2.4 Fasteners

- A. The concrete manufacturer shall cast in structural inserts, bolts and plates as detailed on the contract drawings or required.
- B. Hand drilled, power drilled, and power driven inserts and studs may be placed in concrete members. Power driven inserts and studs shall be located a minimum of 4" from concrete edges to eliminate spalling.

3.0 - EXECUTION

3.1 Installation

- A. Concrete members shall be lifted and supported during manufacturing operations, stockpiling, transporting, and erection, only at the lifting and/or support points shown on the shop drawings.
- B. All concrete members shall be erected into final position in the structure by the concrete manufacturer or by other competent erection personnel.
- C. Erection shall be done with equipment, methods and personnel acceptable to the architect and manufacturer.
- D. Erection shall be defined as including placing and leveling the members in final position in the structure on bearing surfaces prepared true to the line and grade under other items of the general contract.
- E. Removal of lifting hook, if required.

END OF SECTION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes fabrication and erection of structural steel work, as shown on drawings including schedules, notes, and details showing size and location of members, typical connections, and types of steel required.
 - 1. Structural steel is that work defined in American Institute of Steel Construction (AISC) "Code of Standard Practice" and as otherwise shown on drawings.
 - 2. Miscellaneous Metal Fabrications are specified elsewhere in Division 5.
 - 3. Refer to Division 3 for anchor bolt installation in concrete, Division 4 for anchor bolt installation in masonry.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
 - 1. Submit all shop drawings on three copies only unless specified otherwise in the general conditions. Two prints will be returned to the architect. All copies required by the Contractor are the responsibility of the Contractor and shall be made after reproducible is returned.
- B. Product data or manufacturer's specifications and installation instructions for following products. Include laboratory test reports and other data to show compliance with specifications (including specified standards). This data is submitted for information only.
 - 1. Structural steel (each type), including certified copies of mill reports covering chemical and physical properties.
 - 2. High-strength bolts (each type), including nuts and washers.
 - a. Include Direct Tension Indicators if used.
 - 3. Structural steel primer paint.
 - 4. Shrinkage-resistant grout.
- C. Shop drawings including complete details and schedules for fabrication and assembly of structural steel members, procedures, and diagrams.
 - 1. Include details of cuts, connections, camber, holes, and other pertinent data. Indicate welds by standard AWS symbols and show size, length, and type of each weld.
 - 2. Provide setting drawings, templates, and directions for installation of anchor bolts and other

anchorage to be installed as work of other sections.

3. Contract documents shall not be used for shop drawing, including erection plans or details.
 4. All shop drawings which are resubmitted for any reason shall have all revised items clouded or identified for each submittal.
 5. All structural steel connections not specifically detailed on the drawings shall be designed to resist forces indicated, by the Contractor.
- D. Test reports conducted on shop- and field-bolted and welded connections. Include data on type(s) of tests conducted and test results.

1.4 QUALITY ASSURANCE

A. Codes and Standards: Comply with provisions of following, except as otherwise indicated:

1. American Institute of Steel Construction (AISC) "Code of Standard Practice for Steel Buildings and Bridges", dated June 10, 1992.
 - a. General: AISC "Code of Standard Practice" shall apply except to the extent that references are made to the responsibility of the Owner and/or Architect or Engineer in which event those references shall have no applicability. Where a conflict exists between the Code of Standard Practice and the Contract Documents, the Contract Documents shall govern.
2. AISC "Specifications for Structural Steel Buildings," including "Commentary".
3. AISC "Specifications for Structural Steel Buildings, Section 10, Architecturally Exposed Structural Steel".
4. "Specifications for Structural Joints using ASTM A325 or A490 Bolts" approved by the Research Council on Structural Connections.
5. American Welding Society (AWS) D1.1 "Structural Welding Code - Steel."
6. ASTM A6 "General Requirements for Delivery of Rolled Steel Plates, Shapes, Sheet Piling and Bars for Structural Use."

B. Qualifications for Welding Work: Qualify welding procedures and welding operators in accordance with AWS "Qualification" requirements.

1. Provide certification that welders to be employed in work have satisfactorily passed AWS qualification tests.
2. If re-certification of welders is required, retesting will be Contractor's responsibility.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to site at such intervals to ensure uninterrupted progress of work.
- B. Deliver anchor rods and anchorage devices, which are to be embedded in cast-in-place concrete or masonry, in ample time to not to delay work.
- C. Store materials to permit easy access for inspection and identification. Keep steel members off ground by using pallets, platforms, or other supports. Protect steel members and packaged materials from erosion and deterioration. If bolts and nuts become dry or rusty, clean and

relubricate before use.

1. Do not store materials on structure in a manner that might cause distortion or damage to members or supporting structures. Repair or replace damaged materials or structures as directed.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Metal Surfaces, General: For fabrication of work that will be exposed to view, use only materials that are smooth and free of surface blemishes including pitting, rust and scale seam marks, roller marks, rolled trade names, and roughness. Remove such blemishes by grinding, or by welding and grinding, prior to cleaning, treating, and applying surface finishes.
- B. Structural Steel: ASTM A992, Grade 50 for wide flange beams; ASTM A36 elsewhere.
- C. Cold-Formed Steel Tubing: ASTM A500, Grade B.
- D. Hot-Formed Steel Tubing: ASTM A501.
- E. Steel Pipe: ASTM A53, Type E or S, Grade B; or ASTM A501.
- F. Moment Connection Material: Unless noted otherwise on the drawings, stiffener plates, doubler plates, gusset plates and the connecting plates shall be the same grade of steel as members being connected.
- G. Headed Stud-Type Shear Connectors: ASTM A108, Grade 1015 or 1020, cold-finished carbon steel with dimensions complying with AISC Specifications.
- H. Anchor Rods: ASTM A307 Grade A, headed type with supplementary requirements S1, unless otherwise indicated.
- I. Unfinished Threaded Fasteners: ASTM A307, Grade A, regular low-carbon steel bolts and nuts.
 1. Provide either hexagonal or square heads and nuts, except use only hexagonal units for exposed connections.
- J. High-Strength Threaded Fasteners: Heavy hexagon structural bolts, heavy hexagon nuts, and hardened washers, as follows:
 1. Quenched and tempered medium-carbon steel bolts, nuts, and washers, complying with ASTM A325.
 - a. Where indicated as galvanized, provide units that are zinc coated, either mechanically deposited complying with ASTM B695, Class 50, or hot-dip galvanized complying with ASTM A153.
 2. Quenched and tempered alloy steel bolts, nuts, and washers, complying with ASTM A490.
- K. Electrodes for Welding: Comply with AWS Code.
- L. Structural Steel Primer Paint: Red oxide primer.
- M. Cement Grout: Portland cement (ASTM C150, Type I or Type III) and clean, uniformly graded, natural sand (ASTM C404, Size No. 2). Mix at a ratio of 1.0 part cement to 3.0 parts sand, by

volume, with minimum water required for placement and hydration.

- N. Nonmetallic Shrinkage-Resistant Grout: Premixed, nonmetallic, noncorrosive, nonstaining product containing selected silica sands, Portland cement, shrinkage compensating agents, plasticizing and water-reducing agents, complying with CE-CRD-C621.
1. Available Products: Subject to compliance with requirements, products that may be incorporated in the work include, but are not limited to, the following:
 - a. 100 Non-Shrink Grout (Non-Metallic); Conspec, Inc.
 - b. Supreme Grout; Cormix, Inc.
 - c. Sure Grip Grout; Dayton Superior.
 - d. Euco N.S.; Euclid Chemical Co.
 - e. Crystex; L & M Construction Chemicals, Inc.
 - f. Masterflow 713; Master Builders.
 - g. Sealtight 588 Grout; W. R. Meadows.
 - h. Propak; Protex Industries, Inc.
 - i. Set Non-Shrink; Set Products, Inc.
 - j. Five Star Grout; U.S. Grout Corp.

2.2 FABRICATION

- A. Shop Fabrication and Assembly: Fabricate and assemble structural assemblies in shop to greatest extent possible. Fabricate items of structural steel in accordance with AISC Specifications and as indicated on final shop drawings. Provide camber in structural members where indicated.
1. Properly mark and match-mark materials for field assembly. Fabricate for delivery sequence that will expedite erection and minimize field handling of materials.
 2. Where finishing is required, complete assembly, including welding of units, before start of finishing operations. Provide finish surfaces of members exposed in final structure free of markings, burrs, and other defects.
- B. Connections: Weld or bolt shop connections, as indicated.
1. Bolt field connections, except where welded connections or other connections are indicated.
 - a. Provide high-strength threaded fasteners for all principal bolted connections, except where unfinished bolts are indicated.
- C. Simple Beam Connections: Standard double angle framed beam connections using bolts as specified.
1. Seated Beam Connections and Stiffened Seated Beam Connections shall not be used unless indicated on the drawings or unless Engineer approval is obtained to verify capacity of supporting member for the resulting eccentricity. The fabricator must verify and bear responsibility that the use of such connections does not interfere with Architectural or MEP requirements.
- D. High-Strength Bolted Construction: Install high-strength threaded fasteners in accordance with AISC "Specifications for Structural Joints using ASTM A325 or A490 Bolts."
- E. Welded Construction: Comply with AWS Code for procedures, appearance and quality of welds, and methods used in correcting welding work.
- F. Steel Wall Framing: Select members that are true and straight for fabrication of steel wall

- framing. Straighten as required to provide uniform, square, and true members in completed wall framing.
- G. Holes for Other Work: Provide holes required for securing other work to structural steel framing and for passage of other work through steel framing members, as shown on final shop drawings.
 - H. Provide threaded nuts welded to framing and other specialty items as indicated to receive other work.
 - I. Cut, drill, or punch holes perpendicular to metal surfaces. Do not flame-cut holes or enlarge holes by burning. Drill holes in bearing plates.

2.3 SHOP PAINTING

- A. General: Shop-paint structural steel, except those members or portions of members to be embedded in concrete or mortar. Paint embedded steel that is partially exposed on exposed portions and initial 2 inches of embedded areas only.
 - 1. Do not paint surfaces to be welded or high-strength bolted with slip-critical-type connections.
 - 2. Do not paint surfaces scheduled to receive sprayed-on fireproofing.
 - 3. Apply 2 coats of paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.
- B. Painting: Provide a one-coat, shop-applied paint system complying with Steel Structures Painting Council (SSPC) Paint System Guide No. 7.00.

2.4 SOURCE QUALITY CONTROL

- A. General: Materials and fabrication procedures are subject to inspection and tests in mill, shop, and field, conducted by a qualified inspection agency. Such inspections and tests will not relieve Contractor of responsibility for providing materials and fabrication procedures in compliance with specified requirements.
 - 1. Promptly remove and replace materials or fabricated components that do not comply.
- B. Design of Members and Connections: Details shown are typical; similar details apply to similar conditions, unless otherwise indicated. Verify dimensions at site whenever possible without causing delay in the work.
 - 1. Promptly notify Architect whenever design of members and connections for any portion of structure are not clearly indicated.

PART 3 - EXECUTION

3.1 ERECTION

- A. Surveys: Employ a licensed land surveyor for accurate erection of structural steel. Check elevations of concrete and masonry bearing surfaces, and locations of anchor bolts and similar devices, before erection work proceeds, and report discrepancies to Architect. Do not proceed with erection until corrections have been made or until compensating adjustments to structural steel work have been agreed upon with Architect.
- B. Temporary Shoring and Bracing: Provide temporary shoring and bracing members with

connections of sufficient strength to bear imposed loads. Remove temporary members and connections when permanent members are in place and final connections are made. Provide temporary guy lines to achieve proper alignment of structures as erection proceeds.

- C. Temporary Planking: Provide temporary planking and working platforms as necessary to effectively complete work.
- D. Setting Bases and Bearing Plates: Clean concrete and masonry bearing surfaces of bond-reducing materials and roughen to improve bond to surfaces. Clean bottom surface of base and bearing plates.
 - 1. Set loose and attached base plates and bearing plates for structural members on wedges or other adjusting devices.
 - 2. Tighten anchor bolts after supported members have been positioned and plumbed. Do not remove wedges or shims, but if protruding, cut off flush with edge of base or bearing plate prior to packing with grout.
 - 3. Pack grout solidly between bearing surfaces and bases or plates to ensure that no voids remain. Finish exposed surfaces, protect installed materials, and allow to cure.
 - 4. For proprietary grout materials, comply with manufacturer's instructions.
- E. Field Assembly: Set structural frames accurately to lines and elevations indicated. Align and adjust various members forming part of complete frame or structure before permanently fastening. Clean bearing surfaces and other surfaces that will be in permanent contact before assembly. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
- F. Level and plumb individual members of structure within specified AISC tolerances.
- G. Establish required leveling and plumbing measurements on mean operating temperature of structure. Make allowances for difference between temperature at time of erection and mean temperature at which structure will be when completed and in service.
- H. Splice members only where indicated and accepted on shop drawings.
- I. Erection Bolts: On exposed welded construction, remove erection bolts, fill holes with plug welds, and grind smooth at exposed surfaces. Each erection bolt on shop drawings shall be noted "Erection Bolt".
 - 1. Comply with AISC Specifications for bearing, adequacy of temporary connections, alignment, and removal of paint on surfaces adjacent to field welds.
 - 2. Do not enlarge unfair holes in members by burning or by using drift pins, except in secondary bracing members. Ream holes that must be enlarged to admit bolts.
- J. Gas Cutting: Do not use gas cutting torches in field for correcting fabrication errors in primary structural framing. Cutting will be permitted only on secondary members that are not under stress, as acceptable to Architect. Finish gas-cut sections equal to a sheared appearance when permitted.
- K. Touch-Up Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint. Apply paint to exposed areas using same material as used for shop painting.
 - 1. Apply by brush or spray to provide minimum dry film thickness of 1.5 mils.

3.2 QUALITY CONTROL

- A. Owner will engage an independent testing and inspection agency to inspect high-strength bolted connections and welded connections and to perform tests and prepare test reports.
- B. Testing agency shall conduct and interpret tests, state in each report whether test specimens comply with requirements, and specifically state any deviations therefrom.
- C. Provide access for testing agency to places where structural steel work is being fabricated or produced so that required inspection and testing can be accomplished.
- D. Testing agency may inspect structural steel at plant before shipment.
- E. Correct deficiencies in structural steel work that inspections and laboratory test reports have indicated to be not in compliance with requirements. Perform additional tests, at Contractor's expense, as necessary to reconfirm any noncompliance of original work and to show compliance of corrected work.
- F. Field Inspections and Tests:
 - 1. Check steel as received in the field for possible shipping damage workmanship, piece making and verification of required camber.
- G. Shop-Bolted Connections:
 - 1. Inspect or test in accordance with AISC specifications.
 - 2. For bolted connections (bearing-type), all connections shall be visually observed to assure that all bolts, nuts and washers are in place and that all plies of connection material have been drawn together. All bolts shall be verified to be snug tight only.
- H. Shop Welding: Inspect and test during fabrication of structural steel assemblies, as follows:
 - 1. Certify welders and conduct inspections and tests as required. Record types and locations of defects found in work. Record work required and performed to correct deficiencies.
 - 2. Perform visual inspection of all welds, including but not limited to fit-up, intermediate passes and final weld.
 - 3. Perform tests of welds as follows. Inspection procedures listed
 - a. Ultrasonic Inspection: ASTM E164. Perform on all full and partial penetration welds.
- I. Field-Bolted Connections:
 - 1. Inspect in accordance with AISC specifications.
 - 2. For bolted connections (bearing-type), all connections shall be visually observed to assure that all bolts, nuts and washers are in place and that all plies of connection material have been drawn together. All bolts shall be verified to be snug tight only.
 - 3. Bolts in slotted holes at expansion joints shall have nuts finger tight with threads damaged.
- J. Field Welding: Inspect and test during erection of structural steel as follows:
 - 1. Certify welders and conduct inspections and tests as required. Record types and locations of

defects found in work. Record work required and performed to correct deficiencies.

2. Perform visual inspection of all welds, including but not limited to fit-up, intermediate passes and final weld.
3. Perform tests of welds as follows:
 - a. Ultrasonic Inspection: ASTM E164. Perform on all full and partial penetration welds.

END OF SECTION 05120.

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including general and Supplementary Conditions and Division 1 Specification Sections, apply to this section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Roof deck.
- 2. Floor deck.

- B. Related Sections include the following:

- 1. Division 05 Section "Structural Steel Framing" for shop- and field-welded shear connectors.
- 2. Division 05 Section "Metal Fabrications" for framing deck openings with miscellaneous steel shapes.
- 3. Division 09 painting Sections for repair painting of primed deck.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.

- 1. Submit all shop drawings on three copies only unless specified otherwise in the general conditions. Two prints will be returned to the architect. All copies required by the Contractor are the responsibility of the Contractor and shall be made after reproducible is returned.

- B. Product data including manufacturer's specifications and installation instructions for each type of decking and accessories.

- 1. Provide test data for mechanical fasteners used fastening deck to supporting structures.

- C. Shop drawings showing layout and types of deck units, anchorage details, and conditions requiring closure strips, supplementary framing, sump pans, cant strips, cut openings, special jointing, and other accessories.

1.4 QUALITY ASSURANCE

- A. Codes and Standards: Comply with provisions of the following codes and standards, except as otherwise indicated:

- 1. American Iron and Steel Institute (AISI), "Specification for the Design of Cold-Formed Steel Structural Members."

2. American Welding Society (AWS), D1.3 "Structural Welding Code - Sheet Steel."
 3. Steel Deck Institute (SDI), "Design Manual for Composite Decks, Form Decks and Roof Decks."
- B. Qualification of Field Welding: Use qualified welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS.
1. Welded decking in place is subject to inspection and testing. General Contractor will bear expense of removing and replacing portions of decking for testing purposes if welds are found to be unsatisfactory. Remove work found to be defective and replace with new acceptable work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated in the work include but are not limited to the following:
1. Bowman Metal Deck Div., Cyclops Corp.
 2. Consolidated Systems, Inc.
 3. Epic Metals Corp.
 4. Marlyn Steel Products, Inc.
 5. H. H. Robertson Co.
 6. Roll Form Products, Inc.
 7. Roof Deck, Inc.
 8. United Steel Deck, Inc.
 9. Vulcraft Div., Nucor Corp.
 10. Wheeling Corrugating Co.

2.2 MATERIALS

- A. Steel for Galvanized Metal Deck Units: ASTM A 446, grade as required to comply with SDI specifications.
- B. Miscellaneous Steel Shapes: ASTM A 36.
- C. Sheet Metal Accessories: ASTM A 526, commercial quality, galvanized.
- D. Galvanizing: ASTM A 525, G60.
- E. Galvanizing Repair: Where galvanized surfaces are damaged, prepare surfaces and repair in accordance with procedures specified in ASTM A 780.

2.3 PRODUCTS

- A. ROOF DECK.
1. Steel Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 30, and with the following:

2. Galvanized Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade **33, G60** zinc coating.
3. Deck Profile: SEE PLAN
4. Profile Depth: SEE PLAN
5. Design Uncoated-Steel Thickness: SEE PLAN
6. Span Condition: Triple span or more.
7. Side Laps: Overlapped

C. COMPOSITE FLOOR DECK

1. Composite Steel Floor Deck: Fabricate panels, with integrally embossed or raised pattern ribs and interlocking side laps, to comply with "SDI Specifications and Commentary for Composite Steel Floor Deck," in SDI Publication No. 30, with the minimum section properties indicated, and with the following:
2. Galvanized Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade **33 G60** zinc coating.
3. Profile Depth: **As indicated**
4. Design Uncoated-Steel Thickness: As Indicated
5. Span Condition: As indicated.

D. NONCOMPOSITE FORM DECK.

1. Noncomposite Steel Form Deck: Fabricate ribbed-steel sheet noncomposite form-deck panels to comply with "SDI Specifications and Commentary for Noncomposite Steel Form Deck," in SDI Publication No. 30, with the minimum section properties indicated, and with the following:
2. Galvanized Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade **33 G60** (zinc coating).
3. Profile Depth: **9/16 inch.**
4. Design Uncoated-Steel Thickness: 26 ga
5. Span Condition: **Triple span or more.**
6. Side Laps: **Overlapped or interlocking seam at Contractor's option.**

2.4 ACCESSORIES:

- A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 minimum diameter.
- C. Mechanical Fasteners: Corrosion-resistant self-drilling, self-threading screws.
- D. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi, not less than 0.0359-inch design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.
- E. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi of same material and finish as deck, and of thickness and profile recommended by SDI Publication No. 30 for overhang and slab depth.
- F. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck, unless otherwise indicated.

- G. Weld Washers: Uncoated steel sheet, shaped to fit deck rib, 0.0598 inch thick, with factory-punched hole of 3/8-inch minimum diameter.
- H. Shear Connectors: ASTM A 108, Grades 1010 through 1020 headed stud type, cold-finished carbon steel, AWS D1.1, Type B, with arc shields.
- I. Galvanizing Repair Paint: SSPC-Paint 20 or DOD-P-21035, with dry film containing a minimum of 94 percent zinc dust by weight.
- J. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

PART 2 - EXECUTION

2.1 EXAMINATION

- A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

2.2 INSTALLATION, GENERAL

- A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 30, manufacturer's written instructions, and requirements in this Section.
- B. Install temporary shoring before placing deck panels, if required to meet deflection limitations.
- C. Locate deck bundles to prevent overloading of supporting members.
- D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
 - 1. Align cellular deck panels over full length of cell runs and align cells at ends of abutting panels.
- E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.
- G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.
- H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- I. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.

2.3 ROOF DECK INSTALLATION

- A. Fasten roof-deck panels to steel supporting members by puddle welds:
Job No. 22-47B

1. Anchor Diameter: 5/8" puddle welds.
 2. Screw Spacing: SEE PLAN
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps as noted on drawings. Fasten perimeter edges of at intervals not exceeding 12" and as follows:
1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws or 5/8" diameter puddle welds as indicated on drawings.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches with end joints as follows:
1. End Joints: Lapped 2 inches minimum.
- D. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. mechanically fasten to substrate to provide a complete deck installation.
1. Weld cover plates at changes in direction of roof-deck panels, unless otherwise indicated.

2.4 FLOOR-DECK INSTALLATION

- A. Fasten floor-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated and as follows:
1. Weld Diameter: **5/8 inch**, nominal.
 2. Weld Spacing: Weld edge ribs of panels at each support. Space additional welds an average of 12 inches apart, but not more than 18 inches apart.
 3. Weld Washers: Install weld washers at each weld location for decking thinner than 22 ga.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of half of the span or 36 inches, and as follows:
1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of **3 inches** with end joints as follows:
1. End Joints: **Lapped or butted at Contractor's option.**
- D. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure according to SDI recommendations, unless otherwise indicated.
- E. Floor-Deck Closures: Weld steel sheet column closures, cell closures, and Z-closures to deck, according to SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of deck.

2.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Field welds will be subject to inspection.
- C. Testing agency will report inspection results promptly and in writing to Contractor and Architect.
- D. Remove and replace work that does not comply with specified requirements.
- E. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.
- F. Test all weld studs according to applicable standards.

2.6 REPAIRS AND PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

SECTION 06176-METAL-PLATE-CONNECTED WOOD TRUSSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Wood roof trusses.
 - 2. Wood truss bracing.
 - 3. Metal truss accessories.
- B. Related Sections include the following:
 - 1. Division 2 Section "Termite Control" for site application of borate treatment to wood trusses.
 - 2. Division 6 Section "Sheathing" for roof sheathing and subflooring.
- C. Allowances: Provide wood truss bracing under the Metal-Plate-Connected Truss Bracing Allowance as specified in Division 1 Section "Allowances."

1.3 DEFINITIONS

- A. Metal-Plate-Connected Wood Trusses: Planar structural units consisting of metal-plate-connected members fabricated from dimension lumber and cut and assembled before delivery to Project site.
- B. TPI: Truss Plate Institute, Inc.
- C. Lumber grading agencies, and the abbreviations used to reference them, include the following:
 - 1. NeLMA: Northeastern Lumber Manufacturers' Association.
 - 2. NLGA: National Lumber Grades Authority.
 - 3. SPIB: The Southern Pine Inspection Bureau.
 - 4. WCLIB: West Coast Lumber Inspection Bureau.
 - 5. WWPA: Western Wood Products Association.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide metal-plate-connected wood trusses capable of withstanding design loads within limits and under conditions indicated. Comply with requirements in TPI 1 unless more stringent requirements are specified below.
 - 1. Design Loads: As indicated on General Notes of Structural Drawings.

2. Maximum Deflection Under Design Loads: As indicated on General Notes of Structural Drawings.

B. Design trusses for loads indicated on drawings plus concentrated loads hung from or supported on trusses. Refer to mechanical, electrical and plumbing drawings and specifications for loading information and location. Loading as required by other subcontractors, such as fire protection, shall be coordinated by the General Contractor

1.5 SUBMITTALS

A. Submit all shop drawings on one reproducible print and two copies only. The reproducible print will be returned. All other reproductions required by the Contractor are the responsibility of the Contractor and shall be made after reproducible is returned.

1. Architect's and Engineer's Shop Drawing Review: Review of shop drawings will be for general considerations only. Compliance with requirements for materials, fabrication, engineering, dimensions, bracing, and erection is the Contractor's responsibility.

B. If there are questions, clarifications, modifications, or other items where information, a response, or approval is requested, such items must be written on the cover sheet to the submittal. Only indicating such items on the shop drawings or within the calculations is not sufficient. Where items are not specifically listed on the cover sheet and subsequently explicitly approved by the Structural Engineer of Record, such items are not to be considered approved or considered.

C. Product Data: For fire-retardant treated lumber, metal-plate connectors, metal truss accessories, and fasteners.

1. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.

2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to truss fabricator.

3. Include copies of warranties from chemical treatment manufacturers for each type of treatment.

D. Shop Drawings: **Prepared by or under the supervision of a qualified professional engineer.** Show fabrication and installation details for trusses. All designs shall bear the name and seal of a Structural Engineer licensed to practice in the state where the project is located. Shop drawings which do not contain this information will be returned unchecked

1. Show location, pitch, span, camber, configuration, and spacing for each type of truss required.

2. Indicate sizes, stress grades, and species of lumber.

3. Indicate locations of permanent bracing required to prevent buckling of individual truss members due to design loads.

4. Indicate type, size, material, finish, design values, orientation, and location of metal connector plates.

5. Show splice details and bearing details.

6. For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

7. Submit stamped design analysis and test reports indicating loading, section properties, allowable stress, stress diagrams and calculations, and similar information needed for analysis and to insure trusses comply with requirements.

8. Submittals shall additionally conform to the requirements shown on the General Notes of the project Structural Drawings.
9. Show all bearing and anchorage details.
10. Specify and detail all supplemental strapping, bracing clips and other accessories required for proper installation and permanent member bracing.
11. Shop drawings shall include all placement sequences and instructions.

E. Product Certificates: For metal-plate-connected wood trusses, signed by officer of truss fabricating firm.

F. Research/Evaluation Reports: For the following, showing compliance with building code in effect for Project:

1. Fire-retardant-treated wood.

1.6 QUALITY ASSURANCE

A. Metal Connector-Plate Manufacturer Qualifications: A manufacturer that is a member of TPI and that complies with quality-control procedures in TPI 1 for manufacture of connector plates.

1. Manufacturer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer.

B. Fabricator Qualifications: Shop that participates in a recognized quality-assurance program that complies with quality-control procedures in TPI 1 and that involves third-party inspection by an independent testing and inspecting agency acceptable to Architect and authorities having jurisdiction.

C. Source Limitations for Connector Plates: Obtain metal connector plates from a single manufacturer.

D. Comply with applicable requirements and recommendations of the following publications:

1. TPI 1, "National Design Standard for Metal Plate Connected Wood Truss Construction."
2. TPI DSB, "Recommended Design Specification for Temporary Bracing of Metal Plate Connected Wood Trusses."
3. TPI HIB, "Commentary and Recommendations for Handling, Installing & Bracing Metal Plate Connected Wood Trusses."

E. Wood Structural Design Standard: Comply with applicable requirements in AF&PA's "National Design Specifications for Wood Construction" and its "Supplement."

1.7 DELIVERY, STORAGE, AND HANDLING

A. Handle and store trusses to comply with recommendations of TPI HIB, "Commentary and Recommendations for Handling, Installing & Bracing Metal Plate Connected Wood Trusses."

1. Store trusses flat, off of ground, and adequately supported to prevent lateral bending.
2. Protect trusses from weather by covering with waterproof sheeting, securely anchored.
3. Provide for air circulation around stacks and under coverings.

- B. Inspect trusses showing discoloration, corrosion, or other evidence of deterioration. Discard and replace trusses that are damaged or defective.

1.8 COORDINATION

- A. Time delivery and erection of trusses to avoid extended on-site storage and to avoid delaying progress of other trades whose work must follow erection of trusses.

PART 2 - PRODUCTS

2.1 DIMENSION LUMBER

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
 - 1. Factory mark each piece of lumber with grade stamp of grading agency.
 - 2. For exposed lumber indicated to receive a stained or natural finish, omit grade stamp and provide certificates of grade compliance issued by grading agency.
 - 3. Provide dressed lumber, S4S.
 - 4. Provide dry lumber with 19 percent maximum moisture content at time of dressing.
- B. Grade and Species: Provide visually graded dimension lumber for truss chord and web members, of not less than the following grade and the following species:
 - 1. Grade for Chord Members: No. 2.
 - 2. Grade for Web Members: Construction, Stud, or No. 3.
 - 3. Species: Southern pine; SPIB.
- C. Permanent Bracing: Provide wood bracing that complies with requirements for miscellaneous lumber in Division 6 Section Rough Carpentry.

2.2 METAL CONNECTOR PLATES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Alpine Engineered Products, Inc.
 - 2. Cherokee Metal Products, Inc.; Masengill Machinery Company.
 - 3. CompuTrus, Inc.
 - 4. Eagle Metal Products.
 - 5. Jager Building Systems, Inc.
 - 6. MiTek Industries, Inc.; a subsidiary of Berkshire Hathaway Inc.
 - 7. Robbins Engineering, Inc.
 - 8. TEE-LOK Corporation; a subsidiary of Berkshire Hathaway Inc.
 - 9. Truswal Systems Corporation.

- C. General: Fabricate connector plates to comply with TPI 1.
- D. Hot-Dip Galvanized Steel Sheet: ASTM A 653/A 653M; Structural Steel (SS), high-strength low-alloy steel Type A (HSLAS Type A), or high-strength low-alloy steel Type B (HSLAS Type B); G60 coating designation; and not less than 0.036 inch thick.
 - 1. Use for interior locations where stainless steel is not indicated.

2.3 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.
- B. Nails, Brads, and Staples: ASTM F 1667.
- C. Power-Driven Fasteners: NES NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Lag Bolts: ASME B18.2.1.
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers.
- G. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to 6 times the load imposed when installed in unit masonry assemblies and equal to 4 times the load imposed when installed in concrete as determined by testing per ASTM E 488 conducted by a qualified independent testing and inspecting agency.
 - 1. Material: Carbon-steel components, zinc plated to comply with ASTM B 633, Class Fe/Zn 5.
 - 2. Material: Stainless steel with bolts and nuts complying with ASTM F 593 and ASTM F 594, Alloy Group 1 or 2.

2.4 METAL TRUSS ACCESSORIES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Products: Subject to compliance with requirements, provide products indicated on Drawings or comparable products by one of the following:
 - 1. Cleveland Steel Specialty Co.
 - 2. Harlen Metal Products, Inc.
 - 3. KC Metals Products, Inc.
 - 4. Simpson Strong-Tie Co., Inc.
 - 5. Southeastern Metals Manufacturing Co., Inc.
 - 6. USP Structural Connectors.

- D. Allowable Design Loads: Provide products with allowable design loads, as published by manufacturer, that meet or exceed those of basis-of-design products. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency.
- E. Galvanized Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A 653/A 653M, G60 coating designation.
 - 1. Use for interior locations where stainless steel is not indicated.
- F. Roof Truss Bracing/Spacers: U-shaped channels, 1-1/2 inches wide by 1 inch deep by 0.040 inch thick, made to fit between 2 adjacent trusses and accurately space them apart, and with tabs having metal teeth for fastening to trusses.

2.5 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: SSPC-Paint 20, with dry film containing a minimum of 94 percent zinc dust by weight.

2.6 FABRICATION

- A. Cut truss members to accurate lengths, angles, and sizes to produce close-fitting joints.
- B. Fabricate metal connector plates to sizes, configurations, thicknesses, and anchorage details required to withstand design loads for types of joint designs indicated.
- C. Assemble truss members in design configuration indicated; use jigs or other means to ensure uniformity and accuracy of assembly with joints closely fitted to comply with tolerances in TPI 1. Position members to produce design camber indicated.
 - 1. Fabricate wood trusses within manufacturing tolerances in TPI 1.
- D. Connect truss members by metal connector plates located and securely embedded simultaneously in both sides of wood members by air or hydraulic press.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install wood trusses only after supporting construction is in place and is braced and secured.
- B. If trusses are delivered to Project site in more than one piece, assemble trusses before installing.
- C. Hoist trusses in place by lifting equipment suited to sizes and types of trusses required, exercising care not to damage truss members or joints by out-of-plane bending or other causes.
- D. Install and brace trusses according to TPI recommendations and as indicated.
- E. Install trusses plumb, square, and true to line and securely fasten to supporting construction.

- F. Space trusses as indicated; adjust and align trusses in location before permanently fastening.
- G. Anchor trusses securely at bearing points; use metal truss tie-downs or floor truss hangers as applicable. Install fasteners through each fastener hole in truss accessories according to manufacturer's fastening schedules and written instructions.
- H. Securely connect each truss ply required for forming built-up girder trusses.
 - 1. Anchor trusses to girder trusses as indicated.
- I. Install and fasten permanent bracing during truss erection and before construction loads are applied. Anchor ends of permanent bracing where terminating at walls or beams.
 - 1. Install bracing to comply with Division 6 Section Rough Carpentry.
- J. Install wood trusses within installation tolerances in TPI 1.
- K. Do not cut or remove truss members.
- L. Replace wood trusses that are damaged or do not meet requirements.
 - 1. Do not alter trusses in field.

3.2 REPAIRS AND PROTECTION

- A. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- B. Repair damaged galvanized coatings on exposed surfaces with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- C. Protective Coating: Clean and prepare exposed surfaces of metal connector plates. Brush apply primer, when part of coating system, and one coat of protective coating.
 - 1. Apply materials to provide minimum dry film thickness recommended by coating system manufacturer.

END OF SECTION 06176END OF SECTION 06176

SECTION 07540 – THERMOPLASTIC POLYOLEFIN (TPO) ROOFING SYSTEM

1.0 - GENERAL

1.1 Description

- A. The work of this section consists of providing TPO Adhered Roofing System as outlined below:
 - 1. Apply the Adhered Roofing System in conjunction with the indicated roof Insulation.

1.2 Scope Of Work

- A. Provide all labor, material, tools, equipment, and supervision necessary to complete the installation of the .060" thick minimum (white, gray or tan color as selected by Architect) reinforced TPO (Thermoplastic Polyolefin) reinforced membrane Adhered Roofing System including flashings and insulation as specified herein and as indicated on the drawings in accordance with the manufacturer's most current specifications and details to meet performance criteria specified herein.
- B. The roofing contractor shall be fully knowledgeable of all requirements of the contract documents and shall make themselves aware of all job site conditions that will affect their work.
- C. The roofing contractor shall confirm all given information and advise the Architect, prior to bid, of any conflicts that will affect their cost proposal.
- D. Any contractor who intends to submit a bid using a roofing system other than the approved manufacturers must submit for pre-approval in writing ten (10) days prior to the bid date. Comply and submit in accordance with Section 01360.

1.3 Related Sections

- A. Section 07621 – Sheet Metal Work Flashing and Trim
- B. Section 10428 – Roof Information Plaque

1.4 Submittals

- A. Prior to starting work, the roofing contractor must submit the following:
 - 1. Shop drawings showing layout, details of construction and identification of materials.
 - 2. A sample of the manufacturer's Membrane System Warranty.
 - 3. Submit a letter of certification from the manufacturer which certifies the roofing contractor is authorized to install the manufacturer's roofing system and lists foremen who have received training from the manufacturer along with the dates training was received.
 - 4. Attachment pattern for insulation and membrane to comply with wind zone requirements.
- B. Upon completion of the installed work, submit copies of the manufacturer's final inspection to the Architect prior to the issuance of the manufacturer's warranty.

- C. Manufacturer Certificates: Signed by manufacturer certifying that roof panels comply with performance requirements specified in "Performance Requirements" Article.
1. Submit evidence of meeting performance requirements.
 2. Submit signed approval of project drawings and specifications meeting manufacturer's requirements for specified manufacturer's warranties.
 3. Submit evidence of Installer/contractor meeting requirements for specified warranties.
 4. Contractor to register roofing project with the manufacturer prior to the pre-roofing conference and prior to submitting shop drawings. As part of the submittals package, copy of the acknowledgement of the manufacturer is required.

Note: Copy of Acknowledgement Letter from manufacturer that project has been registered shall be included with submittals and prior to pre-roofing conference.

A **minimum** of three (3) field inspections shall be made by a technical (non-sales) representative of the Roofing System Manufacturer at start, mid-way and upon completion of the work. Written reports shall be made and copies of these reports must be submitted to the Architect within 3 days of the inspections. These inspections must be made by a manufacturer's representative employed by the manufacturer. Notify Architect 72 hours prior to inspections.

1.5 Product Delivery, Storage and Handling

- A. Deliver materials to the job site in the manufacturer's original, unopened containers or wrappings with the manufacturer's name, brand name and installation instructions intact and legible. Deliver in sufficient quantity to permit work to continue without interruption.
- B. Comply with the manufacturer's written instructions for proper material storage.
1. Store membrane in the original undisturbed plastic wrap in a cool, shaded area. Membrane that has been exposed to the elements for approximately 7 days must be prepared with Commercial Innovations Weathered Membrane Cleaner (or other Manufacturer's recommended product) prior to hot air welding.
 2. Store curable materials (adhesives and sealants) between 60F and 80F in dry areas protected from water and direct sunlight. If exposed to lower temperature, restore to 60F minimum temperature before using.
 3. Store materials containing solvents in dry, well ventilated spaces with proper fire and safety precautions. Keep lids on tight. Use before expiration of their shelf life.
- C. Insulation must be on pallets, off the ground and tightly covered with waterproof protective materials.
- D. Any materials which are found to be damaged shall be removed and replaced at the contractor's expense.

1.6 Work Sequence

- A. Schedule and execute work to prevent leaks and excessive traffic on completed roof sections. Care should be exercised to provide protection for the interior of the building and to ensure water does not flow beneath any completed sections of the membrane system.
- B. Do not disrupt activities in occupied spaces.

1.7 Site Conditions

- A. If discrepancies are discovered between the actual conditions and those noted on the drawings, immediately notify the Architect in writing. Necessary steps shall be taken to make the building watertight until the discrepancies are resolved.

1.8 Pre-Roofing Conference

- A. Pre-Installation Roofing Conference: Convene a pre-roofing conference approximately two (2) weeks before scheduled commencement of roofing system installation and associated work.

Require attendance of installer of each component of associated roofing work, Contractor, Architect, Owner, Alabama Construction Management, roofing system manufacturer's representative, and other representatives directly concerned with performance of the Work, including (where applicable) Owner's insurers, testing agencies and governing authorities. Objectives of conference include:

1. Review foreseeable methods and procedures related to roofing work, including set up and mobilization areas for stored material and work area.
 2. Review roofing system requirements (drawings, specifications and other contract documents).
 3. Review required submittals both completed and yet to be completed.
 4. Review construction schedule related to roofing work and verify availability of materials, installer's personnel, equipment and facilities needed to make progress and avoid delays.
 5. Review required inspection, testing, certifying and material usage accounting procedures.
 6. Discuss weather and forecasted weather conditions and procedures for coping with unfavorable conditions, including possibility of temporary roofing (if not mandatory requirement).
 7. Record discussion of conference including decisions and agreements (or disagreements) reached and furnish copy of record to each party attending. If substantial disagreements exist at conclusion of conference, determine how disagreements will be resolved and set date for reconvening conference.
- B. The Architect will record the proceedings and distribute them to the participants for record.
 - C. The intent of the conference is to resolve issues affecting the installation and performance of roofing work. Do not proceed with roofing work until such issues

are resolved to the satisfaction of the Owner and Architect.

- D. **The Representative for the Roofing Materials Manufacturer shall bring a copy of the warranty(ies) for the roofing material(s) for comparison to the warranty(ies) specified. This sample warranty is required to be job specific, covering all requirements, per the specifications. If the sample warranty is not provided as required, the conference will be voided, an inspection fee will be issued, and it will have to be rescheduled.**

1.9 Job Site Protection

- A. The roofing contractor shall adequately protect building, paved areas, service drives, lawn, shrubs, trees, etc. from damage while performing the required work. Provide canvas, boards and sheet metal (properly secured) as necessary for protection and remove protection material at completion. The contractor shall repair or be responsible for costs to repair all property damaged during the roofing application. **Do not store roofing materials on the roof.**
- B. During the roofing contractor's performance of the work, the owner will continue to occupy the existing adjacent building. The contractor shall take precautions to prevent the spread of dust and debris, particularly where such material may sift into the building. The roofing contractor shall provide labor and materials to construct, maintain and remove necessary, temporary enclosures to prevent dust or debris in the construction area(s) from entering the remainder of the building.
- C. Do not overload any portion of the building, by either use of or placement of equipment, storage of debris, or storage of materials.
- D. Protect against fire and flame spread. Maintain proper and adequate fire extinguishers.
- E. Take precautions to prevent drains from clogging during the roofing application. Remove debris at the completion of each day's work and clean drains, if required. At completion, test drains to ensure the system is free running and drains are watertight. Remove strainers and plug drains in areas where work is in progress. Install flags or other telltales on plugs. Remove plugs each night and screen drain.
- F. Store moisture susceptible materials above ground and protect with waterproof coverings.
- G. Remove all traces of piled bulk material and return the job site to its original condition upon completion of the work.

1.10 Safety

- A. The contractor shall be fully responsible for all means and methods as they relate to safety and shall comply with all applicable local, state and federal requirements that are safety related. Safety shall be the responsibility of the contractor. All related personnel shall be instructed daily to be mindful of the full time requirement to maintain a safe environment for the facility's occupants including staff, visitors, workers and the occurrence of the general public on or near the site.

1.11 Workmanship

- A. Applicators installing new roof, flashing and related work shall be factory trained and approved by the manufacturer they are representing.

- B. All work shall be of highest quality and in strict accordance with the manufacturer's published specifications and to the Owner's satisfaction.
- C. There shall be a supervisor on the job site at all times while work is in progress.
- D. The contractor shall be responsible for weathertightness under this section.

1.12 Quality Assurance and Performance Requirements

- A. The membrane roofing system must achieve a UL Class A and FM1-90 or higher rating. (No exceptions). Provide additional materials or higher quality to meet FM-I-90 and wind speed requirements of 120 mph or higher (Risk Category 3) and Severe Hail (SH) requirements. (No exclusions for hail less than 2")
- B. Unless otherwise noted in this specification, the roofing contractor must strictly comply with the manufacturer's current specifications and details.
- C. The roofing system must be installed by an applicator authorized and trained by the manufacturer in compliance with shop drawings as approved by the manufacturer.
- D. All roofing materials shall be new and provided by same source as required to comply with manufacturer's system warranty.
- E. Provide adequate number of experienced workmen regularly engaged in this type of work who are skilled in the application techniques of the materials specified including operation of hot air welding equipment and power supply. Provide at least one thoroughly trained and an experienced superintendent on the job at all times roofing work is in progress.
- F. There shall be no deviations made from this specification or the approved shop drawings without the prior written approval of the Architect. Any deviation from the manufacturer's installation procedures must be supported by a written certification on the manufacturer's letterhead and presented for the Architect's consideration.
- G. Upon completion of the installation, the applicator shall arrange for an inspection to be made by a technical representative of the membrane manufacturer in order to determine whether or not corrective work will be required before the warranty will be issued. Notify the Architect seventy-two (72) hours prior to the manufacturer's final inspection.
- H. FMG Listing: Provide roofing membrane, base flashings, and component materials that meet the requirements in FMG 4450 and FMG 4470 as part of a membrane roofing system and that are listed in FMG's "Approval Guide" for Class 1 or noncombustible construction, as applicable. Identify materials with FMG markings.
 - 1. Fire/Windstorm Classification: UL Class A – FM 1-90 (120 mph wind speed minimum) Risk Category 3
 - 2. Hail Resistance: Severe Hail (SH) (No exclusions for 2" hail)
- I. Membrane Roofing System must meet or exceed impact resistance requirements of IBC 2021 Section 1504.7 and Wind Speed Requirements as applicable to the Zone where the Building is located as required by the IBC 2021 Edition.

- J. Certification of Roofing System
Contractor(s), Roofing Material Manufacturer, and Roofing Material Manufacturer's Field Inspector shall each execute the Certification of Roofing System, a copy of which immediately follows this Section.
- K. Product must meet Testing requirements of ASTM D5019, "Standard Specification for Reinforced Non-Vulcanized Polymeric Sheet Used in Roofing Membrane"

1.13 Job Conditions and Special Handling

- A. Material Safety Data Sheets (MSDS) must be on location at all times during the transportation, storage and application of materials.
- B. When positioning membrane sheets, exercise care to locate all field splices away from low spots and out of drain sumps. All field splices should be shingled to prevent bucking of water.
- C. When loading materials onto the roof, the Authorized Roofing Applicator must comply with the requirements of the Owner/Architect to prevent overloading and possible disturbance to the building structure.
- D. Proceed with roofing work only when weather conditions are in compliance with the manufacturer's recommended limitations, and when conditions will permit the work to proceed in accordance with the manufacturer's requirements and recommendations.
- E. Proceed with work so new roofing materials are not subject to construction traffic. When necessary, new roof sections shall be protected and inspected upon completion for possible damage.
- F. Provide protection, such as 3/4-inch-thick plywood, for all roof areas exposed to traffic during construction. Plywood must be smooth and free of fasteners and splinters. Remove debris and loose fasteners promptly.
- G. The surface on which the insulation or roofing membrane is to be applied shall be clean, smooth, dry, and free of projections or contaminants that would prevent proper application of or be incompatible with the new installation, such as fins, sharp edges, foreign materials, oil and grease.
- H. New roofing installation shall be complete and weather tight at the end of each work day.
- I. Contaminants such as grease, fats and oils shall not be allowed to come in direct contact with the roofing membrane.

1.14 Warranty

- A. Provide manufacturer's special 20 year weathertightness No Dollar Limit (NDL) Roofing System Warranty. Hail Resistance: Severe Hail (SH) (No exclusions for 2" hail)
- B. Pro-rated System Warranties shall not be accepted.
- C. The roof and associated work shall be guaranteed by the General Contractor against leaks from faulty or defective materials and workmanship for a period of five (5) years, starting on the date of acceptance of the project by the Owner.

- D. **Manufacturer's roofing guarantees shall contain language regarding the governing of the guarantee by the State of Alabama, otherwise amend the requirement and state that the Laws of the State of Alabama shall govern all such guarantees.**
- E. Roofing Installers Warranty: Submit roofing Installer's warranty on Installers letterhead, signed by Installer, covering all work of this contract, including incidental items, for the following warranty period:

Warranty Period: Five (5) years from date of Substantial Completion.
- F. State of Alabama General Contractor's Roof Guarantee: Covering Work of this Section, including all components of the roofing system for the following warranty period:

Warranty Period: Five (5) years from date of Substantial Completion.
- G. All warranties shall be dated within 30 days of substantial completion.
- H. **The Representative for the Roofing Materials Manufacturer shall bring a copy of the warranty(ies) for the roofing material(s) for comparison to the warranty(ies) specified. This sample warranty is required to be job specific, covering all requirements, per the specifications. If the sample warranty is not provided as required, the conference will be voided, an inspection fee will be issued, and it will have to be rescheduled.**

2.0 - PRODUCTS

2.1 General

- A. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.
 - 1. Carlisle SynTec, Incorporated. (60 mil)
 - 2. Johns Manville (60 mil)
 - 3. Commercial Innovations, Inc (SealTite) (60 mil)
 - 4. Versico Roofing System (TPO - Versiweld - 60 mil)
- B. All products (including insulation, fasteners, fastening plates and edgings) must be manufactured and supplied by the roofing system manufacturer and covered by the system warranty.

2.2 Membrane

Provide 60 mil min. thick reinforced TPO (Thermoplastic Polyolefin) membrane as needed to complete the roofing system. Membrane thickness over the reinforcing scrim (top-ply thickness) shall be nominal 15 mil thick. Color to be selected by Architect.

2.3 Insulation/Underlayment

- A. When applicable, insulation shall be installed in multiple layers. The first and second layers of insulation shall be mechanically fastened to the substrate in accordance with the manufacturer's published specifications.
- B. Insulation shall be as indicated.

C. Coverboard (SecuRock, Densdeck, ½" SecurShield HD ISO)

2.4 Adhesives and Cleaners

A. All products shall be provided from approved manufacturer and specifically formulated for the roofing system specified herein.

1. Bonding Adhesive
3. Edge Sealant
4. Sealer: Water Cut-Off Mastic (as recommended by roofing manufacturer)
5. Pocket Sealant: TPO Molded Pocket Sealant (as recommended by roofing manufacturer)
5. Membrane Cleaner

2.5 Fasteners and Plates

A. To be used for mechanical attachment of insulation and to provide additional membrane securement:

1. Pre-Assembled Fasteners: A pre-assembled 3" diameter Plastic Plate and standard Phillips head fastener used for insulation attachment into steel or wood decks. Installed using Olympic Fastening Tools.
2. CI Term Bar Nail-Ins: A 1-1/4" long expansion anchor with a zinc plated steel drive pin used for fastening the Termination Bar or Seam Fastening Plates to concrete, brick, or block walls.
3. Seam Fastening Plates: a 2 inch diameter metal plate used for additional membrane securement.
4. Insulation Fastening Plates: a nominal 3 inch diameter plastic or metal plate used for insulation attachment.

2.6 Metal Edging and Membrane Terminations

Termination Bar: 1 inch wide and .098-inch-thick extruded aluminum bar pre-punched 6 inches on center; incorporates a sealant ledge to support Lap Sealant and provide increased stability for membrane terminations.

2.7 Other Materials

Metal Flashing, specified under Section 07621.

3.0 - EXECUTION

3.1 General

- A. Comply with the manufacturer's published instructions for the installation of the membrane roofing system including proper substrate preparation, job site considerations and weather restrictions.
- B. Position sheets to accommodate contours of the roof deck and shingle splices to avoid bucking water.

3.2 Insulation Placement and Attachment

- A. Install insulation or membrane underlayment over the substrate with boards butted tightly together with no joints or gaps greater than 1/4 inch. Stagger joints

horizontally and vertically if multiple layers are provided.

- B. Secure insulation to the substrate with the required insulation adhesive and manufacturer's specification to meet wind zone requirements (FM I-90) and 120 MPH wind speed at roof level.

3.3 Membrane Placement and Attachment

- A. Position membrane over the acceptable substrate. Fold membrane sheet back lengthwise (onto itself) so half the underside of the membrane is exposed.
- B. Apply Bonding Adhesive in accordance with the manufacturer's published instructions, to the exposed underside of the membrane and the corresponding substrate area. Do not apply Bonding Adhesive along the splice edge of the membrane to be hot air welded over the adjoining sheet. Allow the adhesive to dry until it is tacky but will not string or stick to a dry finger touch.
 - 1. Roll the coated membrane into the coated substrate while avoiding wrinkles. Brush down the bonded section of the membrane sheet immediately after rolling the membrane into the adhesive with a soft bristle push broom to achieve maximum contact.
 - 2. Fold back the unbonded half of the sheet lengthwise and repeat the bonding procedures.
- C. Position adjoining sheets to allow a minimum overlap of 2 inches.
- D. Hot air weld the membrane sheets using the Automatic Hot Air Welding Machine or Hot Air Hand Welder in accordance with the manufacturer's hot air welding procedures.
- E. Pull the membrane back along the welded splice so the entire underside of the membrane is exposed once the Hot Air Weld has been completed.
- F. Apply Bonding Adhesive to the exposed underside of the membrane sheet and the substrate.
- G. Allow adhesive to dry until tacky and roll the membrane into the substrate and brush down the bonded section with a bristle broom following the procedure noted above.
- H. Continue to install adjoining membrane sheets in the same manner, overlapping edges a minimum of 2 inches and complete the bonding procedures as stated previously.

3.4 Membrane Splicing/Hot Air Welding Procedures

- A. Hot air weld the membrane using an Automatic Hot Air Welding Machine or Hot Air Hand Welder in accordance with the manufacturer's specifications. At all splice intersections, roll the seam with a silicone roller to ensure a continuous hot air welded seam. (Note: When using .060" thick membrane, all splice intersections shall be overlaid with non-reinforced flashing)
- B. Probe all seams once the hot air welds have thoroughly cooled (approximately 30 minutes).
- C. Repair all seam deficiencies the same day they are discovered.

- D. Apply Cut Edge Sealant on all cut edges of reinforced membrane (where the scrim reinforcement is exposed) after seam probing is complete. Cut Edge Sealant is not required on vertical splices.

3.5 Flashing

- A. Flashing of parapets, curbs, expansion joints and other parts of the roof must be performed using reinforced membrane. Non-reinforced membrane can be used for flashing pipe penetrations, Sealant Pockets, and scuppers, as well as inside and outside corners, when the use of pre-molded accessories is not feasible.
- B. Follow manufacturer's typical flashing procedures for all wall, curb, and penetration flashing including metal edging/coping and roof drain applications.

3.6 Walkways

- A. Install walkways at all traffic concentration points (such as roof hatches, access doors, rooftop ladders, etc.) and all locations as identified on the specifier's drawing.
- B. Hot air weld walkway pads to the membrane in accordance with the manufacturer's specifications.

3.7 Daily Seal

- A. On phased roofing, when the completion of flashings and terminations is not achieved by the end of the work day, a daily seal must be performed to temporarily close the membrane to prevent water infiltration.
- B. Complete an acceptable membrane seal in accordance with the manufacturer's requirements.

3.8 Clean Up

- A. Perform daily clean up to collect all wrappings, empty containers, paper, and other debris from the project site. Upon completion, all debris must be disposed of in a legally acceptable manner.
- B. Prior to the manufacturer's inspection for warranty, the applicator must perform a pre-inspection to review all work and to verify all flashing has been completed as well as the application of all caulking.

END OF SECTION

ALUMINUM-FRAMED STOREFRONTS - SECTION 08420

1.0 - GENERAL

1.1 Related Documents

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 Summary

- A. Section Includes: Kawneer Aluminum Entrances and Storefronts, glass and glazing, hardware and components.

1. Type of Storefront:
Thermal Barrier (Trifab® VG 451T):
Kawneer IsoLock® Thermal Break with a 1/4" (6.4 mm) separation

- B. Related Sections:

1. Section 07910 "Joint Sealants" for joint sealants installed as part of the aluminum storefront system.
2. Section 08710 - Finish Hardware
3. Section 08810 - Glass and Glazing

1.3 Definitions

- A. Definitions: For fenestration industry standard terminology and definitions refer to American Architectural Manufacturers Association (AAMA) – AAMA Glossary (AAMA AG).

1.4 Performance Requirements

- A. General Performance: Aluminum-framed entrance and storefront system shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:

1. Design Wind Loads: Determine design wind loads applicable to the Project from basic wind speed indicated in miles per hour, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure," based on mean roof heights above grade indicated on Drawings.
- a. Basic Wind Speed (MPH): (120)
- b. Importance Factor (I, II, III): (1.15)
- c. Exposure Category B

- B. Entrance System Performance Requirements:

1. Wind loads: Provide entrance system; include anchorage, capable of withstanding wind load design pressures based on the 2021 International Building Code.
2. Air Infiltration: The test specimen shall be tested in accordance with ASTM E 283. Air infiltration rate shall not exceed 0.06 cfm/ft² (0.3 l/s · m²) at a static air pressure differential of 6.24 psf (300 Pa).

3. Water Resistance: The test specimen shall be tested in accordance with ASTM E 331. There shall be no leakage at a minimum static air pressure differential of 8 psf (383 Pa) as defined in AAMA 501.
4. Uniform Load: A static air design load of 20 psf (958 Pa) shall be applied in the positive and negative direction in accordance with ASTM E 330. There shall be no deflection in excess of L/175 of the span of any framing member. At a structural test load equal to 1.5 times the specified design load, no glass breakage or permanent set in the framing members in excess of 0.2% of their clear spans shall occur.
5. Thermal Transmittance (U-factor): When tested to AAMA Specification 1503, the thermal transmittance (U-factor) shall not be more than: .60 with SHGC not to exceed .25.
6. Condensation Resistance (CRF): When tested to AAMA Specification 1503, the condensation resistance factor shall not be less than:
 - a. Glass to Exterior – 70 frame and 69 glass (low-e)
 - b. Glass to Center – 62 frame and 68 glass (low-e)
 - c. Glass to Interior – 56 frame and 67 glass (low-e)
7. Sound Transmission Class (STC) and Outdoor-Indoor Transmission Class (OITC): When tested to AAMA Specification 1801 and in accordance with ASTM E1425 and ASTM E90, the STC and OITC Rating shall not be less than:
 - a. Glass to Exterior – 38 (STC) and 31 (OITC)
 - b. Glass to Center – 37 (STC) and 30 (OITC)
 - c. Glass to Interior – 38 (STC) and 30 (OITC)

1.5 Submittals

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, hardware, finishes, and installation instructions for each type of aluminum frame storefront system indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, hardware, and attachments to other work, operational clearances and installation details.
- C. Samples for Initial Selection: For units with factory-applied color finishes including samples of hardware and accessories involving color selection.
- D. Samples for Verification: For aluminum framed entrance system and components required.
- E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency for each type of aluminum-framed storefront.
- F. Fabrication Sample: Of each vertical-to-horizontal intersection of aluminum-framed systems, made from 12" (300 mm) lengths of full-size components and showing details of the following:
 1. Joinery, including concealed welds.
 2. Anchorage.
 3. Expansion provisions.
 4. Glazing.

5. Flashing and drainage.

G. Other Action Submittals:

1. Entrance Door Hardware Schedule: See Section 08710. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.

1.6 Quality Assurance

A. Installer Qualifications: An installer which has had successful experience with installation of the same or similar units required for the project and other projects of similar size and scope.

B. Manufacturer Qualifications: A manufacturer capable of providing aluminum framed storefront system that meet or exceed performance requirements indicated and of documenting this performance by inclusion of test reports, and calculations.

C. Source Limitations: Obtain aluminum framed storefront system through one source from a single manufacturer.

D. Product Options: Drawings indicate size, profiles, and dimensional requirements of aluminum framed storefront system and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements." Do not modify size and dimensional requirements.

1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.

E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Build mockup for type(s) of storefront elevation(s) indicated, in location(s) shown on Drawings.

F. Structural-Sealant Glazing: Comply with ASTM C 1401, "Guide for Structural Sealant Glazing" for design and installation of structural-sealant-glazed systems.

G. Structural-Sealant Joints: Design reviewed and approved by structural-sealant manufacturer.

1.7 Project Conditions

A. Field Measurements: Verify actual dimensions of aluminum framed storefront openings by field measurements before fabrication and indicate field measurements on Shop Drawings.

1.8 Warranty

A. Manufacturer's Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty.

1. Warranty Period: Two (2) years from Date of Substantial Completion of the project provided however that the Limited Warranty shall begin in no event later than six months from date of shipment by manufacturer.

2.0 – PRODUCTS

2.1 Manufacturers

A. Basis-of-Design Product:

1. Kawneer Company Inc.
2. Trifab® 451T (thermal) Storefront System
3. 2" x 4-1/2" (50.8 mm x 114.3 mm) System Dimensions
4. Glass: Center, Exterior or Interior

B. Subject to compliance with requirements, provide a comparable product by the following:

1. Manufacturer: YKK to meet or exceed the criteria specified.

C. Substitutions: Refer to Substitutions Section 01360 for procedures and submission requirements

1. For pre-approval: Submit written requests ten (10) days prior to bid date.
2. Certificates: Submit certificate(s) certifying substitute manufacturer (1) attesting to adherence to specification requirements for storefront system performance criteria, and (2) has been engaged in the design, manufacturer and fabrication of aluminum storefronts for a period of not less than ten (10) years.

D. Substitution Acceptance: Acceptance will be in written form as an addendum or post bid documented by a formal change order signed by the Owner and Contractor and approved by Architect. No exceptions. No other substitutions will be considered post bid.

2.2 Materials

A. Aluminum Extrusions: Alloy and temper recommended by aluminum storefront manufacturer for strength, corrosion resistance, and application of required finish and not less than 0.090" wall thickness at any location for the main frame and complying with ASTM B 221: 6063-T6 alloy and temper.

B. Fasteners: Aluminum, nonmagnetic stainless steel or other materials to be non-corrosive and compatible with aluminum window members, trim hardware, anchors, and other components.

C. Anchors, Clips, and Accessories: Aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating; provide sufficient strength to withstand design pressure indicated.

D. Reinforcing Members: Aluminum, nonmagnetic stainless steel, or nickel/chrome-plated steel complying with ASTM B 456 for Type SC 3 severe service conditions, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating; provide sufficient strength to withstand design pressure indicated.

1. Weather Seals: Provide weather stripping with integral barrier fin or fins of semi-rigid, polypropylene sheet or polypropylene-coated material. Comply with AAMA 701/702.

E. Sealant: For sealants required within fabricated storefront system, provide permanently elastic, non-shrinking, and non-migrating type recommended by sealant manufacturer for joint size and movement.

Tolerances: Reference to tolerances for wall thickness and other cross-sectional dimensions of storefront members are nominal and in compliance with AA Aluminum Standards and Data.

2.3 Storefront Framing System

A. Thermal Barrier (Trifab® VG 451T):

1. Kawneer IsoLock® Thermal Break with a 1/4" (6.4 mm) separation consisting of a two-part chemically curing, high-density polyurethane, which is mechanically and adhesively joined to aluminum storefront sections.

a. Thermal Break shall be designed in accordance with AAMA TIR-A8 and tested in accordance with AAMA 505.

B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials. Where exposed shall be stainless steel.

D. Perimeter Anchors: When steel anchors are used, provide insulation between steel material and aluminum material to prevent galvanic action

E. Packing, Shipping, Handling and Unloading: Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.

F. Storage and Protection: Store materials protected from exposure to harmful weather conditions. Handle storefront material and components to avoid damage. Protect storefront material against damage from elements, construction activities, and other hazards before, during and after storefront installation.

2.4 Glazing Systems

A. Glazing: As specified in Division 08810 Section "Glass and Glazing."

B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, extruded EPDM rubber.

C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.

D. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.

E. Glazing Sealants: For structural-sealant-glazed systems, as recommended by manufacturer for joint type, and as follows:

1. Structural Sealant: ASTM C 1184, single-component neutral-curing silicone formulation that is compatible with system components with

which it comes in contact, specifically formulated and tested for use as structural sealant and approved by a structural-sealant manufacturer for use in aluminum-framed systems indicated.

a. Color: To be selected by Architect.

2. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; single-component neutral-curing formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and aluminum-framed-system manufacturers for this use.

a. Color: Matching structural sealant as selected by Architect.

2.5 Accessory Materials

A. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Division 07 Section "Joint Sealants."

B. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30 mil (0.762 mm) thickness per coat.

2.6 Fabrication

A. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:

1. Profiles that are sharp, straight, and free of defects or deformations.

2. Accurately fit joints; make joints flush, hairline and weatherproof.

3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.

4. Physical and thermal isolation of glazing from framing members.

5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.

6. Provisions for field replacement of glazing.

7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.

B. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.

C. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.

D. Storefront Framing: Fabricate components for assembly using manufactures standard installation instructions.

E. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.7 Aluminum Finishes

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. Factory Finishing:
 - 1. Kawneer Permafluor™ (70% PVDF), AAMA 2605, Fluoropolymer Coating (Color to be selected by Architect.

3.0 – EXECUTION

3.1 Examination

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work. Verify rough opening dimensions, levelness of sill plate and operational clearances. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure a coordinated, weather tight framed aluminum storefront system installation.
 - 1. Masonry Surfaces: Visibly dry and free of excess mortar, sand, and other construction debris.
 - 2. Wood Frame Walls: Dry, clean, sound, well nailed, free of voids, and without offsets at joints. Ensure that nail heads are driven flush with surfaces in opening and within 3 inches (76 mm) of opening.
 - 3. Metal Surfaces: Dry; clean; free of grease, oil, dirt, rust, corrosion, and welding slag; without sharp edges or offsets at joints.
 - 4. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 Installation

- A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing aluminum framed storefront system, accessories, and other components.
- B. Install aluminum framed storefront system level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction.
- C. Set sill members in bed of sealant or with gaskets, as indicated, for weather tight construction.
- D. Install aluminum framed storefront system and components to drain condensation, water penetrating joints, and moisture migrating within sliding door to the exterior.
- E. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 Field Quality Control

- A. Manufacturer's Field Services: Upon Owner's written request, provide periodic site visit by manufacturer's field service representative.

3.4 Adjusting, Cleaning, And Protection

- A. Clean aluminum surfaces immediately after installing aluminum framed storefronts. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
- B. Clean glass immediately after installation. Comply with glass manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.

END OF SECTION