1.0 - GENERAL

1.1 Scope
Furnish and install all hollow metal doors and frames including view windows, as indicated on the drawings and herein specified.

1.2 Submittals
A. Submit shop drawings for approval.

B. Drawings shall show a schedule of openings using architectural opening numbers, all dimensions, jamb and head conditions, construction details, preparations for hardware, gauges, and finish.

1.3 Templates
A. Manufacturer shall obtain templates of all applicable hardware from the Finish Hardware Contractor and make proper provision for the installation of this hardware.

B. Unless otherwise specified in the hardware section of the specifications, hardware locations shall be in accordance with the recommendations of The National Builder's Hardware Association.

1.4 Marking and Storage
Mark each frame for intended location. Store frames off the ground and in a manner to protect them from damage.

1.5 Storage
A. Doors shall be stored in a dry, secure location to prevent exposure to weather and/or moisture.

B. Frames shall be stored off the ground and protected from weather until in place.

2.0 - PRODUCTS

2.1 Door Construction
A. Exterior Doors: Formed up sheets not less than 16 U.S. gauge rigidly connected and reinforced inside with continuous interlocking 20-gauge hat stiffeners, spaced a maximum of 6" apart. Interior Doors: Formed up sheets not less than 18 U.S. gauge rigidly connected and reinforced inside with continuous interlocking 20-gauge hat stiffeners, spaced a maximum of 6" apart. Sound deadening material of rock wool batts, insulites or other standard recognized available sound deadening materials shall be placed between all stiffeners and plates. Honeycomb doors are not acceptable. Suitable provision shall be made to receive glass panels or louvers. Edge seams are to be continuously welded and ground smooth. Bondo seams are not acceptable.

C. Doors and frames shall be equal to Steelcraft, Curries, Republic or approved equal.

D. Doors shall be coordinated with thresholds specified under FINISH HARDWARE - SECTION 08710 to meet A.D.A. requirements. Doors shall be extended as required to seal against threshold.

E. Non-full height doors such as Toilet Stall Doors shall be provided with an inverted

filler cap channel at head to maintain smooth uniformity at top of door surface.

F. Hollow metal doors shall be provided with beveled hinge and lock edges. Bevel hinge and lock door edges 1/8 inch (3 mm) in 2 inches (50 mm).

G. Exterior door face sheets shall be galvannealed steel, level A60 (ASTM A653).

H. Hardware preparation for hollow metal doors: hinge reinforcements shall be minimum 7-gauge x 9" length.

I. Hardware Reinforcements:

1. Hinge reinforcements for full mortise hinges: minimum 7 gage [0.180" (4.7mm)].

2. Lock reinforcements : minimum 16 gage [0.053" (1.3mm)].

3. Closer reinforcements : minimum 14 gage [0.067" (1.7mm)], 20" long.

4. Galvannealed doors: include Galvannealed hardware reinforcements. Include Galvannealed components and internal reinforcements with Galvannealed doors. Close tops of exterior swing-out doors to eliminate moisture penetration. Galvannealed steel top caps are permitted.

5. Projection welded hinge and lock reinforcements to the edge of the door.

6. Provided adequate reinforcements for other hardware as required.

J. Glass moldings and stops (both labeled and non-labeled doors):

1. Fabricate glass trim from 24 gage [.6mm] steel conforming to:
   a. Interior openings ASTM designation A 366 cold rolled steel.

   b. Exterior openings ASTM designation A 924 Zinc-Iron Alloy-Coated Galvannealed steel with a zinc coating of 0.06 ounces per square foot (A60) for exterior openings.

      1) Install trim into the door as a four-sided welded assembly with mitered, reinforced and welded corners.

      2) Trim: identical on both sides of the door.

      3) Exposed fasteners are not permitted. Labeled and non-labeled doors: use the same trim.

      4) Acceptable mounting methods:
         a) Fit into a formed area of the door face, not extending beyond the door face, and interlocking into the recessed area.
         b) Cap the cutout not extend more than 1/16" [1.6mm] from the door face.

K. Electrical Requirements for Doors:

General: Coordinate electrical requirements for doors and frames. Make provisions for installation of electrical items arranged so that wiring can be readily removed and replaced.

1. Doors with Electric Hinges:

a. General: Furnish conduit raceway to permit wiring from electric door hardware.

b. Hinge Locations: Provide electric hinge at intermediate or center location. Top or bottom electric hinge locations are not acceptable.

c. Refer to 08710 for electrified hardware items.

2.2 Frame Construction

A. Frames shall be of sizes as indicated, completely assembled, buck and frame formed from 14-gauge exterior, 16-gauge interior, steel with 2" face unless otherwise indicated and 5/8", minimum, integral stop. Exterior frames and interior frames at cafeteria, kitchen, locker room and shower areas shall be Galvannealed A60 (ASTM A653).

B. Corners of frames to be mitered and continuously welded. Joints shall be pulled up tight, welded, and ground smooth with faces in correct alignment.

C. Provide adjustable "T" type anchors, three to each jamb; welded angle clips at bottom of frames for anchorage to floor construction; detachable type metal spreaders. Jamb anchors shall be T-shaped and of the same thickness as the metal of the frames. Where "T" anchors are not feasible, provide anchors as required and/or recommended.

D. Machine frames for attachment of hardware, including special reinforcing for extra heavy duty use, drilling, and tapping. Provide mortar tight metal dust boxes in back of lock location.

E. Frames for sidelights shall be integral with door frames; borrowed light window frames and other openings shall be as detailed.

F. Prepare frames for rubber silencers, three for single swing door and two for each pair of doors.

G. Frames not extending to the floor surface shall have a closed welded jamb bottom.

H. Electrical Requirements for Frames:

1. General: Coordination all electrical requirements for doors and frames. Make provisions for installation of electrical items arranged so that wiring can be readily removed and replaced.

a. Provide cutouts and reinforcements required for metal door frame to accept electric components.

b. Frame with Electrical Hinges: Weld UL listed grout guard cover box welded over center hinge reinforcing. Top or bottom hinge

locations are not permitted. Contractor to reference 3.01.E, for continuous hinges.

c. Provide cutouts and reinforcements required to accept security system components.

d. Refer to 08710 for electrified hardware items.

2. Provide mortar box, welded in head of door frame at exterior frames for future door contact switch provided by Owner. Size, type, location and conduit requirements to be provided by Owner.

2.3 Labeled Assemblies

A. All openings shall be protected by assemblies which include doors, frames, hardware, closing devices, anchorage, sills, etc. installed in accordance with NFPA Standard "FIRE DOORS and WINDOWS, NFPA 80," as per Standard Building Code.

B. To further clarify the basic requirements and/or the correct method of labeling that will be acceptable; the labels will include, but not be limited to, the following:

1. **Labeling of Fire Doors and Frames**
All door openings in fire resistive walls and partitions requiring a rating shall be protected by assemblies which include doors, frames, hardware, closing devices, anchorage, sills, etc., installed in accordance with the National Fire Protection Association (NFPA) 80, Standard for "Fire Doors and Fire Windows" and the State Building Code.

To further clarify the basic requirements and the correct method of labeling that will be acceptable to the Division of Construction Management, the labels shall include the following:

a. Accessibility: Each component shall bear a label located to be accessible after installation.

b. Permanence: Each component shall bear a label of a type of material and be so attached that the life of the label and the attachment thereof can reasonably be expected to equal the life of the component to which it is attached. Labels shall be raised or embossed on metal labels or stamped into metal frames. Plastic or paper labels are unacceptable.

c. Legibility: The label design shall be such that it can always be visible and legible and must be clean of any paint or other coverage making the label illegible.

d. Fire Resistance: All approved labels on doors and on frames shall include thereon the fire resistance rating in hours and minutes for which the door or frame is labeled. Labels on frames with transoms or sidelights must identify that the opening assembly includes same.

e. Other Requirements: The labels or stamps applied to frames must be provided by a manufacturer that has been approved by a laboratory or organization to provide testing and follow-up

services for fire-rated opening assemblies.

2. Other Requirements - As directed by the approved laboratory or organization providing testing and follow-up services and labeling.

2.4 Finish

A. Metal doors and frames shall be thoroughly cleaned of dirt, grease, and impurities and shall be bonderized and finished with one coat of baked-on primer ready to receive finish paint.

B. Primer shall be manufacturer's standard in accordance with ASTM B117. **Do not prime paint labels**.

C. Final painting as specified and applied under Painting Section.

3.0 - EXECUTION

3.1 Installation

A. **BITUMINOUS COATING IS TO BE FIELD APPLIED TO THE INSIDE OF FRAMES THAT ARE TO BE INSTALLED IN MASONRY, OR TO BE GROUTED, PRIOR TO INSTALLATION.**

B. Install frames plumb, rigid, and in true alignment; properly brace until built in. Set spreader and attached jambs to floor through floor anchors.

C. In masonry openings, where required, install a second spreader at the mid-height of the door opening, and do not remove until the masonry jambs are in place. Spreader shall be notched wood of approximate jamb width and 1" minimum thickness. Install a minimum of three anchors per jamb to be imbedded in masonry joint as the wall is laid up.

D. Frames shall be grouted solid.

E. Doors shall be rigidly secured in frames, hardware applied, and adjusted to achieve smooth operation without forcing or binding. Doors shall be capable of maintaining any degree of opening.

3.2 Protection

After installation, doors and frames shall be protected from damage during subsequent construction activities. Damaged doors and frames shall be replaced.

END OF SECTION

PART 1 – GENERAL

1.1 Related Documents

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 Section Includes

A. Flush Wood doors

B. Acoustical Rated Doors

C. Positive Pressure Fire Rated Wood Doors

D. Factory Glazing for Fire Rated Doors

1.3 Related Sections

A. Section 08110 – Hollow Metal Doors and Frames

B. Section 08710 – Finish Hardware

C. Section 08810 – Glass and Glazing

1.4 Requirements Of Regulatory Agencies

A. Wood Doors and installation shall comply with provisions and standards listed. The latest published edition of each standard applies.

B. ASTM - American Society for Testing and Materials

1. ASTM E 90-09 - Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements. (All doors tested shall be fully operable.)
2. ASTM E 413-10 - Classification for Rating Sound Insulation.
3. ASTM F 476 Section 18 - Security Test of Swinging Door Assemblies - Door Impact Test

C. ANSI - American National Standards Institute

1. ANSI/DHI A156.115W - Specifications for Hardware Preparation in Wood Doors and Frames.
2. ANSI/DHI A115.IG - Installation Guide for Doors and Hardware.
3. ANSI A156.7 - Hinge Template Dimensions.
4. ANSI/HPVA HP-1 Standards for Hardwood and Decorative Plywood
5. ANSI A208.1-Particleboard
6. ANSI A208.2-Medium Density Fiberboard (MDF)
7. ANSI-ASA S12.60 - Standard Acoustical Performance Criteria, Design Requirements, and Guidelines for Schools
8. ANSI/A117.1 – Accessible and Useable Buildings and Facilities

D. ANSI/WDMA – Window and Door Manufacturers Association

1. WDMA I.S. 1A-13, Industrial Standards for Architectural Flush Doors

   a. J-1 – Job Site Information "How to Store, Handle, Finish, Install, and Maintain Wood Doors"
   b. P-1 – Performance Standards for Architectural Wood Flush Doors
   c. T-1 – Test for Telegraphing
   d. T-2 – Test for Warp
   e. T-3 – Test for Squareness

2. WDMA Test Methods - Provide documentation showing compliance to WDMA performance duty level.

   a. Adhesive Bonding Durability: WDMA TM-6
   b. Cycle Slam: WDMA TM-7
   c. Hinge Loading: WDMA TM-8
   d. Screw Holding: WDMA TM-10

E. Building Code references

1. IBC – 2021 International Building Code
2. NFPA 80 - Standard for Fire Doors and Other Opening Protective's.
3. NFPA 101 – Life Safety Code
4. NFPA 105 - Standard for the Installation of Smoke Door Assemblies and Other Opening Protective's
5. NFPA 252 – Standard Method of Fire Tests of Door Assemblies
6. ANSI/UL 10C - Standard for Safety for Positive Pressure Fire Tests of Door Assemblies
7. UL 1784 - Air Leakage Tests of Door Assemblies
8. Underwriters Laboratories (UL) - ULI0C Positive Pressure Fire Test of Door Assemblies
9. ITS/WH Certification - Certification Listings for Fire Doors
10. Consumer Products Safety Commission (CPSC) 16 CFR 1201 – Standard for Architectural Glazing
11. US Green Building Council (USGBC)

1.5 Supplier Qualifications

A. The Wood Door Supplier shall maintain at the location which will be managing the project, a credentialed Architectural Hardware Consultant (AHC) or Certified Door Consultant (CDC) as a full-time employee and member in good standing of DHI - Door Security + Safety Professionals.

B. The Architectural Hardware Consultant (AHC) or Certified Door Consultant (CDC) shall supervise other individuals employed by the Wood Door Supplier who work on the project and be available throughout the project to meet with the Contractor, Architect or Owner as needed.

C. Supplier shall be experienced and have completed projects with material, design and scope similar to that specified for this project. If requested by the Owner or Architect, submit a list of projects completed in the last five (5) years with the project name, location, Owner, Architect and Contractor.

D. As a requirement, the Wood Door Supplier shall maintain an office and warehouse complete with a wood door inventory within a one hundred (100) mile radius of the jobsite. The Supplier shall further have a qualified field service staff available to service the project.

E. After delivery of wood doors and prior to installation, the Hardware or Door Consultant shall meet with the Contractor to review templates, installation instructions, final hardware schedule, coordination with other trades and preview samples.

F. Failure to meet the above requirements will disqualify the bidder.

G. The Owner may visit the location of the Distributor's office and warehouse to observe if the intent of the requirements set forth in the specifications have been met.

1.6 Submittals

A. Submit complete copies of the wood door shop drawings covering complete details of items required for the project. Complete copies of technical data sheets and other pertinent data are required to indicate compliance with the specification.

1. Shop Drawings: Submit door and frame schedule using reference designations indicated on Drawings. Include opening size(s), handing of doors, details of each frame type, elevations of door design types, location, hardware group numbers, fire label requirements, including fire rating time duration, maximum temperature rise requirements, hardware mounting locations, glass beads/moldings, glass kits, internal blocking, vertical edge details, top and bottom rail details, undercuts, beveling and other pertinent data.

B. As part of the Shop Drawing submittal, provide copy of WDMA J1, Job Site Information, "How to store, handle, finish, install and maintain wood doors."

C. Data submitted shall be job specific and shall include product data and printed information in sufficient detail and scope to verify compliance with requirements of the contract documents.

D. Provide door construction details/drawings of vertical edges, top rail and SWE details for all doors.

E. Indicate location of cutouts for hardware and blocking to ensure doors are properly prepared and coordinated to receive hardware.

F. Shop drawings, product data, and samples: Contractor to stamp Shop Drawings verifying they have been coordinated and reviewed for completeness and compliance with the contract documents.

G. Shop drawings submitted without the above documentation will be considered incomplete, will not be reviewed, and returned directly to the Contractor.

H. Follow the same procedures for re-submittal as the initial submittal with the appropriate revised dates noted in the shop drawings.

1.7 Quality Assurance

A. Comply with the requirements of the referenced standards. Submit test reports upon request by the Owner or Architect.

B. Underwriters' Laboratories or Intertek Testing Services / Warnock Hersey, Positive Pressure - Category A labeled fire wood doors:

1. Label fire doors listed in accordance with Underwriters Laboratories standard UL10C, Positive Pressure Fire Tests of Door Assemblies and Air Leakage Tests of Door Assemblies - UL 1784.
2. Construct and install doors in accordance with the standards of NFPA 80.
3. Manufacture fire rated doors under the UL or ITS/WH factory inspection program providing the degree of fire protection capability indicated by the door schedule drawings.
4. Provide metal labels permanently fastened on each fire door at an authorized and licensed facility as evidence of compliance with procedures of the labeling agency.
5. No field modifications shall be made to the fire door assembly that would void the label. Field modifications to a fire door shall be in accordance with NFPA80. Work shall be done by a licensed labeling service approved by the manufacturer.
6. Labels are not to be removed, defaced or made illegible while the door is in service per NFPA 80. Fire labels are not to be painted or pre-finished.
7. Fire doors with continuous hinges shall have the physical label located on the top rail of the door.
8. Conform to applicable codes for fire ratings. It is the intent of this specification that wood doors comply or exceed the standards for labeled openings. In case of conflict between door types required for fire protection, furnish the type required by NFPA and UL.
9. Validate the Smoke and Draft Control ("S") Label for hardware sets that include Category H smoke and draft control seals.
10. All Category G seals required will be concealed in the door or applied to the top rail. No Category G seals will be allowed on the door frame.

C. Door Supplier shall provide one (1) extra door with 6" top rail and exit device blocking. The Contractor, Door Supplier and the Owner to observe and inspect destructive sampling for proper internal construction.

1.8 Warranty

A. Provide Manufacturer's standard warranty form, signed by manufacturer, in which manufacturer agrees to repair or replace doors that are defective in materials or workmanship for the life of the original installation of the door.

1.9 Samples

A. Sample Submittal

1. Color samples for factory pre-finishing shall consist of four (4) sets of three (3) finish samples per set. Samples to be minimum 5" x 8" size on specified veneer species. The sample should reasonably represent the color range of the veneer species expected in the finished work.

B. Fire Rated Wood Doors

1. Provide three (3) 10" x 10" cut away corner samples demonstrating door construction with provisions for vertical stiles and top rails as specified.

C. Non-Fire Rated Wood Doors

1. Provide three (3) construction samples demonstrating door construction with provisions for vertical stiles and top rails as specified herein.

1.10 Delivery, Storage, And Handling

A. Provide protective measures throughout the construction period to safeguard doors from damage or deterioration from the time of acceptance.

B. Store and protect doors in accordance with manufacturer's recommendations and Section J-1 of WDMA I.S. 1A-13 - "How to Store, Handle, Finish, Install and Maintain Wood Doors"

1. Store doors flat and off the floor on a level surface in a dry, well-ventilated building. Do not store on edge. Protect doors from dirt, water and abuse and allow for air circulation.
2. Protect all doors from exposure to direct sunlight and artificial light after delivery.
3. Do not subject interior doors to extremes of either heat or humidity. HVAC systems must be operational and balanced, providing a temperature range of 50 to 80 degrees Fahrenheit and 30% to 60% relative humidity.
4. When handling doors, lift and carry when moving. Do not drag across other doors or surfaces. Handle with clean, dry hands or while wearing clean dry gloves.
5. Manufacturer shall mark each door on the top rail and top hinge pocket with the door opening number. In addition, mark the top rail with manufacture's name, factory order number, and other additional markings to properly identify the door.

1.11 Coordination

A. Coordinate work with other sections involving manufacture or fabrication of internal cutouts and internal blocking for door hardware, electrified and mortised items. Provide necessary blocking in mineral core doors to prevent door failure from surface applied hardware.

B. The Contractor shall field verify existing door opening conditions, where existing doors or frames are to remain or be replaced in part, for coordination with the specified hardware and notify the Architect of conflicts prior to proceeding. Failure to notify the Architect of conflicts that result in additional work or material is the responsibility of the Contractor, with no cost to the Owner.

C. The supplier shall be responsible for proper coordination, templating, dimensions and all details required for doors, frames and hardware application.

PART 2 - PRODUCTS

2.1 Manufacturers

A. Acceptable manufacturers for wood doors specified are listed below. Only the products of the listed manufacturers will be accepted. No alternates will be

accepted. The manufacturers listed are acceptable providing they adhere to the quality standards as noted herein.

1. Eggers Industries
2. Marshfield-Algoma
3. V.T. Industries

B. **The manufacturers listed herein are capable of providing products that meet or exceed the specified requirements. Products that do not comply with the specified requirements and construction will be rejected.**

C. If doors are rejected, replacement doors shall be furnished expeditiously, at no cost to the Owner.

2.2 Doors

A. Quality Assurance Requirements: Flush Wood Doors: Comply with the ANSI/WDMA I.S. 1A–13 Industry Standard for Architectural Wood Flush Doors.

B. Non-Fire Rated Wood Doors - All solid core flush wood doors shall meet WDMA Door Grade and WDMA Performance Duty Level specified.

1. Grade-Custom Grade Construction and Face Grade.
2. WDMA Performance Duty Level-Extra Heavy Duty. All doors shall meet specified WDMA Performance Duty Level, including face screw holding requirement. Surface applied hardware shall be installed in accordance with Section 08710.
3. Door Type - PC-5 - Bonded Wood Based Particle Core, Stiles and rails securely bonded to the core and entire unit abrasively planed prior to application of faces to assure uniform thickness of all components.

C. Fire Rated Wood Doors: Where fire-resistance classifications are shown or scheduled, provide doors that comply with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.

1. Label Certification: Doors requiring fire-rating shall carry either UL or ITS (Warnock Hersey) label.
2. Temperature-Rise Limit: Where indicated and at vertical exit enclosures and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 250 degrees F (121 degrees C)] above ambient after 30 minutes of standard fire-test exposure.
3. Construction: Category A - intumescent included in door construction where required.
4. Cores: Provide wood fiber or mineral fire-resistant composite core required to provide fire-protection rating indicated.
5. Blocking: Provide composite blocking approved in doors of fire-protection ratings as indicated.

D. Electrical Requirements:

1. General: Make provisions for installation of electrical items specified in Section 08710.

a. Provide all cutouts and blocking required for wood doors to accept electrical door hardware and security system components.

E. Acoustical Doors:

1. Acoustical Doors shall conform to the American National Standard Acoustical Performance Criteria, Design Requirements and Guidelines for Schools, ANSI/ASA S12.60.

   a. These spaces include, but are not limited to, classrooms, instructional pods or activity areas, group instruction rooms, conference rooms, libraries, offices, speech clinics, offices used for educational purposes and music rooms for instruction, practice and performance.

2. Doors into classrooms and other core learning spaces shall conform to the requirements of ANSI/ASA S12.60 with a minimum of a STC 30 operable rating. Doors to music rooms and doors between two classrooms shall be a minimum STC 40 operable rating. Comply with additional requirements as noted in the door schedule.
3. Provide vision lite system consisting of acoustic glass, lite kit and glazing tape of the proper size and thickness to meet or exceed the STC acoustical rating of the door and frame assembly. Provide Anemostat LoPro-STC vision lite system. The vision lite system is to be factory installed on doors with a STC rating of 40 or greater.
4. Door manufacturer shall provide a Letter of Certification from an independent testing laboratory accredited as an acoustical laboratory verifying that conformance to the acoustical performance has been met. Testing shall be performed at laboratories that are fully accredited.
5. Coordinate door preparation for adjustable mortise door bottom as specified under Section 08710 Mortise prep to end 1/4" before edge of door at lock edge, Solid Wood Edge (SWE) prep configuration from DHSI. Bottom rail shall be hardwood or structural composite lumber. Doors are to be factory prepped to receive the door bottom.
6. Doors shall have a 3/8" undercut.
7. Sound seals and gasketing are not to be painted.

F. Veneer and Veneer Matching

1. Veneer Species and Cut: Architect to specify veneer and cut.

   a. Veneer Face Grade WDMA: Grade "A" as described in WDMA I.S. 1A and HPVA Door Veneer tables ANSI/HPVA-1.

2. Matching Between Leaves: Book Match
3. Veneer match: Assembly of Spliced Veneer: Running Match
4. Pair match all pairs and set of pairs separated only by mullions.
5. Set match all groups of pairs and/or individual doors indicated on the door schedule or plans.
6. Veneer Cut: Plain Sliced.
7. Veneer Species: Select White Birch.

G. Non- Fire Rated Door

1. Provide wood based particleboard core. Core to be securely bonded to the stiles and rails with Type I Adhesive.

2. Crossbands

   a. Shall be a minimum thickness of 1/16".
   b. Extend the full width of the door and have no seams.
   c. Composite crossbands of either MDF or particleboard are only permitted provided they meet or exceed the following minimum requirements:

      1) Minimum properties for composite crossband must meet physical and mechanical properties of thin MDF - Grade 230 as described in ANSI 208.2
      2) Internal bond minimum strength of 150 psi.
      3) Linear expansion minimum of < 0.3 % measured between 50% and 80% relative humidity.

3. Vertical Edges

   a. Vertical Edges to be same species as face veneer, constructed of two ply laminate hardwood outer layer (outer stile) and hardwood lumber or SCL inner layer (inner stile). Outer ply to be minimum thickness of 1/2" after trim, same species lumber as face. Veneer or lumber less than 1/2" is not acceptable. The net stile width to be minimum 1" after trimming. Veneer edge banding is not acceptable.
   b. Provide detail/cross section drawing of door edge construction.

4. Horizontal Edges

   a. Rails must be present on all doors.
   b. Rails are solid hardwood lumber, with grain running perpendicular to stiles. SCL is allowed for rails. Minimum rail after trim to be 7/8". MDF is unacceptable.

5. Side Panels

   a. Fabricate matching panels with same construction as the door. Side panels will be pair matched to the associated door and receive the same finish.

H. Fire-Rated Doors: Provide Positive Pressure Label Doors.

1. Positive Pressure labeled doors to be Category A

   a. Validate the Smoke and Draft Control ("S") Label for hardware sets that include Category H smoke and draft control seals.

2. Core material shall be dictated by manufacturer's fire door approvals.

   a. Provide 20 and 45-minute fire doors with wood based particleboard core construction where allowed by manufacturers procedure. Mineral core construction is acceptable when requirements exceed particleboard core label procedures.

3. Stiles (Vertical Edges) - Provide manufacturer's standard solid or laminated edge construction approved for each fire protection level with improved screw holding capability of 550 lbs. in accordance with WDMA TM-10, Extra Heavy Duty.

a. Outer stile to be minimum thickness of ¼" after trim, same species lumber as the face. Veneer or lumber less than ¼" is not acceptable. Veneer edge banding is not acceptable. Provide detail/cross section drawing of door edge construction.

4. Rails (Horizontal Edges) - Rails are solid lumber or other material contained in manufacturer's fire door approvals.
5. Blocking for fire doors must meet WDMA-EMD face screw pull values for surface hardware.

   a. All fire doors shall have a 6-inch minimum top rail after trim. 45-minute wood fire doors are not required to have a 6" combined blocking top rail provided assembly meets heavy duty level.

6. Pairs: Provide fire rated pairs with manufacturers approved stiles which match face veneer constructed as Category A. Veneered edges allowed where required to match face veneer. Exposed intumescent at door meeting edges or applied to frames is not acceptable.

2.3 Door Fabrication

A. Factory pre-fit and pre-machine doors to receive hardware as specified under Section 08710.

1. All doors shall be machined in accordance with manufacturer's procedures in order to maintain manufacturer's warranty and to avoid any machining conflicts.
2. Doors are to be beveled at both hinge and lock edges.
3. Factory pre-drill all hinge screw pilot holes for full mortise hinges.
4. Doors shall have a 3/8" undercut.
5. Coordinate door undercuts per architect's details and hardware specified under Section 08710.
6. All fire doors shall be in accordance with NFPA 80 for clearances and undercutting requirements.

B. Factory preparation for light openings:

1. Factory preparation for new wood doors glazing materials in vision panels shall be installed in labeled glass light kits or in accordance with the fire door listing and shall be installed in accordance with inspection service procedure and under label service per NFPA 80, 4.4.3.1.
2. Glass in new wood doors must be installed by the door manufacturer or in a licensed door shop.
3. Fire protection glazing and fire resistance glazing shall meet all applicable impact safety standards.
4. Provide metal vision kits at all fire labeled doors. Vision kits shall be Anemostat LoPro, 20 gage, with tamperproof screws and beige baked enamel finish. Install tamperproof screw heads on secure side of door. Vision kits shall have UL or W/H classification markings visible for inspection.
5. Wood beads for light opening in non-fire rated wood doors:

   a. Provide manufacturer's standard solid wood straight beads flush design, matching veneer species of door faces. Include finish nails for removable stops in accordance with manufacturers recommendations.

2.4 Factory Finishing

A. All doors, including light beads and moldings, to be factory finished where indicated in schedules or on drawings as factory finished.

B. Finish Requirements.

C. Manufacturer's standard UV Cured Acrylated Polyester/Urethanes, equal to WDMA TR-8.

1. Grade-Premium

2. Coating-Clear

3. Satin Gloss (Gloss range 30-40)

D. Package factory finished doors with manufacturers standard packaging to protect doors from damage during shipment.

PART 3 - EXECUTION

3.1 Installation

A. Install all wood doors in accordance with door manufacturer's instructions and all tolerances outlined in ANSI/WDMA I.S. 1A-13.

B. Install label doors in accordance with NFPA-80. Labels are not to be removed, defaced or made illegible while the door is in service.

C. Inspect doors prior to installation for any damage, manufacturing defects or pre-finish inconsistency.

D. Remove and replace doors that are damaged, warped, twisted or unacceptable to the Architect or Owner.

E. Should there be any door issues do not proceed with installation. Contact door supplier to correct unsatisfactory conditions and proceed with installation only after corrections have been made.

3.2 Adjusting

A. Final Adjustments: Adjust doors and hardware prior to final inspection and acceptance by the Architect and Owner. Replace defective items, including doors that are damaged or unacceptable to the Architect or Owner.

B. Fire Door Assembly Inspection and Testing: Upon completion of the installation, provide functional testing and inspection of each fire door assembly on the project to confirm proper operation and that it meets all criteria of a fire door assembly as per NFPA 80, 5.2 - Inspection and Testing 2013 edition. Inspections shall be performed by individuals with knowledge and understanding of the operating components of the door being subjected to testing and who are certified by Intertek as a Fire Door Assembly Inspector (FDAI) or a credentialed Architectural Hardware Consultant (AHC). A written report using reporting forms provided by the Door and

Hardware Institute shall be maintained and transmitted to the Owner, Contractor, Architect and made available to the Authority Having Jurisdiction (AHJ). The report shall list each fire door throughout the project, and include each door number, location, hardware set used and summary of deficiencies.

1. Schedule fire door assembly inspection within 90 days of Substantial Completion of the Project. Coordinate inspection with the Contractor and Owner.
2. Contractor shall correct all deficiencies and schedule a re-inspection of fire door assemblies which were noted as deficient on the inspection report. All deficiencies must be repaired without delay.
3. Inspector shall re-inspect fire door assemblies after repairs are made.
4. Additional re-inspections which are required due to incomplete repairs will be performed by the inspector at the expense of the Contractor.

3.3 Protection

A. Provide protective measures required throughout the construction period to ensure that doors will be without damage or deterioration at time of acceptance.

END OF SECTION

SECTION 08411 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

1.0 GENERAL

1.1 Related Documents

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 Summary

A. This Section includes Kawneer Thermally Broken Aluminum Entrances, glass and glazing, and door hardware and components.
   1. 500T Insulpour™ Thermal Entrance; Wide stile, 5" (127 mm) vertical face dimension, 2-1/4" (57 mm) depth, high traffic applications.

B. Related Sections:
   1. 07910 - Caulking and Sealants "Joint Sealants"
   2. 08710 - Finish Hardware
   3. 08810 - Glass and Glazing

1.3 Definitions

A. Definitions: For fenestration industry standard terminology and definitions refer to American Architectural Manufactures Association (AAMA) – AAMA Glossary (AAMA AG).

1.4 Performance Requirements

A. General Performance: Aluminum-framed entrance doors shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:

B. Aluminum-Framed Entrance Performance Requirements:
   1. Wind loads: Provide entrance system; include anchorage, capable of withstanding wind load design pressures of 45 lbs./sq. ft. inward and 45 lbs./sq. ft. outward. The design pressures are based on the 2017 Florida Building Code.
   2. Air Infiltration: For single acting offset pivot or butt hung entrances in the closed and locked position, the test specimen shall be tested in accordance with ASTM E 283 at a pressure differential of 1.57 psf (75 Pa) for pairs of doors. A single 3'0" x 7'0" (915 mm x 2134 mm) entrance door and frame shall not exceed 1.0 cfm/ft^2. A pair of 6'0" x 7'0" (1830 mm x 2134 mm) entrance doors and frame shall not exceed 1.0 cfm per square foot.
   3. Uniform Load Deflection: A static air design load of;
      500T: 70.19 psf (3360 Pa) for single doors and 60.15 psf (2880 Pa) for pairs of doors shall be applied in the positive and negative direction in accordance with ASTM E 330. There shall be no deflection in excess of L/175 for typical application or L/180 for Small-Missile and Large-Missile impact, of the span of any framing member. At a structural test load equal to 1.5 times the specified design load, no glass breakage or permanent set in the framing members in excess of 0.2% of their clear spans shall occur.
   4. Windborne-Debris-Impact Resistance Performance: 350T and 500T, Shall be tested in accordance with ASTM E1886, information in ASTM E1996, and TAS 201/203.

a. Large-Missile Impact: For aluminum-framed systems located within 30 feet (9.1m) of grade.
b. Small-Missile Impact: For aluminum-framed systems located above 30 feet (9.1 m) of grade.

5. Blast Mitigation Performance: 350T and 500T, shall be tested or proven through analysis to meet ASTM F2927, GSA-TS01, and UFC 04-010.01 performance criteria.
To meet UFC 04-010-01, B-3.3 Standard 12 for exterior doors and Standard 10 for glazing and frame bite provisions, the following options are available:
   a. Section B-3.1.1 Dynamic analysis
   b. Section B-3.1.2 Testing
   c. Section B-3.1.3 ASTM F2248 Design Approach
6. Forced Entry: Tested in accordance with AAMA 1304.
7. Energy Efficiency:
   a. Thermal Transmittance (U-factor): When tested to AAMA Specification 1503, the thermal transmittance (U-factor) shall not be more than: .5 Fixed
      1) 500T: Insulated Glass – (low-e) per AAMA 507 BTU/hr/ft^2/°F per AAMA 507 per NFRC 100.
   b. Solar Heat-Gain Coefficient (SHGC) : Glazed thermally broken aluminum door and frame shall have a Solar Heat Gain Coefficient (SHGC) of no greater than (.25) as determined according to NFRC 200.
   c. Visible Transmittance (VT): Glazed thermally broken aluminum door and frame shall have a Visible Transmittance (VT) of no greater than .35 as determined according to NFRC 200.
8. Condensation Resistance Factor (CRF): When tested to AAMA Specification 1503, the condensation resistance factor shall not be less than:
   a. 500T Glass to Center – 62_{frame} and 68_{glass} (low-e) or 63_{frame} and 56_{glass} (clear).
9. Sound Transmission Class (STC) and Outdoor-Indoor Transmission Class (OITC): When tested in accordance with ASTM E 90, the STC and OITC ratings shall not be less than:
   a. 500T: Glass to Center – 37 (STC) and 30 (OITC).
   b. Environmental Product Declarations (EPD): Shall have a Type III Product-Specific EPD.

C. Verify all Florida State and Local Code requirements and comply accordingly.

1.5 Submittals

A. Product Data: Include construction details, material descriptions, and fabrication methods, dimensions of individual components and profiles, hardware, finishes, and installation instructions for each type of aluminum-framed entrance door indicated.
B. Shop Drawings: Include plans, elevations, sections, details, hardware, and attachments to other work, operational clearances and installation details.
C. Samples for Initial Selection: For units with factory-applied color finishes including samples of hardware and accessories involving color selection.
D. Samples for Verification: For aluminum-framed door and components required.
E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency for each type of aluminum-framed entrance doors.
F. Fabrication Sample: Corner sample consisting of a door stile and rail, of full-size components and showing details of the following:

1. Joinery, including welds.
2. Glazing.

G. Other Action Submittals:
1. Entrance Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.

1.6 Quality Assurance
A. Installer Qualifications: An installer which has had successful experience with installation of the same or similar units required for the project and other projects of similar size and scope.
B. Manufacturer Qualifications: A manufacturer capable of fabricating thermally broken aluminum-framed entrance doors and storefronts that meet or exceed performance requirements indicated and of documenting this performance by inclusion of test reports and calculations.
C. Source Limitations: Obtain thermally broken aluminum-framed door through one source from a single manufacturer.
D. Product Options: Drawings indicate size, profiles, and dimensional requirements of aluminum-framed glass entrance doors and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements". Do not modify size and dimensional requirements.
1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
1. Build mockup for type(s) of swing entrance door(s) indicated, in location(s) shown on Drawings.
F. Pre-installation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

1.7 Project Conditions
A. Field Measurements: Verify actual dimensions of thermally broken aluminum-framed door openings by field measurements before fabrication and indicate field measurements on Shop Drawings.

1.8 Warranty
A. Manufacturer's Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty.
1. Warranty Period: Two (2) years from Date of Substantial Completion of the project provided however that the Limited Warranty shall begin in no event later than six months from date of shipment by manufacturer.

2.0 PRODUCTS

2.1 Manufacturers
A. Basis-of-Design Product:
1. Kawneer Company Inc. or approved equal.
2. The door stile and rail face dimensions of the 500T Insulpour™ Thermal Entrance will be as follows:

Door	Vertical Stile	Top Rail	Standard Bottom Rail	Optional Bottom Rail
500T:	5" (127 mm)	5" (127 mm)	10" (254 mm)	

3. Major portions of the door members to be 0.125" (3.2 mm) nominal in thickness and glazing molding to be 0.05" (1.3 mm) thick
4. Glazing gaskets shall be either EPDM elastomeric extrusions or a thermoplastic elastomer.
5. Provide adjustable glass jacks to help center the glass in the door opening.

B. Substitutions: Refer to Substitutions Section 01360 for procedures and submission requirements
   1. Pre-Contract (Bidding Period) Substitutions: Submit written requests ten (10) days prior to bid date.
   2. Product Literature and Drawings: Submit product literature and drawings modified to suit specific project requirements and job conditions.
   3. Certificates: Submit certificate(s) certifying substitute manufacturer (1) attesting to adherence to specification requirements for aluminum entrance and storefront system performance criteria, and (2) has been engaged in the design, manufacturer and fabrication of aluminum entrances and storefronts for a period of not less than ten (10) years.
   4. Test Reports: Submit test reports verifying compliance with each test requirement required by the project.
   5. Samples: Provide samples of typical product sections and finish samples in manufacturer's standard sizes. (If requested)

C. Substitution Acceptance: Acceptance will be in written form as an addendum or modification, and documented by a formal change order signed by the Owner and Contractor.

2.2 Materials

A. Aluminum Extrusions: Alloy and temper recommended by aluminum-framed door manufacturer for strength, corrosion resistance, and application of required finish and not less than 0.125" (3.2 mm) wall thickness at any location for the main frame and door leaf members.

B. Fasteners: Aluminum, nonmagnetic stainless steel or other materials to be non-corrosive and compatible with aluminum-framed door members, trim hardware, anchors, and other components.

C. Anchors, Clips, and Accessories: Aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating; provide sufficient strength to withstand design pressure indicated.

D. Reinforcing Members: Aluminum, nonmagnetic stainless steel, or nickel/chrome-plated steel complying with ASTM B 456 for Type SC 3 severe service conditions, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating; provide sufficient strength to withstand design pressure indicated.

E. Slide-In-Type Weather Stripping: Provide woven-pile weather stripping of wool, polypropylene, or nylon pile and resin-impregnated backing fabric. Comply with AAMA 701/702.
   1. Weather Seals: Provide weather stripping with integral barrier fin or fins of semi-rigid, polypropylene sheet or polypropylene-coated material. Comply with AAMA 701/702.

F. Thermal Barrier: Shall be IsoPour™ utilizing two continuous rows of polypropylene with a nominal 7/32" (5.5 mm) separation consisting of a two-part, chemically curing high density polyurethane which is mechanically and adhesively bonded to the aluminum at door rails and stiles.

2.3 Storefront Framing System

A. Storefront Entrance Framing:
   1. Trifab - VG451T

B. Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials. Where exposed shall be stainless steel.

D. Perimeter Anchors: When steel anchors are used, provide insulation between steel material and aluminum material to prevent galvanic action.

E. Packing, Shipping, Handling and Unloading: Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.

F. Storage and Protection: Store materials protected from exposure to harmful weather conditions. Handle storefront material and components to avoid damage. Protect storefront material against damage from elements, construction activities, and other hazards before, during and after storefront installation.

2.4 Glazing

A. Glazing: As specified in Division 08 Section "Glass and Glazing".

B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, extruded EPDM rubber.

C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.

2.5 Hardware

A. General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, or other corrosion-resistant material compatible with aluminum; designed to smoothly operate, tightly close, and securely lock aluminum-framed entrance doors.

B. Standard Hardware:
   1. Weather-stripping:
      a. Meeting stiles on pairs of doors shall be equipped with two lines of weather-stripping utilizing wool pile with polymeric fin.
      b. The door weathering on a single acting offset pivot or butt hung door and frame (single or pairs) shall be comprised of a thermoplastic elastomer weathering on a tubular shape with a semi-rigid polymeric backing and a wool pile with polymeric fin.
   2. Sill Sweep Strips: EPDM blade gasket sweep strip in an aluminum extrusion applied to the interior exposed surface of the bottom rail with concealed fasteners (Necessary to meet specified performance tests).
   3. Threshold: Extruded aluminum, thermally broken, with ribbed surface.
   4. See Section 08710 - for Hardware

2.6 Fabrication

A. Fabricate thermally broken aluminum-framed entrance doors in sizes indicated. Include a complete system for assembling components and anchoring doors.

B. Fabricate thermally broken aluminum-framed doors that are reglazable without dismantling perimeter framing.
   1. Door corner construction shall consist of mechanical clip fastening, SIGMA deep penetration plug welds and 1" (25.4 mm) long fillet welds inside and outside of all four corners. Glazing stops shall be hook-in type with EPDM glazing gaskets reinforced with non-stretchable cord.
   2. Accurately fit and secure joints and corners. Make joints hairline in appearance.
   3. Prepare components with internal reinforcement for door hardware.
   4. Arrange fasteners and attachments to conceal from view.

C. Weather-stripping: Provide weather-stripping locked into extruded grooves in door panels or frames as indicated on manufactures drawings and details.

2.7 Aluminum Finishes

A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.

B. Factory Finishing:

1. Kawneer Permafluor™ (70% PVDF), AAMA 2605, Fluoropolymer Coating (Color to be selected by Architect).

3.0 EXECUTION

3.1 Examination

A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work. Verify rough opening dimensions, levelness of sill plate and operational clearances. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure a coordinated installation.

1. Masonry Surfaces: Visibly dry and free of excess mortar, sand, and other construction debris.
2. Wood Frame Walls: Dry, clean, sound, well nailed, free of voids, and without offsets at joints. Ensure that nail heads are driven flush with surfaces in opening and within 3 inches (76 mm) of opening.
3. Metal Surfaces: Dry; clean; free of grease, oil, dirt, rust, corrosion, and welding slag; without sharp edges or offsets at joints.
4. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 Installation

A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing thermally broken aluminum-framed entrance doors, hardware, accessories, and other components.

B. Install thermally broken aluminum-framed entrance doors level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction.

C. Set sill threshold in bed of sealant, as indicated, for weather tight construction.

D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 Field Quality Control

A. Manufacturer's Field Services: Upon Owner's written request, provide periodic site visit by manufacturer's field service representative.

3.4 Adjusting, Cleaning, and Protection

A. Clean aluminum surfaces immediately after installing aluminum-framed door and storefronts. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.

B. Clean glass immediately after installation. Comply with glass manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.

C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.

END OF SECTION

1.0 - GENERAL

1.1 Related Documents

A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 Summary

A. This Section includes items known commercially as finish or door hardware that are required for swing, sliding, and folding doors, except special types of unique hardware specified in the same sections as the doors and door frames on which they are installed.

B. This Section includes the following:
   1. Architectural Hinges
   2. Continuous Hinges
   3. Key Control System, Cylinders and Cores.
   4. Locksets, Latchsets and Deadbolts
   5. Panic Devices and Fire Rated Exit Devices
   6. Closers and Door Control Devices
   7. Overhead Door Stops and Holders
   8. Floor and Wall Stops
   9. Door Bolts and Coordinators
   10. Door Pulls, Push/Pull Plates and Push/Pull Sets
   11. Protective Plates
   12. Door Seals, Gasketing and Weatherstripping
   13. Thresholds
   14. Miscellaneous Door Control Devices
   15. Electromechanical Hardware
   16. Miscellaneous Access Control Components and Security Equipment

C. Related Sections: The following Sections contain requirements that relate to the following sections.
   1. Section 08110: Hollow Metal Doors and Frames
   2. Section 08215: Wood Doors
   3. Section 08420: Aluminum-Framed Entrances and Storefronts
   4. Division 16: Electrical
   5. Division 28: Electronic Safety and Security

D. Products furnished but not installed under this Section to include:
   1. Cylinders for locks on entrance doors.
   2. Final replacement cores and keys to be installed by Owner.

1.3 References

A. Standards of the following as referenced:
   1. American National Standards Institute (ANSI)
   2. Door and Hardware Institute (DHI)
   3. Factory Mutual (FM)
   4. National Fire Protection Association (NFPA)
   5. Underwriters' Laboratories, Inc. (UL)
   6. UL 10C - Fire Tests Door Assemblies
   7. Warnock Hersey

B. Regulatory standards of the following as referenced:
   1. Department of Justice, Office of the Attorney General, *Americans with Disabilities Act*, Public Law 101-336 (ADA).

2. CABO/ANSI A117.1: *Providing Accessibility and Usability for Physically Handicapped People*, 2010 edition.

1.4 Submittals

A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification sections.

B. Product data including manufacturers' technical product data for each item of door hardware, installation instructions, maintenance of operating parts and finish, and other information necessary to show compliance with requirements. For items other than those scheduled in the "Headings" of Section 3, provide catalog information for the specified items and for those submitted.

C. Final hardware schedule coordinated with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
   1. Final Hardware Schedule Content: Based on hardware indicated, organize schedule into vertical format "hardware sets" indicating complete designations of every item required for each door or opening. Use specification heading numbers with any variations suffixed a, b, etc. Include the following information:
      a. Type, style, function, size, and finish of each hardware item.
      b. Name and manufacturer of each item.
      c. Fastenings and other pertinent information.
      d. Location of each hardware set cross-referenced to indications on Drawings both on floor plans and in door and frame schedule.
      e. Explanation of all abbreviations, symbols, and codes contained in schedule.
      f. Mounting locations for hardware.
      g. Door and frame sizes and materials.
      h. Keying information.
      i. Cross-reference numbers used within schedule deviating from those specified.
      j. Column 1: State specified item and manufacturer.
      k. Column 2: State prior approved substituted item and its manufacturer.
   2. Furnish complete wiring diagrams, riser diagrams, elevation drawings and operational descriptions of electrical components and systems, listed by opening in the hardware submittals. Elevation drawings shall identify locations of the system components with respect to their placement in the door opening. Operational descriptions shall fully detail how each electrical component will function within the opening, including all conditions of ingress and egress. Provide a copy with each hardware schedule submitted for approval. Supply a copy with delivery of hardware to the jobsite and another copy to the Owner at the time of project completion.
   3. Submittal Sequence: Submit final schedule at earliest possible date particularly where acceptance of hardware schedule must precede fabrication of other work that is critical in the Project construction schedule. Include with schedule the product data, samples, shop drawings of other work affected by door hardware, and other information essential to the coordinated review of schedule.
   4. Keying Schedule: Submit separate detailed schedule indicating clearly how the Owner's final instructions on keying of locks has been fulfilled.

D. Provide samples if requested of each type of exposed hardware unit in finish indicated and tagged with full description for coordination with schedule. Submit samples prior to submission of final hardware schedule.
   1. Samples will be returned to the supplier. Units that are acceptable and remain undamaged through submittal, review, and field comparison process may, after final check of operation, be incorporated in the Work, within limitations of keying

coordination requirements.

E. Templates for doors, frames, and other work specified to be factory prepared for the installation of door hardware. Check shop drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.

F. Contract closeout submittals:
   1. Operation and maintenance data: Complete information for installed door hardware.
   2. Warranty: Completed and executed warranty forms.

1.5 Quality Assurance

A. Single Source Responsibility: Obtain each type of hardware (latch and locksets, hinges, closers, etc.) from a single manufacturer.
   1. Supplier Qualifications: A recognized architectural door hardware supplier, with warehousing facilities in the Project's vicinity, that has a record of successful in-service performance for supplying door hardware similar in quantity, type, and quality to that indicated for this Project and that employs an experienced Architectural Hardware Consultant (AHC) who is available for consultation to Owner, Architect, and Contractor, at reasonable times during the course of the Work.

B. Coordination Meetings:
   1. Contractor to set up and attend the following:
      a. Lock distributor to meet with the Owner to finalize lock functions and keying requirements and to obtain final instructions in writing.
      b. Lock distributor and lock, closer and exit device manufacturer to meet with the installer prior to beginning of installation of door hardware. Instruct installer on proper installation of specified products.
   2. General Contractor to set up and attend the following:
   3. Meet with the Owner, General Contractor, Supplier, electrical and security contractors to coordinate all electrical hardware items. Supplier to provide riser diagrams, elevation drawings, wiring diagrams and operational descriptions as required by the General and sub-contractors.

C. Fire-Rated Openings: Provide door hardware for fire-rated openings that complies with NFPA Standard No. 80 requirements of authorities having jurisdiction.
   1. Provide only items of door hardware that are listed and tested by UL or Warnock Hersey for given type/size opening and degree of label. Provide proper latching hardware, door closers, approved-bearing hinges and seals whether listed in the Hardware Schedule or not. All hardware to comply with State and local codes and UL 10C.
   2. Where emergency exit devices are required on fire-rated doors, (with supplementary marking on doors' UL labels indicating "Fire Door to be equipped with Fire Exit Hardware") provide UL label on exit devices indicating "Fire Exit Hardware".

D. All hardware is to comply with Federal and State Handicap laws.

E. Substitutions: Request for substitutions of items of hardware other than those listed as "acceptable and approved" shall be made to the architect in writing no later than fourteen (14) days prior to bid opening. Approval of substitutions will only be given in writing or by Addenda. Requests for substitutions shall be accompanied by samples and/or detailed information for each manufacturer of each product showing design, functions, material thickness and any other pertinent information needed to compare your product with that

specified. Lack of this information will result in a refusal.

F. Pre-Installation Coordination:
   1. Installation of hardware shall be installed or directly supervised and inspected by a skilled installer certified by the manufacturer of locksets, door closers, and exit devices used on the project, or with not less than 3 years' experience in successful completion of projects similar in size and scope.
   2. Schedule a hardware pre-installation meeting on site to review and discuss the installation of continuous hinges, locksets, door closers, exit devices, overhead stops, and electromechanical door hardware.
   3. Meeting attendees shall be notified 7 days in advance and shall include: Architect, Contractor, Door Hardware Installers (including low voltage hardware), Manufacturers representatives for above hardware items, and any other effected subcontractors or suppliers.
   4. All attendees shall be prepared to distribute installation manuals, hardware schedules, templates, and physical hardware samples.

1.6 Product Handling

A. Tag each item or package separately with identification related to final hardware schedule, and include basic installation instructions with each item or package.

B. Packaging of door hardware is responsibility of supplier. As material is received by hardware supplier from various manufacturers, sort and repackage in containers clearly marked with appropriate hardware set number to match set numbers of approved hardware schedule. Two or more identical sets may be packed in same container.

C. Inventory door hardware jointly with representatives of hardware supplier and hardware installer until each is satisfied that count is correct.

D. Deliver individually packaged door hardware items promptly to place of installation (shop or Project site).

E. Provide secure lock-up for door hardware delivered to the Project, but not yet installed. Control handling and installation of hardware items that are not immediately replaceable so that completion of the Work will not be delayed by hardware losses both before and after installation.

1.7 Warranty

A. Special warranties:
   1. Mortise Locks and Cylinders: Three Year Period
   2. Door Closers: Thirty Year Period
   3. Exit Devices: Three Year Period

1.8 Maintenance

A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions that are packed in hardware items for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

B. Parts kits: Furnish manufacturers' standard parts kits for locksets, exit devices, and door closers.

2.0 - PRODUCTS

2.1 Manufactured Units

A. Hinges:

1. Acceptable manufacturers:
   a. Ives*
   b. Bommer
   c. McKinney
2. Characteristics:
   a. Templates: Provide only template-produced units.
   b. Screws: Provide Phillips flat-head screws complying with the following requirements:
      1) For metal doors and frames install machine screws into drilled and tapped holes.
      2) For wood doors and frames install threaded-to-the-head wood screws.
      3) For fire-rated wood doors install #12 x 1-1/4 inch, threaded-to-the-head steel wood screws.
      4) Finish screw heads to match surface of hinges or pivots.
   c. Hinge pins: Except as otherwise indicated, provide hinge pins as follows:
      1) Out-Swing Exterior Doors: Non-removable pins.
      2) Out-Swing Corridor Doors with Locks: Non-removable pins.
      3) Interior Doors: Non-rising pins.
      4) Tips: Flat button and matching plug. Finished to match leafs.
   d. Size: Size hinges in accordance with specified manufacturer's published recommendations.
   e. Quantity: Furnish one pair of hinges for all doors up to 5'-0" high. Furnish one hinge for each additional 2-1/2 feet or fraction thereof, unless otherwise specified in Hardware Headings.

B. Geared Continuous Hinges:

1. Acceptable manufacturers:
   a. Ives*
   b. Select Products
   c. Markar
2. Characteristics:
   a. Continuous gear hinges to be manufactured of extruded 6063-T6 aluminum alloy with anodized finish, or factory painted finish as scheduled.
   b. All hinges are to be manufactured to template. Uncut hinges to be non-handed and to be a pinless assembly of three interlocking extrusions applied to the full height of the door and frame without mortising.
   c. Vertical door loads to be carried on chemically lubricated polyacetal thrust bearings. The door and frame leaves to be continually geared together for the entire hinge length and secured with a full cover channel. Hinge to operate to a full 180°.
   d. Hinges to be milled, anodized and assembled in matching pairs. Fasteners supplied to be steel self-drilling, self-tapping 12-24 x ¾" screws.
   e. Provide UL listed continuous hinges at fire doors. Continuous hinges at fire doors (suffix -FR) to meet the required ratings without the use of auxiliary fused pins or studs.

C. Cylinders and Keying:

1. Acceptable manufacturers:
   a. Match existing keying system.
2. Characteristics:
   a. Existing System: Grandmaster key the locks to the Owner's existing

system, with a new master key for the Project.

b. Review the keying system with the Owner and provide the type required (master, grandmaster or great-grandmaster), either new or integrated into Owner's existing system.

c. Metals: Construct lock cylinder parts from brass or bronze, stainless steel, or nickel silver.

d. Comply with Owner's instructions for master keying and, except as otherwise indicated, provide individual change key for each lock that is not designated to be keyed alike with a group of related locks.

e. Permanently inscribe each key with number of lock that identifies cylinder manufacturer's key symbol, and notation, "DO NOT DUPLICATE".

f. Key Material: Provide keys of nickel silver only.

g. Furnish the following Key Quantities:
   1) Three (3) change keys for each lock.
   2) Five (5) master keys for each master system.
   3) Five (5) grandmaster keys for each grandmaster system.
   4) Ten (10) construction master keys.
   5) Two (2) construction Control Keys.
   6) One (1) extra blank for each lock.

h. Furnish construction master keys to General Contractor.
   1) Deliver keys to Owner.

D. Mortise Locksets and Latchsets: as scheduled.

1. Acceptable manufacturers:
   a. Schlage L9000 Series*
   b. Sargent 8200 Series
   c. Accurate 9000 Series

2. Required Features:
   a. Chassis: Cold-rolled steel, handing field-changeable without disassembly.
   b. Latchbolts: 3/4-inch throw stainless steel anti-friction type.
   c. Lever Trim: Through-bolted, accessible design, cast or solid rod lever as scheduled. Spindles: Independent break-away.
   d. Thumbturns: Accessible design not requiring pinching or twisting motions to operate.
   e. Deadbolts: Stainless steel 1-inch throw.
   f. Electric operation: Manufacturer-installed continuous duty solenoid.
   g. Strikes: 16 gage curved stainless steel, bronze or brass with 1" deep box construction, lips of sufficient length to clear trim and protect clothing.
   h. Scheduled Lock Series and Design: Schlage L Series:
      1) **Field Verify and Match Campus Standard.**
   i. Certifications:
      1) ANSI A156.13, 1994, Grade 1 Operational, Grade 1 Security.
      2) ANSI/ASTM F476-84 Grade 30 UL Listed.

E. Deadbolts: as scheduled.

1. Rotating cylinder trim rings of attack-resistant design. Mounting plates and actuator shields of plated cold-rolled steel. Mounting screws of 1/4" dia. steel and protected by drill-resistant ball bearings. Steel alloy deadbolt with hardened steel roller. Strike with 1/8" thick strike reinforcement and two 3" long screws. ANSI A156.5, 1992 Grade 1 certified.

F. Exit Devices:

1. Acceptable manufacturers:
   a. Von Duprin 98 Series*

b. Precision Apex 2100
c. Detex Advantex Series

2. Characteristics:
   a. Exit devices to be UL Listed for life safety. Exit devices for fire rated openings to have "UL" labels for "Fire Exit Hardware."
   b. Exit devices mounted on labeled wood doors to be mounted on the door per the door manufacturer's requirements.
   c. All trim to be thru-bolted to the lock stile case.
   d. Lever trim to be solid case material with a break-away feature to limit damage to the unit from vandalism. Lever design to match locksets.
   e. All exit devices to be made of brass, bronze, stainless steel, or aluminum material, powder coated, anodized, or plated to the standard architectural finishes to match the balance of the door hardware.
   f. Provide glass bead conversion kits to shim exit devices on doors with raised glass beads.
   g. All exit devices to be one manufacturer. No deviation will be considered.
   h. All series exit devices to incorporate a fluid damper, which decelerates the touchpad on its return stroke and eliminates noise associated with exit device operation. All exit devices to be non-handed. Touchpad to extend a minimum of 1/2 of the door width and to extend to the height of the cross rail housing for a "no pinch" operation. Plastic touchpads are not acceptable. All latchbolts to be the deadlocking type. Latchbolts to have a self-lubricating coating to reduce wear. Plated or plastic coated latchbolts are not acceptable. Plastic linkage and "dogging" components are not acceptable.
   i. Surface vertical rod devices to be UL labeled for fire door applications without the use of bottom rod assemblies. Where bottom rods are required for security applications, the devices to be UL labeled for fire doors applications with rod and latch guards by the device manufacturer.
   j. Exit devices to include impact resistant, flush mounted end cap design to avoid damage due to carts and other heavy objects passing through an opening. End cap to be of heavy-duty metal alloy construction and provide horizontal adjustment to provide alignment with device cover plate. When exit device end cap is installed, no raised edges will protrude.

G. Closers and Door Control Devices:
1. Acceptable manufacturers:
   a. LCN Closers 4010/4110/4020 Series*
   b. Norton 9500 Series
   c. Corbin Russwin DC8000
2. Characteristics:
   a. Door closers to have fully hydraulic, full rack and pinion action with a high strength cast iron cylinder.
   b. All closers to utilize a stable fluid withstanding temperature range of 120°F to -30°F without seasonal adjustment of closer speed to properly close the door. Closers for fire-rated doors to be provided with temperature stabilizing fluid that complies with standards UBC 7-2 (1997) and UL 10C.
   c. Spring power to be continuously adjustable over the full range of closer sizes, and allow for reduced opening force for the physically handicapped. Spring power adjustment (LCN Fast ™ Power Adjust) allows for quick and accurate power adjustment and visually shows closer power size settings by way of dial adjustment gauge located on closer spring tube. Hydraulic regulation to be by tamper-proof, non-critical valves. Closers to have separate adjustment for latch speed,

general speed and back check.

d. All closers to have solid forged steel main arms (and forearms for parallel arm closers) and where specified to have a cast-in solid stop on the closer shoe ("CUSH"). All parallel arm mounted closers to have "EDA" type arms or, where door travel on out-swing doors must be limited, use "CUSH" or "SCUSH" type closers. Auxiliary stops are not required when "CUSH" type closers are used. Provide drop plates where top rail of door is not sufficient for closer mounting. Provide "cush shoe supports" and "blade stop spacers" where dictated by frame details.

e. Overhead concealed closers to have spring power adjustable for 50% increase in closing power and fully mortised door tracks.

f. All surface closers to be certified to exceed ten million (10,000,000) full load cycles by a recognized independent testing laboratory. All closers (overhead, surface and concealed) to be of one manufacturer and carry manufacturer's ten year warranty (electric closers to have two year warranty).

g. Access-Free Manual Closers: Where manual closers are indicated for doors required to be accessible to the physically handicapped provide adjustable units complying with ADA and ANSI A-117.1 provisions for door opening force.

h. Closers to be installed to allow door swing as shown on plans. Doors swinging into exit corridors to provide for corridor clear width as required by code. Where possible, mount closers inside rooms.

i. Powder coating finish to be certified to exceed 100 hours salt spray testing by ETL, an independent testing laboratory used by BHMA for ANSI certification.

j. Combination Door Closers and Holders: Provide units designed to hold door in open position under normal usage and to release and automatically close door under fire conditions. Incorporate an integral electromagnetic holder mechanism designed for use with UL listed fire detectors, provided with normally closed switching contacts.

k. Magnetic Door Holders to be heavy duty wall or floor mounted with metal housing and complete mounting hardware. Provide 24V holding coils unless otherwise scheduled.

l. Where specified, security closers (Series 4040XP and 146) to have heavy duty forged steel arms with special joints to prevent disassembly. All covers to be one-piece drawn metal and utilize a four point mounting. All exposed fasteners to have hex-lobular drive with a security pin.

H. Overhead Door Holders:

1. Acceptable manufacturers:
   a. Glynn Johnson*
   b. Rixson Firemark
2. Characteristics:
   a. Provide heavy duty concealed door holders of stainless steel.
   b. Provide heavy duty surface mounted door holders of stainless steel.
   c. Concealed holders to be installed with the jamb bracket mortised flush with the bottom of the jamb. The arm and channel to be mortised into the door.
   d. Surface holders to be installed with the jamb bracket mounted on the stop.

I. Floor Stops and Wall Bumpers:

1. Acceptable manufacturers:
   a. Ives*
   b. Trimco

c. Rockwood Manufacturing

2. Characteristics: Refer to Hardware Headings.

J. Door Bolts/Coordinators:

1. Acceptable manufacturers:
   a. Ives*
   b. Trimco
   c. Rockwood Manufacturing
2. Characteristics:
   a. Flush bolts to be forged brass 6-3/4" x 1", with 1/2" diameter bolts. Plunger to be supplied with milled surface one side that fits into a matching guide.
   b. Automatic flush bolts to be UL listed as top and bottom bolts on a pair of classified fire doors. Bolt construction to be of rugged steel and brass components.
   c. Self-latching flush bolts to be UL listed as top and bottom bolts on a pair of classified fire doors. Bolt construction to be of rugged steel and brass components.
   d. Automatic flush bolts and self-latching flush bolts to be UL listed for fire door application without bottom bolts (LBB).
   e. Furnish dust proof bottom strikes.
   f. Coordinator to be soffit mounted non-handed fully automatic UL listed coordinating device for sequential closing of paired doors with or without astragals.
   g. Provide filler piece to close the header. Provide brackets as required for mounting of soffit applied hardware.

K. Push Plates:

1. Acceptable manufacturers:
   a. Ives*
   b. Trimco
   c. Rockwood Manufacturing
2. Characteristics:
   a. Exposed Fasteners: Provide manufacturers standard exposed fasteners.
   b. Material to be forged stainless steel, per the Hardware Headings.
   c. Provide plates sized as shown in Hardware Headings.

L. Door Pulls & Pull Plates:

1. Acceptable manufacturers:
   a. Ives*
   b. Trimco
   c. Rockwood Manufacturing
2. Characteristics:
   a. Provide concealed thru-bolted trim on back to back mounted pulls, but not for single units.
   b. Material to be forged stainless steel.
   c. Provide units sized as shown in Hardware Headings.

M. Push Pull Sets:

1. Acceptable manufacturers:
   a. Ives*
   b. Trimco
   c. Rockwood Manufacturing
2. Characteristics:
   a. Provide mounting systems as shown in hardware sets.

b. Material to be tubular stainless steel.
c. Provide Push/Pull sets sized as shown in Hardware Headings.

N. Protective Plates:
1. Acceptable manufacturers:
a. Ives*
b. Trimco
c. Rockwood Manufacturing
2. Characteristics:
a. Provide manufacturers standard exposed fasteners for door trim units consisting of either machine screws or self-tapping screws.
b. Materials:
c. Metal Plates: Stainless Steel, .050 inch (U.S. 18 gage).
d. Fabricate protection plates not more than 2 inches less than door width on push side and not more than 1 inch less than door width on pull side.
e. Sizes:
1) Refer to hardware headings for specific sizes.
2) Kick plates to be 10 inches in height.
3) Mop plates to be 6 inches in height.
4) Kick plates and Mop plates to be 1" less that bottom rail height where applicable.
5) Armor plates to be 34 inches in height. Armor plates on fire doors to comply with NFPA 80.

O. Thresholds:
1. Acceptable manufacturers:
a. Zero Weatherstripping Co., Inc.*
b. Pemko
c. Reese Industries
2. Types: Indicated in Hardware Headings.

P. Door Seals/Gasketing:
1. Acceptable manufacturers:
a. Zero Weatherstripping Co., Inc.*
b. Pemko
c. Reese Industries
2. Types: Indicated in Hardware Headings.

Q. Silencers:
1. Acceptable manufacturers:
a. Ives*
b. Hager
c. Rockwood Manufacturing
2. Provide three for each single door; two for each pair of doors.

R. Knox Box: (AS REQUIRED)
1. Acceptable manufacturers:
a. Knox Box 3200 Series.
2. Provide one surface mount Knox Box 3200 Series.
3. Provide unit compatible with the local Fire Department Knox key system.
4. General contractor shall install in location provided by architect.

2.2 Materials and Fabrication

A. Manufacturer's Name Plate: Do not use manufacturers' products that have manufacturer's name or trade name displayed in a visible location (omit removable nameplates) except in conjunction with required fire-rated labels and as otherwise acceptable to Architect.

1. Manufacturer's identification will be permitted on rim of lock cylinders only.

B. Base Metals: Produce hardware units of basic metal and forming method indicated, using manufacturer's standard metal alloy, composition, temper, and hardness, but in no case of lesser (commercially recognized) quality than specified for applicable hardware units by applicable ANSI/BHMA A156 series standards for each type of hardware item and with ANSI/BHMA A156.18 for finish designations indicated. Do not furnish "optional" materials or forming methods for those indicated, except as otherwise specified.

C. Fasteners: Provide hardware manufactured to conform to published templates, generally prepared for machine screw installation.
1. Do not provide hardware that has been prepared for self-tapping sheet metal screws, except as specifically indicated.
2. Furnish screws for installation with each hardware item. Provide Phillips flat-head screws except as otherwise indicated. Finish exposed (exposed under any condition) screws to match hardware finish or, if exposed in surfaces of other work, to match finish of this other work as closely as possible including "prepared for paint" surfaces to receive painted finish.
3. Provide concealed fasteners for hardware units that are exposed when door is closed except to the extent no standard units of type specified are available with concealed fasteners.
4. Use thru-bolts for installation of all exit devices, closers, and surface-mounted overhead stops. Coordinate with wood doors and metal doors and frames. Where thru-bolts are used, provide sleeves for each thru-bolt as a means of reinforcing the work, or provide sex nuts and bolts.

2.3 Hardware Finishes

A. Match items to the manufacturer's standard color and texture finish for the latch and lock sets (or push-pull units if no latch or lock sets).

B. Provide finishes that match those established by ANSI or, if none established, match the Architect's sample.

C. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware.

D. Provide protective lacquer coating on all exposed hardware finishes of brass, bronze, and aluminum, except as otherwise indicated. The suffix "-NL" is used with standard finish designations to indicate "no lacquer."

E. The designations used to indicate hardware finishes are those listed in ANSI/BHMA A156.18, "Materials and Finishes," including coordination with the traditional U.S. finishes shown by certain manufacturers for their products.

F. **Field Verify and Match Campus Standard**. All hardware to be 626 (US26D), 652 (US26D) Satin Chrome Finish, with the following exceptions:
1. Continuous Hinges: 628 (US28) Clear Anodized Aluminum
2. Door Closers: 689 Powder Coat Aluminum
3. Push Plates: 630 (US32D) Satin Stainless Steel
4. Pull Plates: 630 (US32D) Satin Stainless Steel
5. Protective Plates: 630 (US32D) Satin Stainless Steel
6. Overhead Holders: 630 Satin Stainless Steel

3.0 - EXECUTION

3.1 Installation:

A. Mount hardware units at heights indicated in following applicable publications, except as specifically indicated or required to comply with governing regulations and except as otherwise directed by Architect.
   1. "Recommended Locations for Builders Hardware for Standard Steel Doors and Frames" by the Door and Hardware Institute.
   2. "Recommended Locations for Builders Hardware for Custom Steel Doors and Frames" by the Door and Hardware Institute.
   3. NWWDA Industry Standard I.S.1.7, "Hardware Locations for Wood Flush Doors."

B. Install each hardware item in compliance with the manufacturer's instructions and recommendations. Where cutting and fitting is required to install hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation or application of surface protection with finishing work specified in the Division 9 Sections. Do not install surface-mounted items until finishes have been completed on the substrates involved.

C. Set units level, plumb, and true to line and location. Adjust and reinforce the attachment substrate as necessary for proper installation and operation.

D. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors in accordance with industry standards.

E. Set thresholds for exterior doors in full bed of butyl-rubber or polyisobutylene mastic sealant complying with requirements specified in Division 7 Section "Joint Sealers".

F. Weatherstripping and Seals: Comply with manufacturer's instructions and recommendations to the extent installation requirements are not otherwise indicated.

3.2 Adjusting, Cleaning, and Demonstrating

A. Adjust and check each operating item of hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate freely and smoothly or as intended for the application made.
   1. Where door hardware is installed more than one month prior to acceptance or occupancy of a space or area, return to the installation during the week prior to acceptance or occupancy and make final check and adjustment of all hardware items in such space or area. Clean operating items as necessary to restore proper function and finish of hardware and doors. Adjust door control devices to function properly with final operation of heating and ventilating equipment.

B. Clean adjacent surfaces soiled by hardware installation.

C. Door Hardware Supplier's Field Service:
   1. Inspect door hardware items for correct installation and adjustment after complete installation of door hardware.
   2. Instruct Owner's personnel in the proper adjustment and maintenance of door hardware and hardware finishes.
   3. File written report of this inspection to Architect.

3.3 Hardware Schedule

HARDWARE SET: A

EACH TO HAVE:

6	HINGE	5BB1HW 4.5 X 4.5 NRP 630	IVE
2	POWER TRANSFER	EPT10 CON	VON
1	REMOVABLE MULLION	KR4954	VON
1	PANIC HARDWARE	RX-LX-LC-CD-98-DT-SNB-CON	VON
1	PANIC HARDWARE	RX-LX-LC-CD-98-NL-SNB-CON	VON
3	MORTISE CYLINDER	AS REQUIRED	
1	RIM CYLINDER	AS REQUIRED	
4	CORE	AS REQUIRED	
2	SURFACE CLOSER	4111 SCUSH MC TBWMS	LCN
2	KICK PLATE	8400 10" X 2" LDW B-CS	IVE
1	MULLION SEAL	139N PSA	ZER
1	RAIN DRIP	142AA (AS REQ'D)	ZER
2	MEETING STILE	328AA-S (PAIR)	ZER
1	GASKETING	8144SBK PSA	ZER
2	DOOR SWEEP	8198AA	ZER
1	THRESHOLD	65A-223	ZER
2	WIRE HARNESS	CON-192/192P (AS REQ'D)	SCH
2	WIRE HARNESS	CON-6W	SCH
2	DOOR CONTACT	679-05HM	SCE

COORDINATE HARDWARE WITH ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.
BALANCE OF EAC COMPONENTS BY ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.

OPERATION: DOOR AND LATCH CONTACT MONITORED REMOTELY VIA SECURITY AND ACCESS CONTROL SYSTEMS. FREE EGRESS AT ALL TIMES.

HARDWARE SET: B

EACH TO HAVE:

6	HINGE	5BB1HW 4.5 X 4.5 NRP 630	IVE
2	POWER TRANSFER	EPT10 CON	VON
1	REMOVABLE MULLION	KR4954	VON
1	PANIC HARDWARE	RX-LX-LC-QEL-98-DT-SNB-CON	VON
1	PANIC HARDWARE	RX-LX-LC-QEL-98-NL-SNB-CON	VON
1	MORTISE CYLINDER	AS REQUIRED	
1	RIM CYLINDER	AS REQUIRED	
2	CORE	AS REQUIRED	
2	SURFACE CLOSER	4111 SCUSH MC TBWMS	LCN
2	KICK PLATE	8400 10" X 2" LDW B-CS	IVE
1	MULLION SEAL	139N PSA	ZER
1	RAIN DRIP	142AA (AS REQ'D)	ZER
2	MEETING STILE	328AA-S (PAIR)	ZER
1	GASKETING	8144SBK PSA	ZER
2	DOOR SWEEP	8198AA	ZER
1	THRESHOLD	65A-223	ZER
1	CREDENTIAL READER	BY SECURITY/ACCESS CTRL SYSTEMS	
2	WIRE HARNESS	CON-192/192P (AS REQ'D)	SCH
2	WIRE HARNESS	CON-6W	SCH
2	DOOR CONTACT	679-05HM	SCE
1	POWER SUPPLY	PS904 900-4RL 120/240 VAC	VON

COORDINATE HARDWARE WITH ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.
BALANCE OF EAC COMPONENTS BY ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.

COORDINATE HARDWARE WITH ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.
BALANCE OF EAC COMPONENTS BY ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.

OPERATION: CREDENTIAL READER TO UNLOCK HARDWARE AND ALLOW PASSAGE MOMENTARILY. DOOR AND LATCH CONTACT MONITORED REMOTELY VIA SECURITY AND ACCESS CONTROL SYSTEMS. FREE EGRESS AT ALL TIMES.

HARDWARE SET: C

EACH TO HAVE:

3	HINGE	5BB1HW 4.5 X 4.5 NRP 630	IVE
1	POWER TRANSFER	EPT10 CON	VON
1	STOREROOM	L9080 LX CON	SCH
1	CYL/CORE	AS REQUIRED	
1	SURFACE CLOSER	4111 SCUSH MC TBWMS	LCN
1	KICK PLATE	8400 10" X 2" LDW B-CS	IVE
1	RAIN DRIP	142AA (AS REQ'D)	ZER
1	GASKETING	8144SBK PSA	ZER
1	DOOR SWEEP	8198AA	ZER
1	THRESHOLD	65A-223	ZER
1	WIRE HARNESS	CON-192/192P (AS REQ'D)	SCH
1	WIRE HARNESS	CON-6W	SCH
1	DOOR CONTACT	679-05HM	SCE

COORDINATE HARDWARE WITH ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.
BALANCE OF EAC COMPONENTS BY ELECTRICAL, SECURITY AND ACCESS CONTROL SYSTEMS.

OPERATION: DOOR AND LATCH CONTACT MONITORED REMOTELY VIA SECURITY AND ACCESS CONTROL SYSTEMS. FREE EGRESS AT ALL TIMES.

HARDWARE SET: D

EACH TO HAVE:

6	HINGE	5BB1HW 4.5 X 4.5 NRP 630	IVE
1	REMOVABLE MULLION	KR4954	VON
1	PANIC HARDWARE	22-EO-230EO	VON
1	PANIC HARDWARE	22-NL-230NL	VON
1	RIM CYLINDER	AS REQUIRED	
1	CYL/CORE	AS REQUIRED	
2	SURFACE CLOSER	1461 SCUSH MC TBWMS	LCN
1	MULLION SEAL	139N PSA	ZER
1	RAIN DRIP	142AA (AS REQ'D)	ZER
2	MEETING STILE	328AA-S (PAIR)	ZER
1	GASKETING	8144SBK PSA	ZER
2	DOOR SWEEP	8198AA	ZER
1	THRESHOLD	65A-223	ZER

HARDWARE SET: E

EACH TO HAVE:

3	HINGE	5BB1HW 4.5 X 4.5	IVE
1	PUSH PLATE	8200 4" X 16"	IVE
1	PULL PLATE	8303 10" 4" X 16"	IVE
1	SURFACE CLOSER	4011 MC TBWMS	LCN
1	KICK PLATE	8400 10" X 2" LDW B-CS	IVE
1	MOP PLATE	8400 6" X 1" LDW B-CS	IVE
1	WALL STOP	WS401/402CVX	IVE

HARDWARE SET: F

EACH TO HAVE:

6	HINGE	5BB1 4.5 X 4.5	IVE
1	CONST LATCHING BOLT	FB51P (HMD)	IVE
1	DUST PROOF STRIKE	DP1	IVE
1	STOREROOM LOCK	L9080	SCH
1	CYL/CORE	AS REQUIRED	
2	KICK PLATE	8400 10" X 2" LDW B-CS	IVE
2	OH STOP	100S	GLY

HARDWARE SET: G

EACH TO HAVE:

3	HINGE	5BB1 4.5 X 4.5	IVE
1	STOREROOM LOCK	L9080	SCH
1	CYL/CORE	AS REQUIRED	
1	KICK PLATE	8400 10" X 2" LDW B-CS	IVE
1	OH STOP	100S	GLY

HARDWARE SET: H

EACH TO HAVE:

3	HINGE	5BB1 4.5 X 4.5	IVE
1	PRIVACY LOCK	L9440 OS-OCC	SCH
1	SURFACE CLOSER	4111 SCUSH MC TBWMS	LCN
1	KICK PLATE	8400 10" X 2" LDW B-CS	IVE

HARDWARE SET: J

EACH TO HAVE:

3	HINGE	5BB1 4.5 X 4.5	IVE
1	OFFICE/ENTRY LOCK	L9050 L583-363	SCH
1	CYL/CORE	AS REQUIRED	
1	KICK PLATE	8400 10" X 2" LDW B-CS	IVE
1	MOP PLATE	8400 6" X 1" LDW B-CS	IVE
1	FLOOR STOP	FS439	IVE

END OF SECTION

1.0 - GENERAL

1.1 Scope

The work under this section consists of all glass and glazing.

1.2 Quality

A. Glazing shall be provided to comply with Table 5.3.1 Building Envelope Requirements - Climate Zone 1 of the Alabama Building Energy Conservation Code, and the 2015 International Building Code.

B. Glazing for Fire-Rated Door and Window Assemblies: Glazing tested per NFPA 252 and NFPA 257, as applicable, for assemblies complying with NFPA 80 and listed and labeled per requirements of authorities having jurisdiction.

C. Safety Glazing Products: Comply with size, glazing type, location, and testing requirements of 16 CFR 1201 for Category I and II glazing products, and requirements of authorities having jurisdiction.

D. Glazing Industry Publications: Comply with glass product manufacturers' recommendations and the following:
   1. GANA Publications: GANA Laminated Division's 'Laminated Glass Design Guide' and GANA's 'Glazing Manual.'
   2. IGMA Publication for Insulating Glass: IGMA TM-3000, 'Glazing Guidelines for Sealed Insulating Glass Units.'

E. Insulating-Glass Certification Program: Indicate compliance with requirements of Insulating Glass Certification Council on applicable glazing products.

1.3 Samples

Submit for approval samples of each kind of glass required. Each sample shall bear a label indicating the kind and quality of the glass and the manufacturer.

1.4 Warrant

A. Warranty for Laminated Glass: Manufacturer's standard form, signed by laminated-glass product manufacturer/fabricator, agreeing to replace laminated-glass units that display edge separation, delamination, and blemishes exceeding those allowed by ASTM C 1172, within five years of date of Substantial Completion.

B. Warranty for Insulating Glass: Manufacturer's standard form, signed by insulating-glass product manufacturer/fabricator, agreeing to replace insulating-glass units that exhibit failure of hermetic seal under normal use evidenced by the obstruction of vision by dust, moisture, or film on interior surfaces of glass, within 10 years of date of Substantial Completion.

C. Installer's Warranty: Form acceptable to Owner, signed by glass product Installer, agreeing to replace glass products that deteriorate, or that exhibit damage or deterioration of glass or glazing products due to faulty installation, within 2 years of date of Substantial Completion.

2.0 - PRODUCTS

2.1 Manufacturer

Glass products shall be as manufactured by Vitro Architectural Glass., Guardian Industries, Inc., or Pre-approved equal. Laminated pattern glass shall be as manufactured by North American Glass Fabrication. Fire-rated, safety-rated wired glass shall be manufactured by Technical Glass Products.

2.2 Materials

Glass shall be as defined in, and in accordance with Code of Federal Regulations 16 CFR 1201 - Safety Standard for Architectural Glazing Materials.

A. Compound for face glazing, or where shown or indicated as compound shall be an oleo-resinous knife grade elastic glazing compound such as Tremco's Trem-glaze, Pecora's M-242, or Dap-1012.

B. Sealant where shown or indicated shall be Tremco "Mono," Dow Cornings 780, or GE's construction sealant.

C. Tape where shown or indicated shall be Tremco's 440 Tape, Curtis 606 Tape, or Warflex's "Sealing Tape."

D. Neoprene setting blocks as approved by glass manufacturer Shore "A" Hardness approximately 70 to 90.

E. Neoprene spacer shims as approved by glass manufacturer Shore "A" Hardness approximately 40 to 60.

F. Neoprene glazing beads as approved for aluminum store front and doors.

G. Color of compound, sealant, tape, etc. shall be as selected.

H. Glare reducing glass shall be 1/4" thick Solargray, Solargreen, or Solarbronze as selected.

I. Glare reducing Tempered Safety glass shall be 1/4" thick Solargray, Solargreen, or Solarbronze as selected. When multiple small glass panes are used in the same door or sidelight, provide one (1) only Decal and furnish certificate verifying the use of Safety Glass in other panels.

J. Interior Tempered Safety Glass shall meet 16CFR1201 Test Requirements, Cat. 1 and/or Cat. 2 as applicable. Etch label and furnish certificate verifying the use of Tempered Safety Glass.

K. Fire safety glass shall be 5/16" thick clear laminated fire rated and impact safety rated glass. Approved equal to Pilkington Fire-Lite Plus and shall meet impact safety rating 16CFR1201 (Cat.1) if less than 9 sq. ft. and (Cat. 2) if greater than 9 sq. ft. Provide with label at all rated doors and frames..

L. 1" insulating Glass - Pre-assembly Low-E unit consisting of 1/4" float glass exterior lite, 1/2" dehydrated air space and clear 1/4" float glass with Low-E interior lite meeting performance requirement for Class A or Class B Accelerated Test as specified in ASTM E744 with no visible fog. Match color on metal spacer to glazing frame. As selected by Architect. Provide minimum SHGC of .25.
   1. Solarban70 Solar Gray + Clear
   2. Solarban60 Solar Gray + Clear

3. Solarban70 Solar Bronze + Clear

3.0 - EXECUTION

3.1 Preparation

A. Immediately prior to glazing, all surfaces shall be wiped clean and free of protective coatings, moisture, and dust. All glazing shall be done when the temperature is 35° F or above.

B. All sash shall be checked prior to glazing to make certain that the opening is square, plumb, and secured in order that uniform face and edge clearances are maintained. Inspect all butt and miter joints. If these joints are open, they shall be sealed with sealant prior to glazing. All ventilators shall be properly adjusted. Maintain 1/8" minimum bed clearance between glass and sash on both sides.

C. All glass indicated in non-rated doors shall be tempered with etched label.

D. All glass indicated in rated doors shall be fire safety glass with etched label.

3.2 Setting

A. Glazing preparation and procedures shall be as outlined in the Glazing Manual of the Flat Glass Jobbers Association.

B. Glass shall be set without springing, and with an equal bearing the entire width and length of each piece.

C. The actual sizes required shall be determined by measuring the frames to receive the glass. All glass shall be factory labeled.

D. Glass shall be properly cut and set in accordance with the best practice of the trade.

E. Center glass in glazing rabbet to maintain recommended clearances at perimeter for expansion and contraction, each face of glass.

3.3 Protection

Immediately after installation, a marker letter shall be placed upon each pane of glass for protection against careless breakage. All broken, cracked, scratched, or otherwise damaged glass shall be replaced.

3.4 Cleaning

A. Upon completion of the project, all glass shall have paint, dirt, and other stains removed; glass shall then be washed clean and polished.

B. Labels on glass shall not be removed until final approval is obtained, and glass is ready for cleaning.

END OF SECTION